

# King Tiger II. Build Guide

**3D printed radio controlled model  
of German heavy tank (1943–1945)**

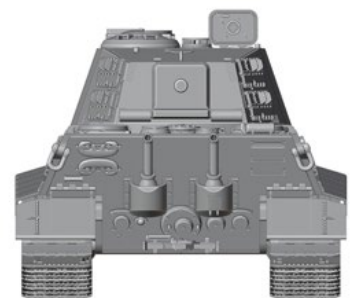
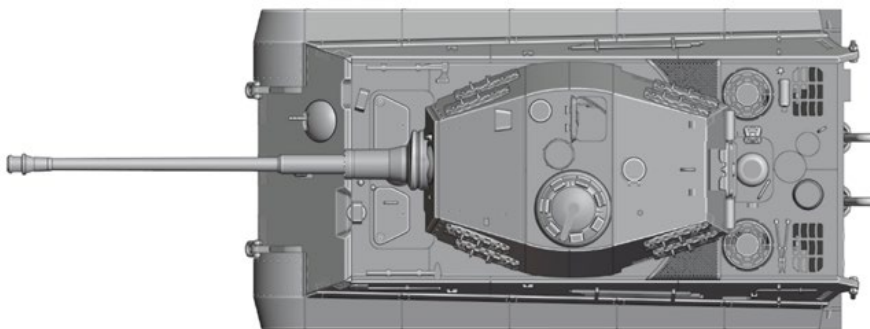
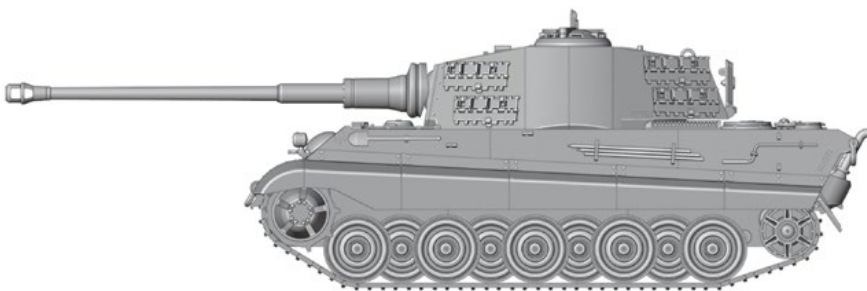
**Scale: 1:10**

**Width: 377 mm**

**Height: 328 mm**

**Length: 1017 mm**

**Weight: 8000 g**



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**Web:** [www.3dprintedtanks.com](http://www.3dprintedtanks.com)

**E-mail:** [info@3dprintedtanks.com](mailto:info@3dprintedtanks.com)

**version 4**

Thank you for purchasing the tank model STL files. I tried to prepare the parts as carefully as possible with regard to simplicity and possible repairability.

Some parts may not exactly match the illustrations in this manual.

These are later modified or improved parts. Please follow the updates:

<https://3dprintedtanks.com>

## What you will need:

- 3D printer with an area of 25x20 cm and 5-6 kg of quality brand PLA
  - ball bearings: 10x15x4 (12 pcs), 15x21x4 (44 pcs)
  - small tension spring (length can be shortened)
  - air chamber of small diameter (3 cm) from a bicycle



- [brushed motor size 540 \(2 pcs\)](#)
- standard size servo (2 pcs) (or 1x standard + 1x 360°)
- [ESC for brushed motors 45-60A \(2 pcs\)](#)
  - two resistors 2k7 ohm



- 2S1P Li-Po battery 7,4 V (2 pcs)
- M3 screws- 8 mm-63x, 10 mm-46x, 12mm-10x, 18mm-2x, 20mm-2x, 25mm-1x, 30mm-2x, 35mm-8x
- M2 screws - 6mm-4x, 8mm-6x, 10mm-6x
  - M2,5 screws 10 mm - 8x
  - M3 nuts (10 pcs)
  - M3 headless screws (4 pcs)
- brass wire 2 mm, length 75 mm - 184 pcs (track connections)
  - medium CA glue and activator
  - grease PTFE, colors, varnish, etc.
- RC transmitter (OpenTX is the best choice)

## **Recomended print settings:**

**nozzle: 0,4 - 0,5 mm**

**extrusion width: 0,5 mm, for detailed parts 0,4 mm**

**layer height: 0,15 mm**

**perimeters: 2-3**

**infill: 50 % (tooth gears, and stronger parts with 98%)**

**temperature: 220°C HE, 50°C HB**

**printing speed: 80 mm/s, external perimeters 30-40 mm/s**

**Try printing gears with one or two perimeters, there may be a difference.**

**My recommendation is for large parts 3 perimeters, small parts 2 perimeters  
and gears 1 perimeter.**

**This is my recommended printer setting,  
however, you can also use your favorite setup.**

**Before gluing the parts, test their seating.  
Use a file to compare the contact surfaces,  
sharp knife or sandpaper.**

**The most common problem is the “elephant’s foot” –  
an expansion of the print. This must be removed.**

**Also carefully plan the placement of seams,  
especially for tooth gears.**

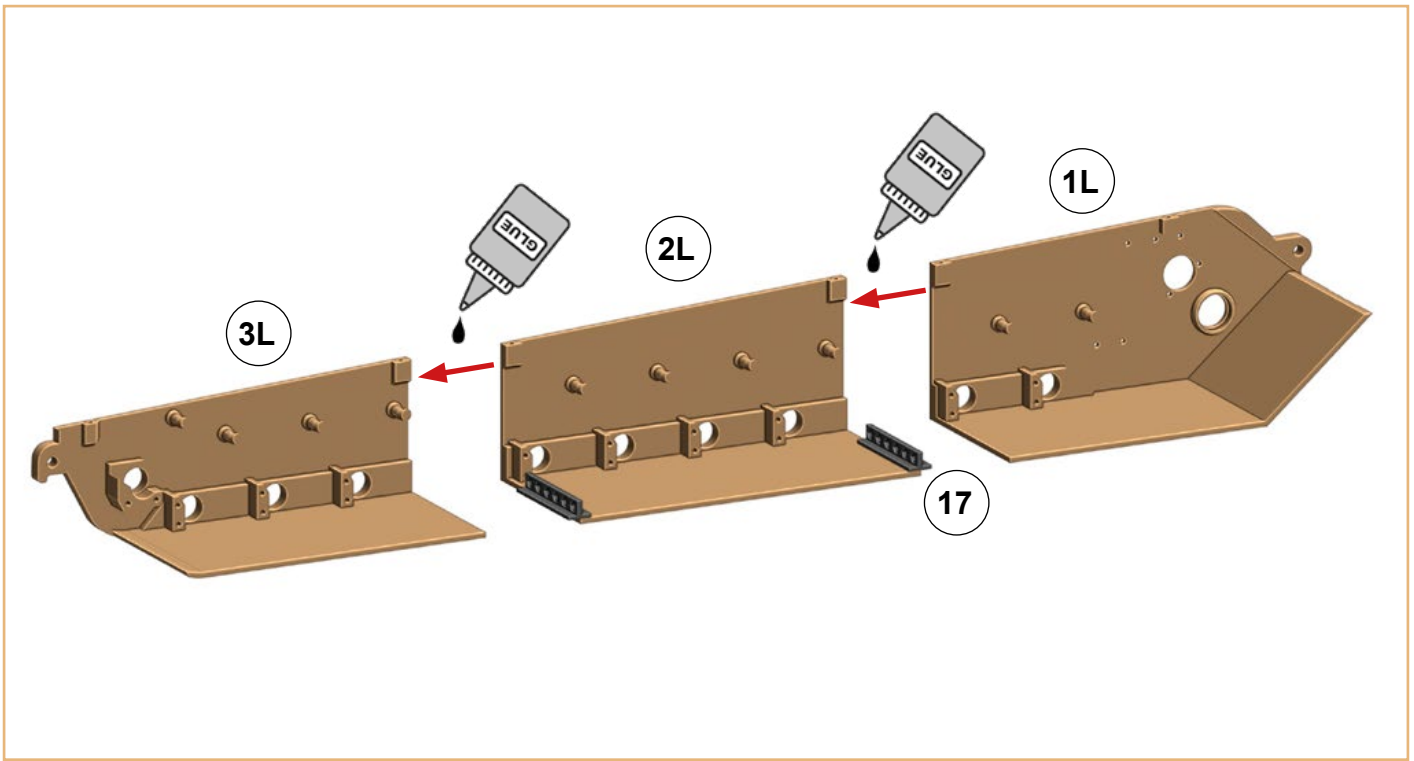
**More pictires you can find here:**

**[https://lubos71.rajce.idnes.cz/King\\_Tiger\\_II./](https://lubos71.rajce.idnes.cz/King_Tiger_II/)**

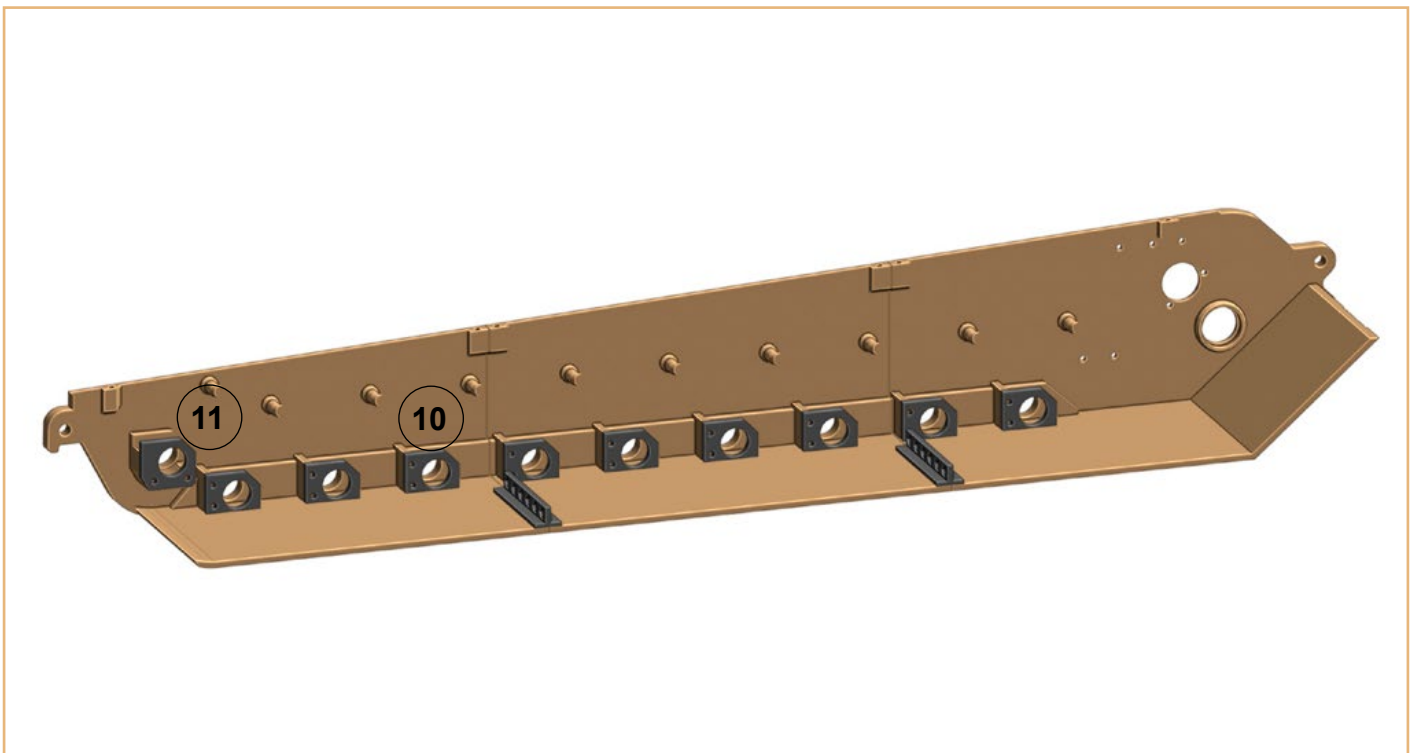
**Videos:  
[youtube](#)**

# King Tiger II. Build Guide

## Lower hull:



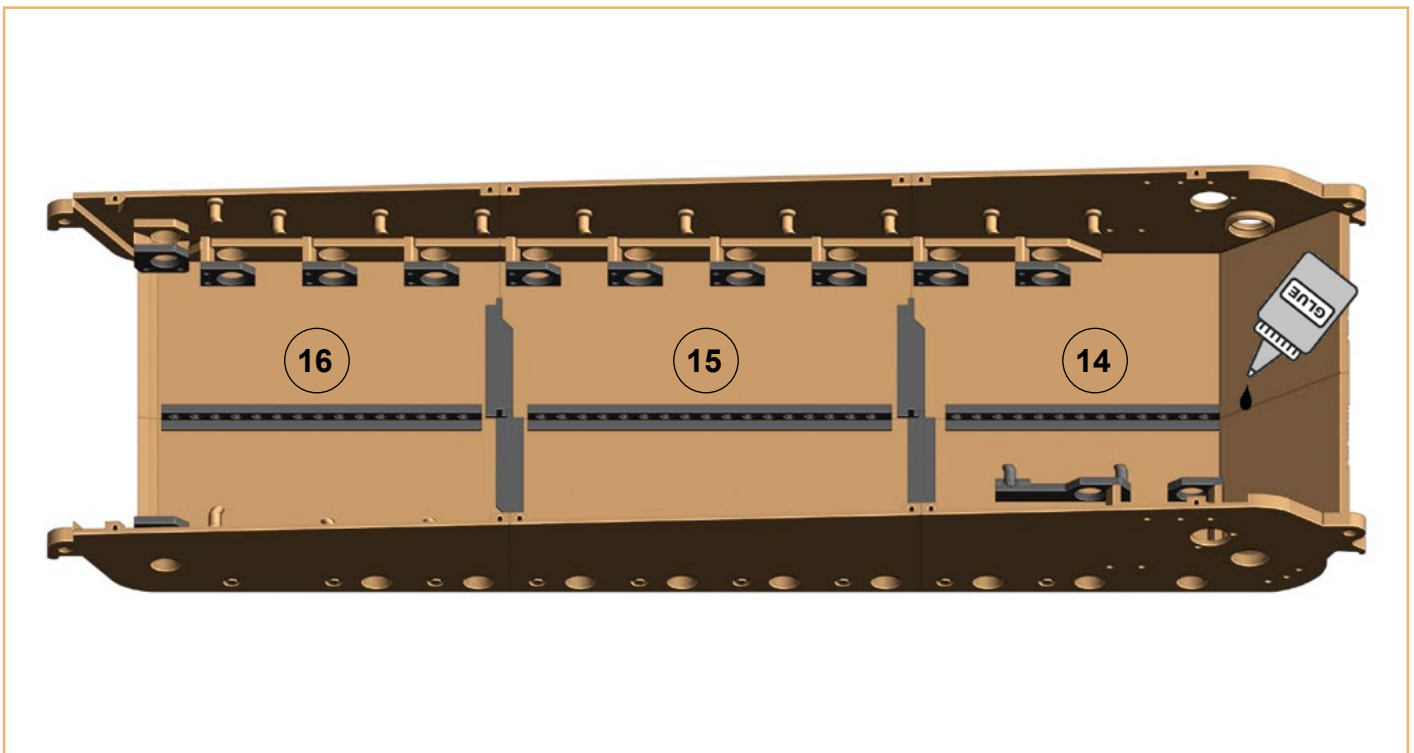
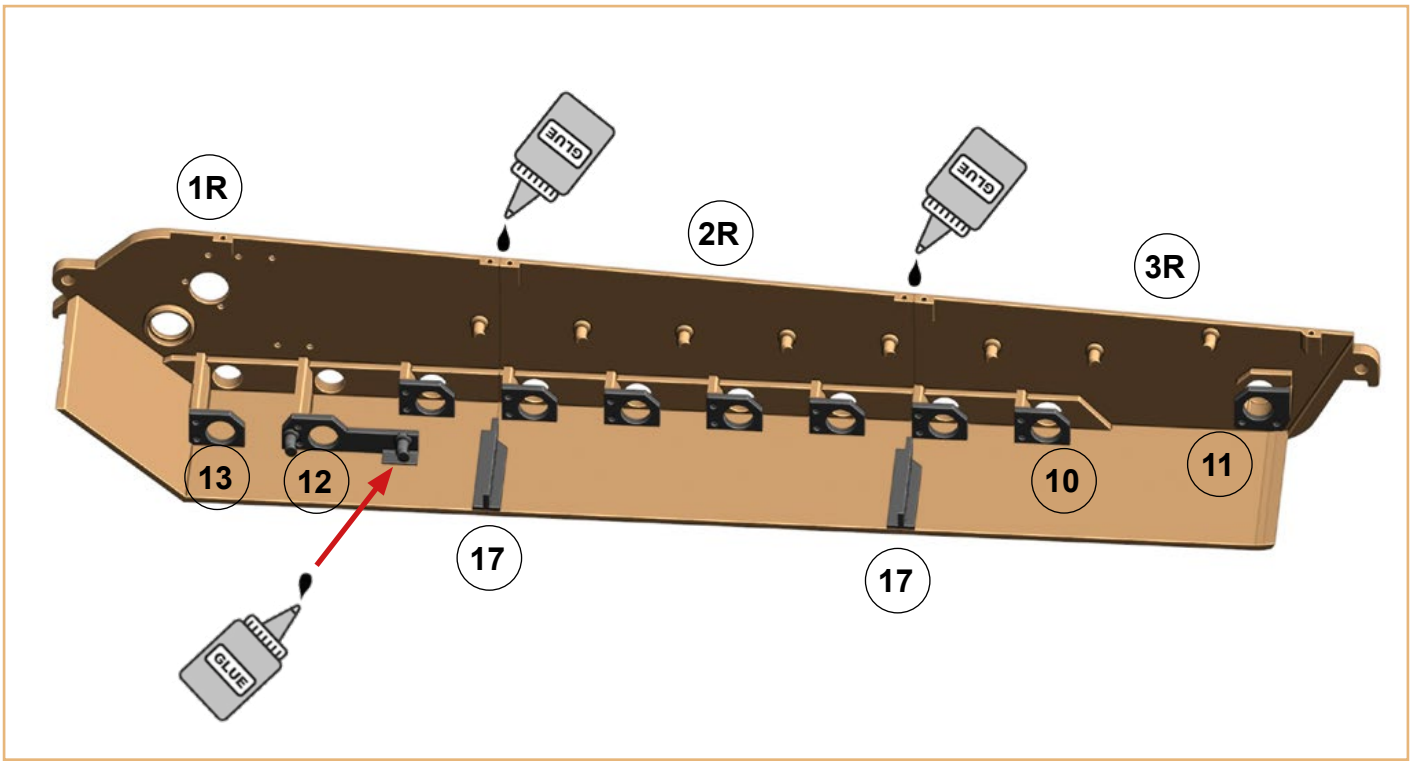
## 20x screw M3 8 mm



## King Tiger II. Build Guide

### Lower hull:

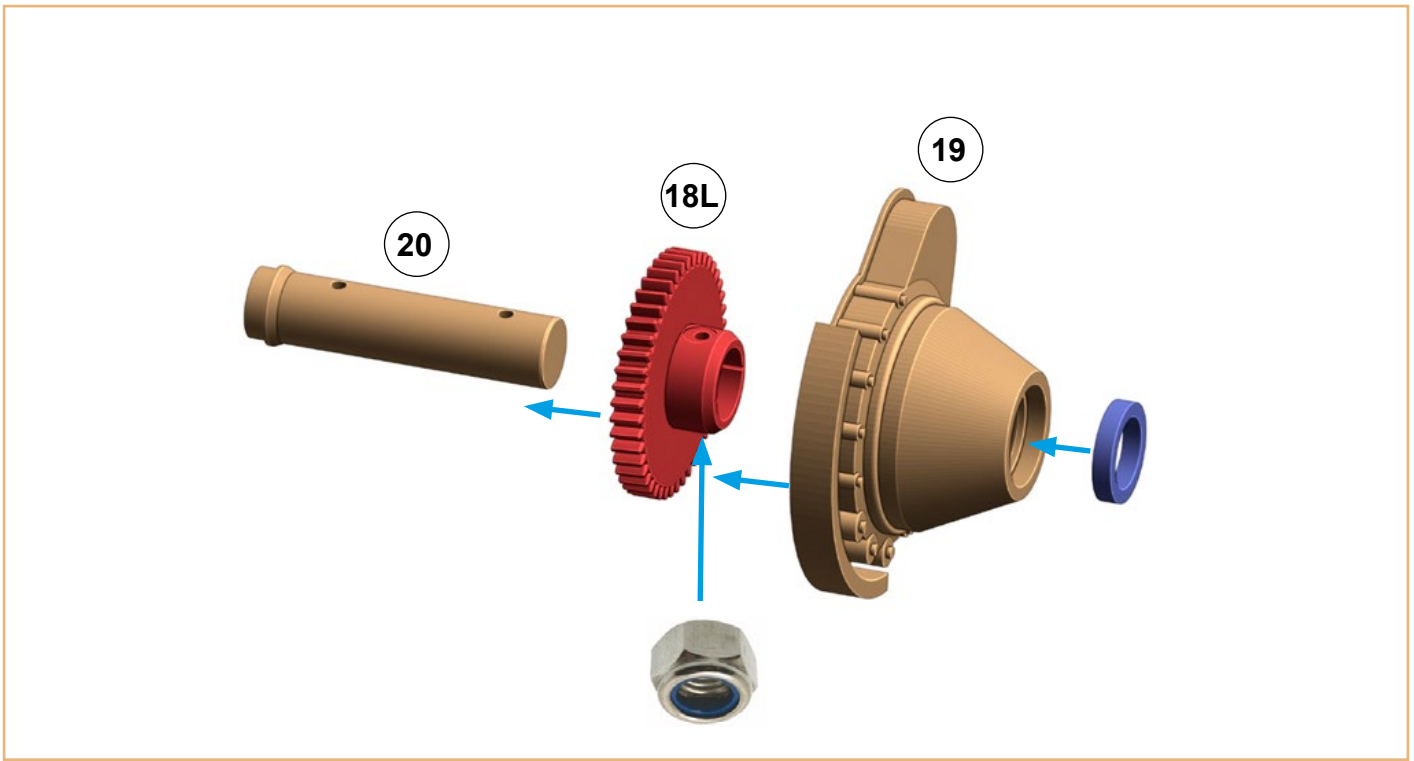
20x screw M3 8 mm



## King Tiger II. Build Guide

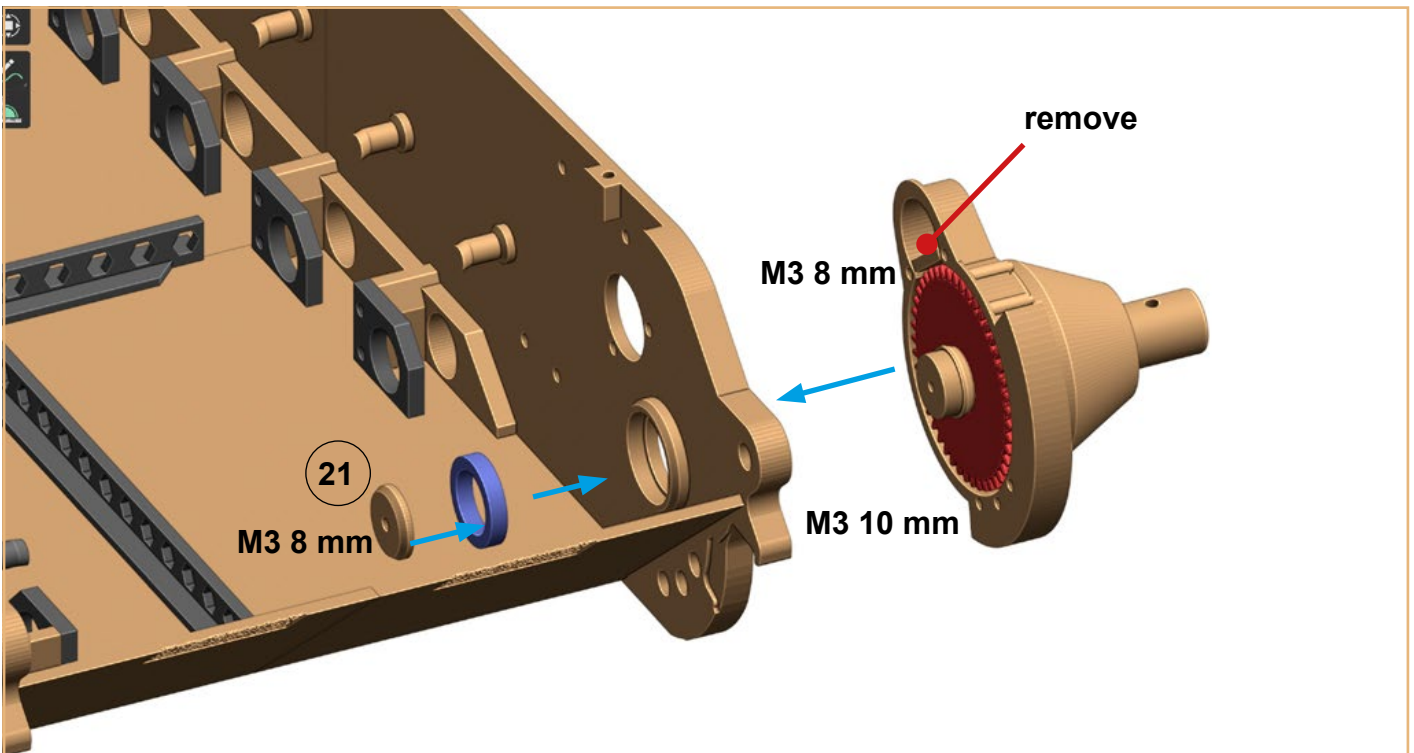
### Lower hull:

screw M3 25 mm + self fixing nut M3



3x screw M3 8 mm

3x screw M3 10 mm



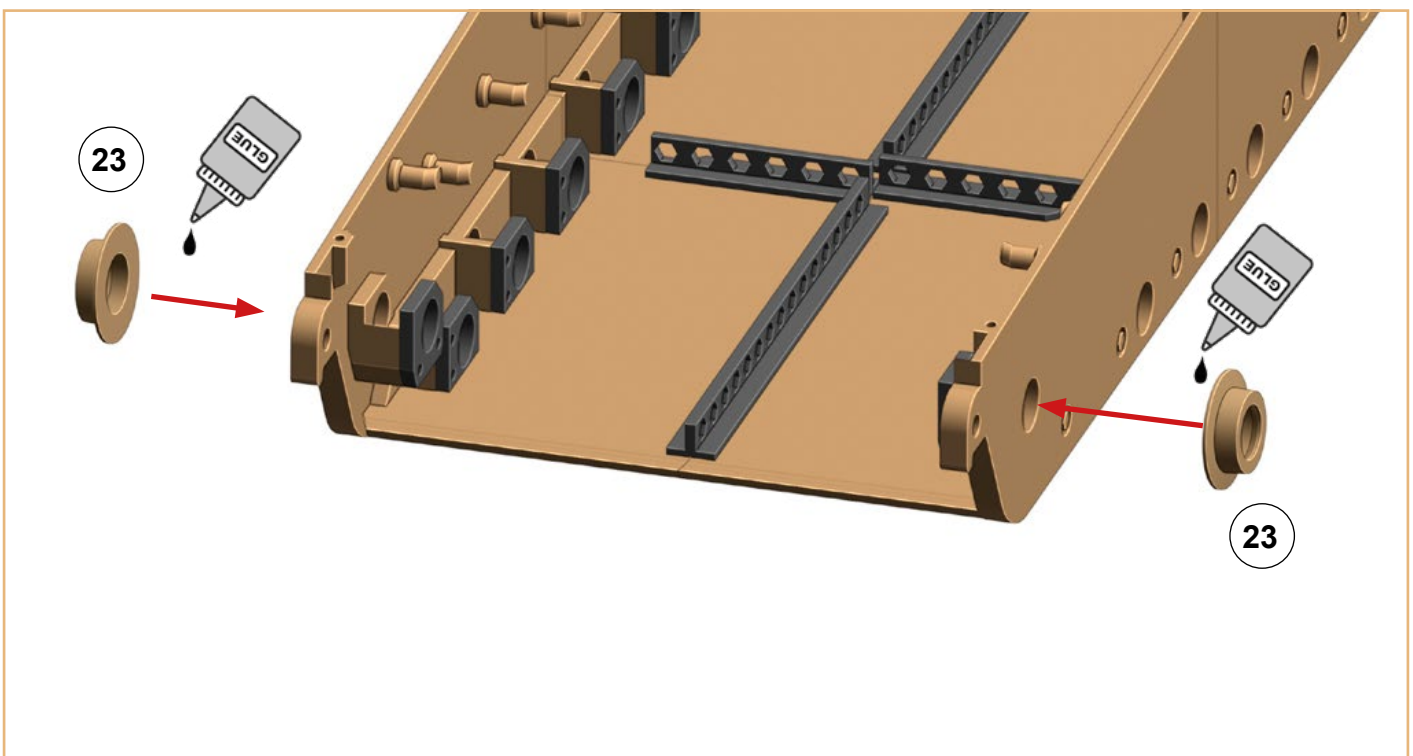
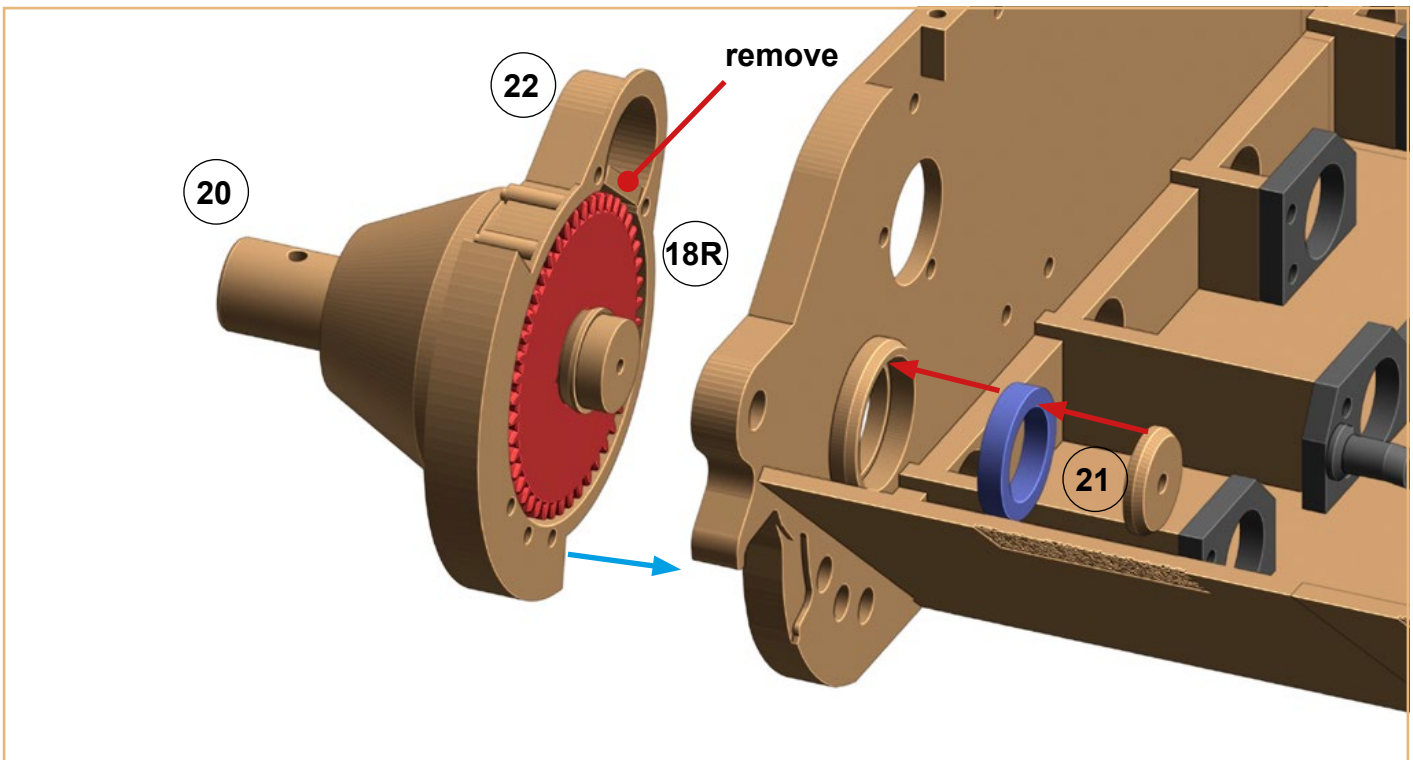


## King Tiger II. Build Guide

### Lower hull:

3x screw M3 8 mm

3x screw M3 10 mm

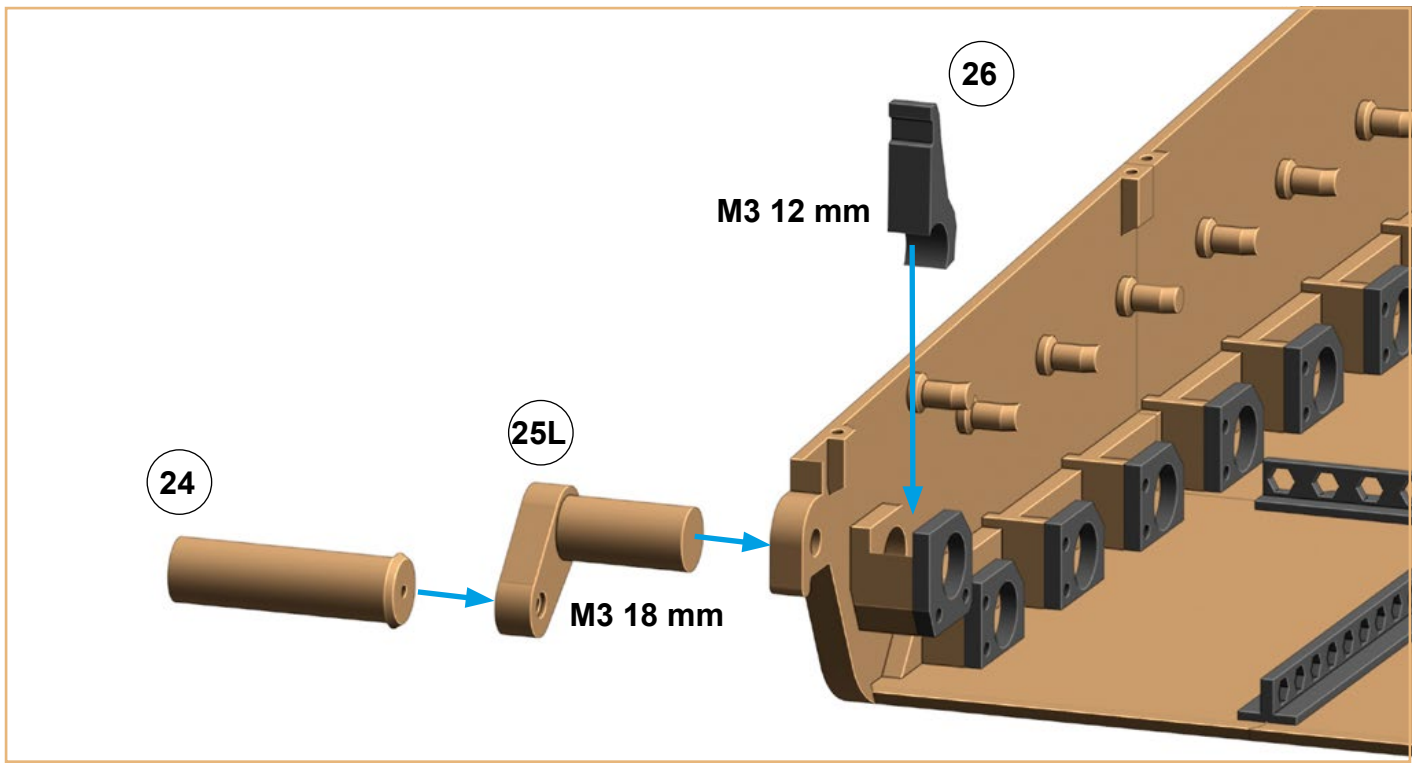


## King Tiger II. Build Guide

### Wheels suspensions:

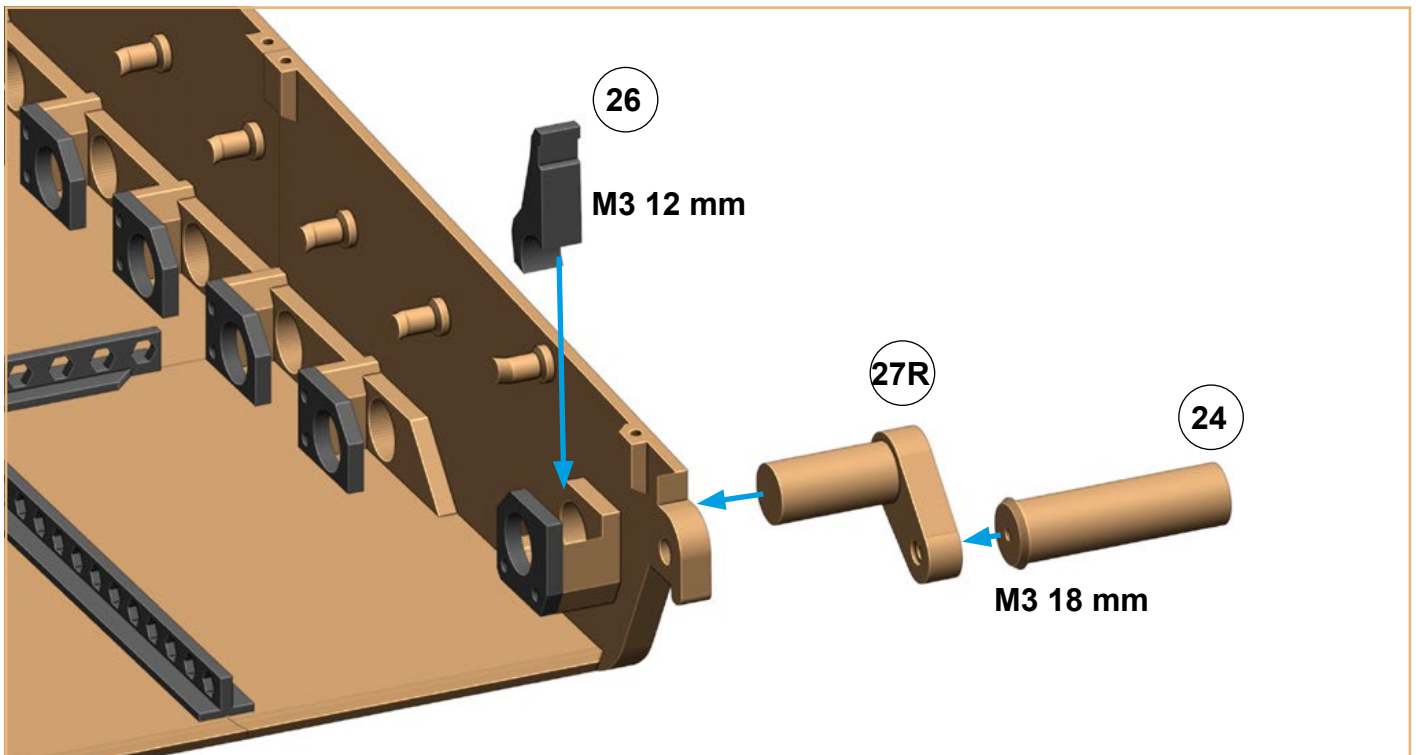
screw M3 18 mm

screw M3 12 mm



screw M3 18 mm

screw M3 12 mm

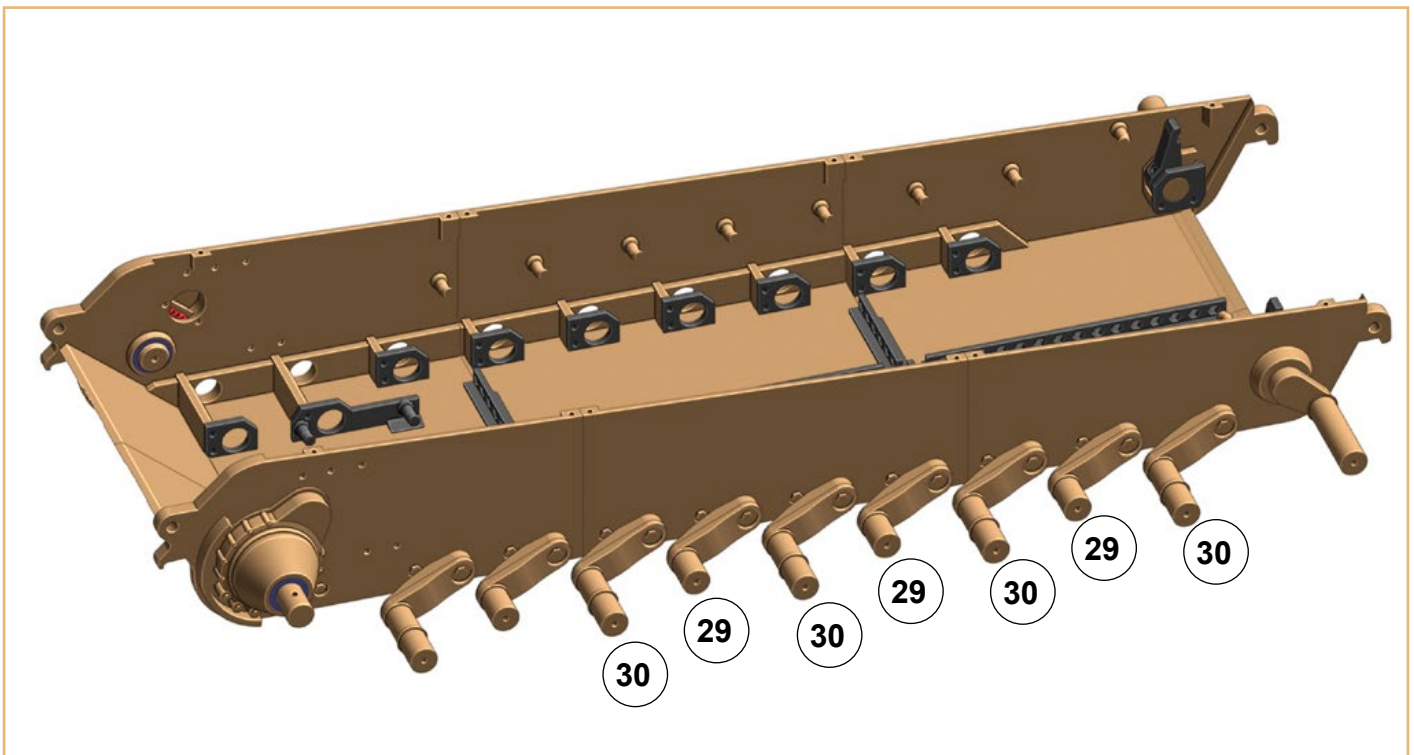
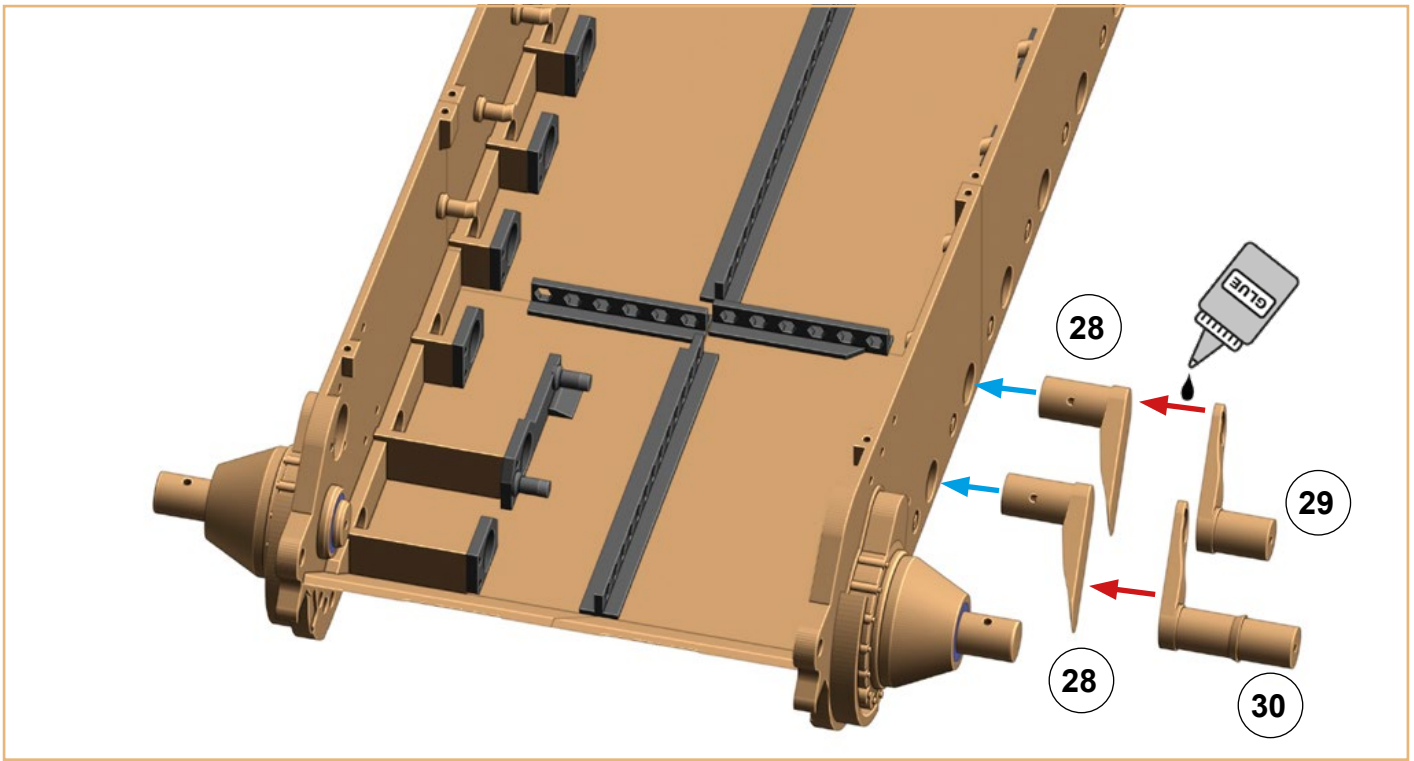




## King Tiger II. Build Guide

### Wheels suspensions:

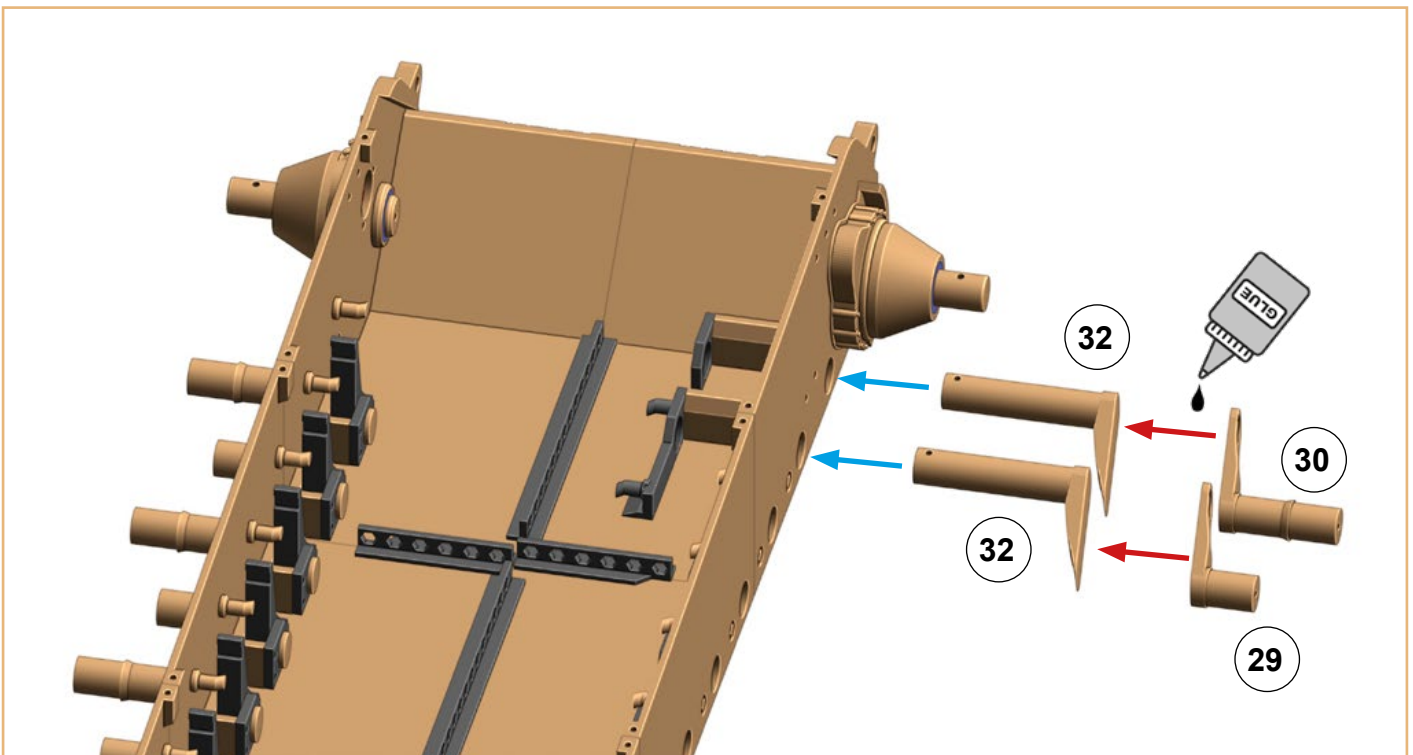
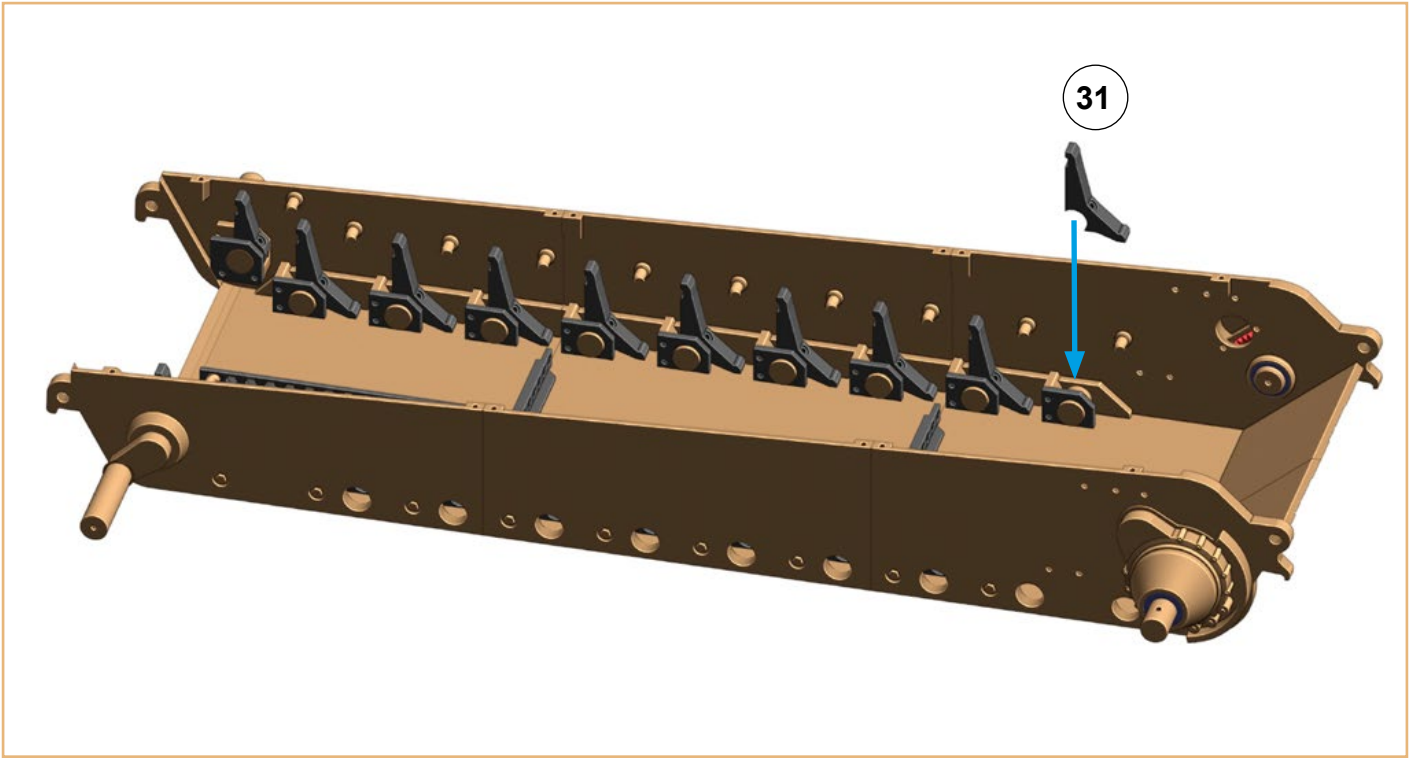
Apply grease to parts 28.



# King Tiger II. Build Guide

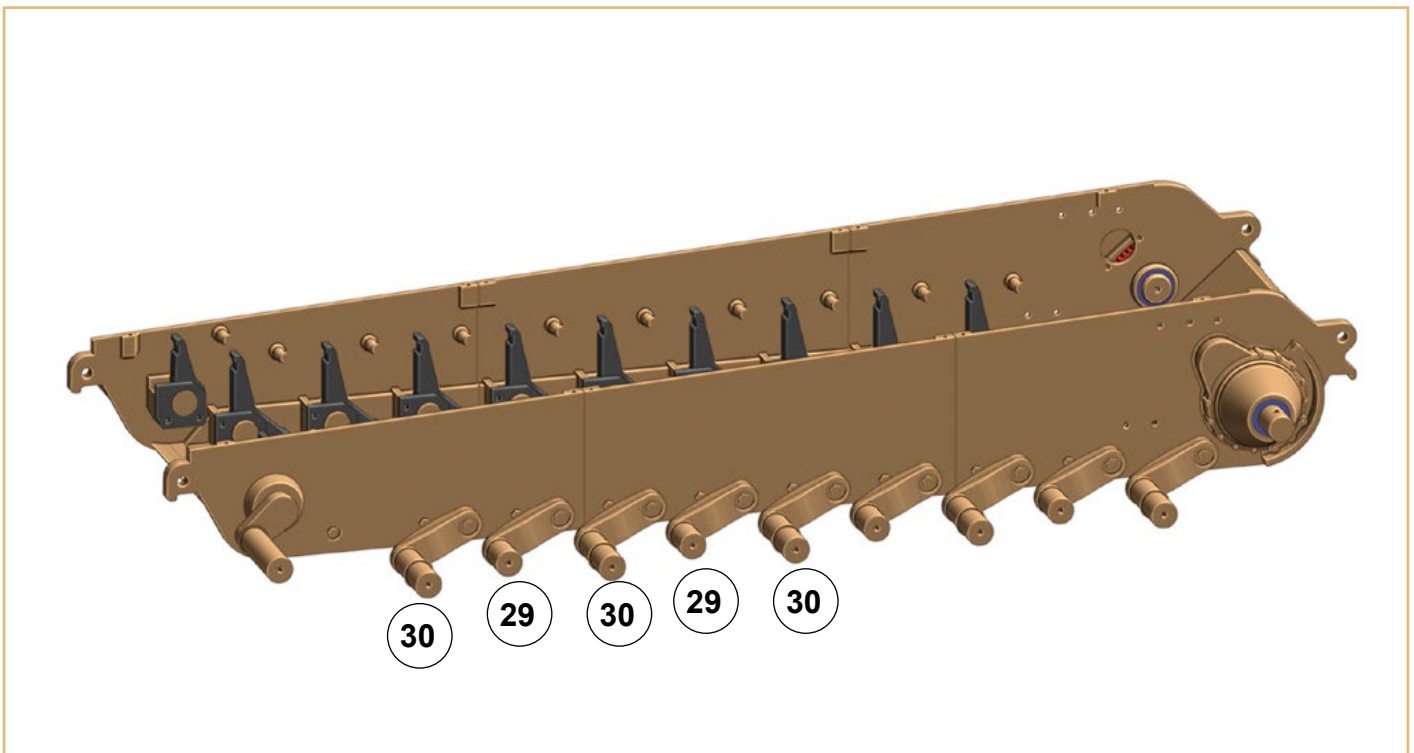
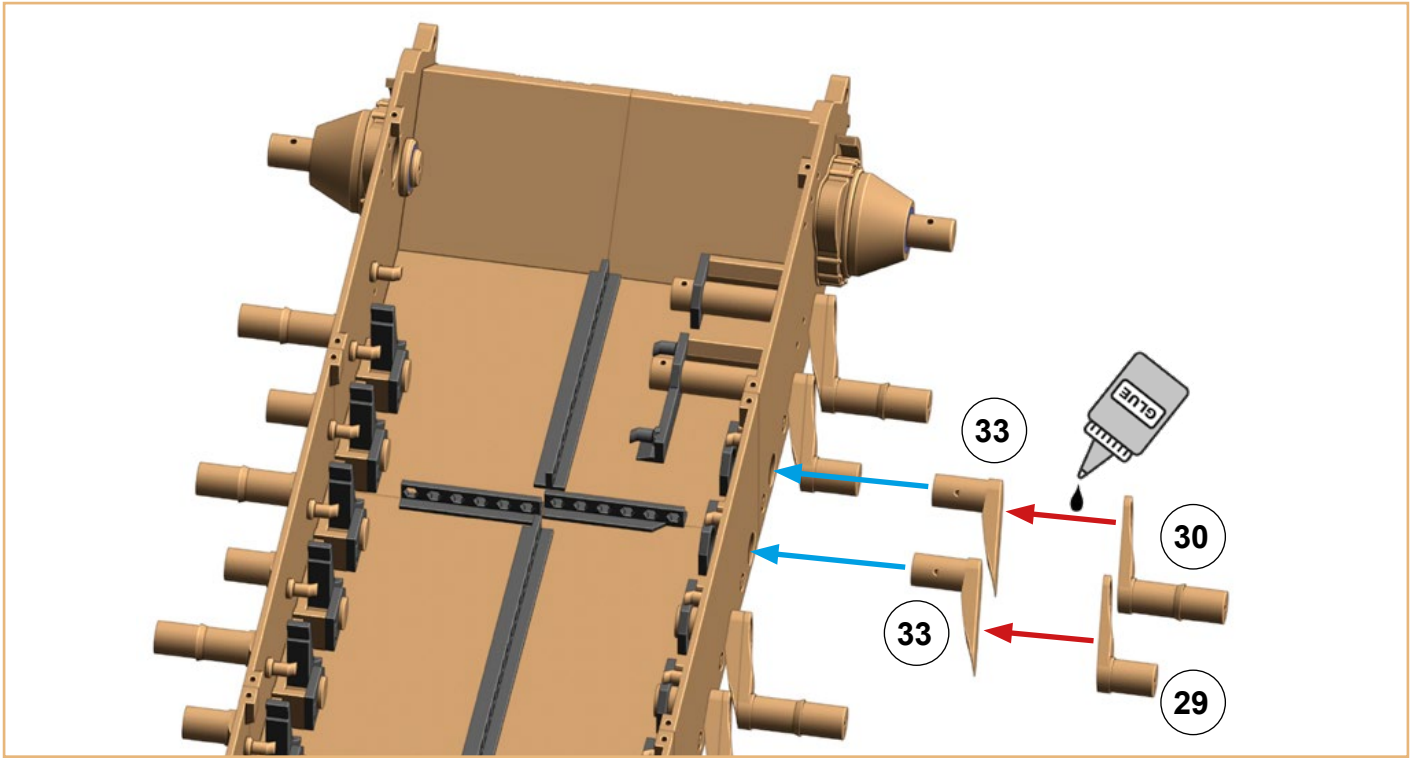
## Wheels suspensions:

9x screw M3 10 mm



# King Tiger II. Build Guide

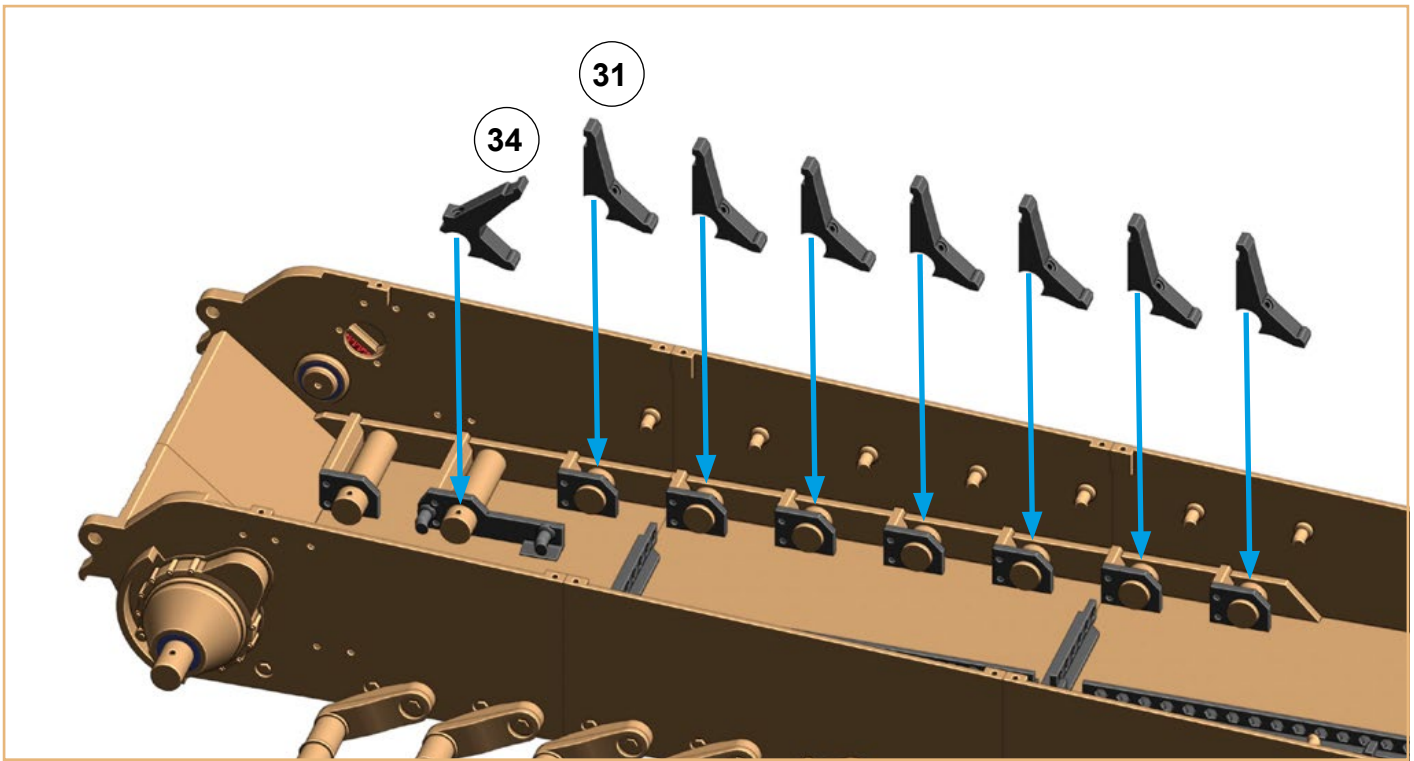
## Wheels suspensions:



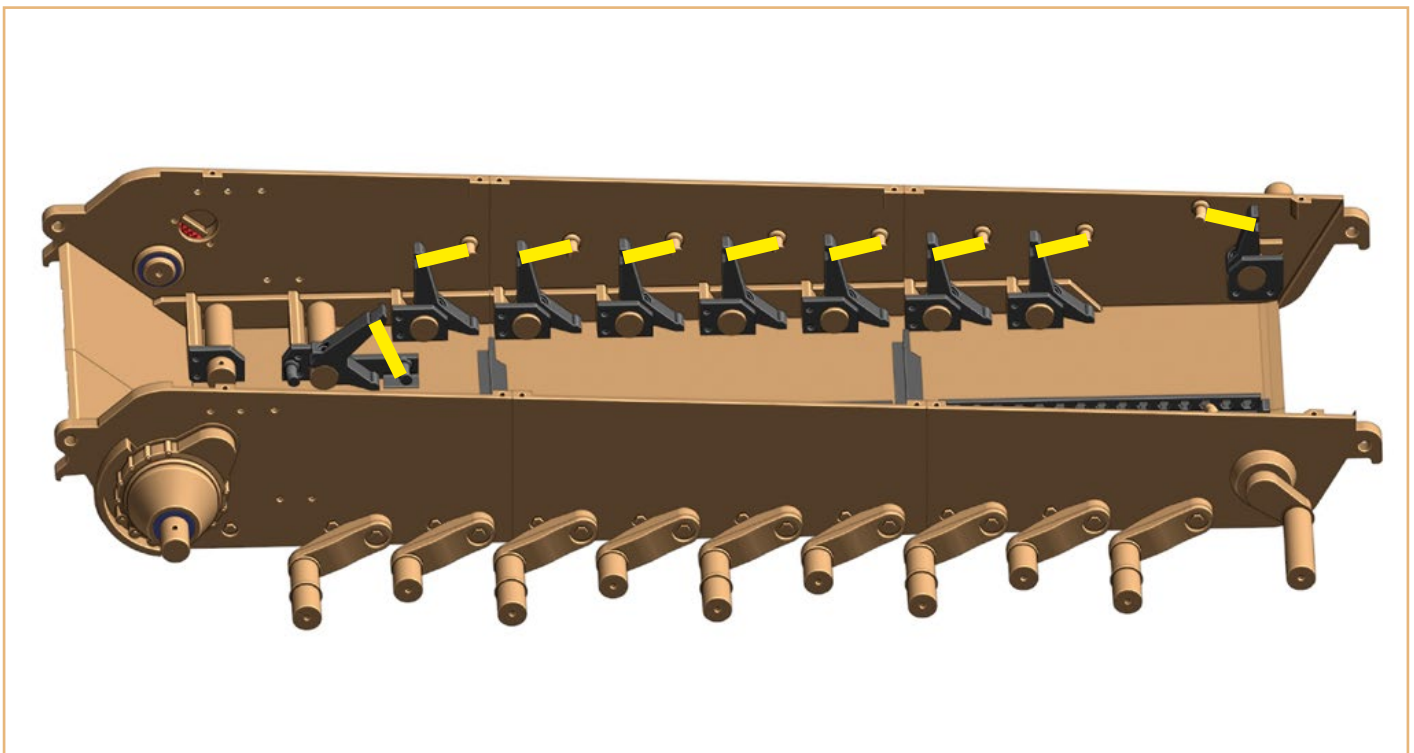
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### Wheels suspensions:

8x screw M3 10 mm



Use rubbers from air chamber, for first and last position double it if needed.



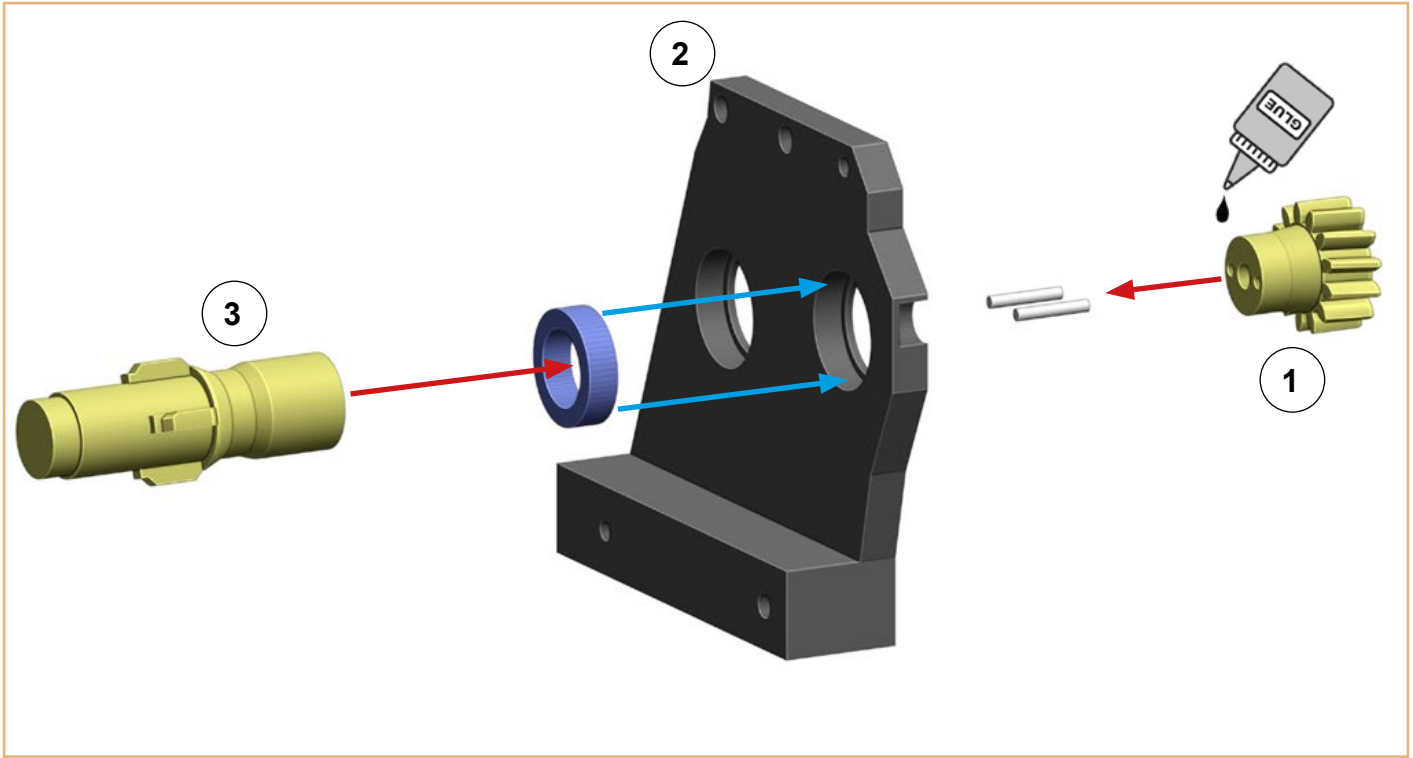


## King Tiger II. Build Guide

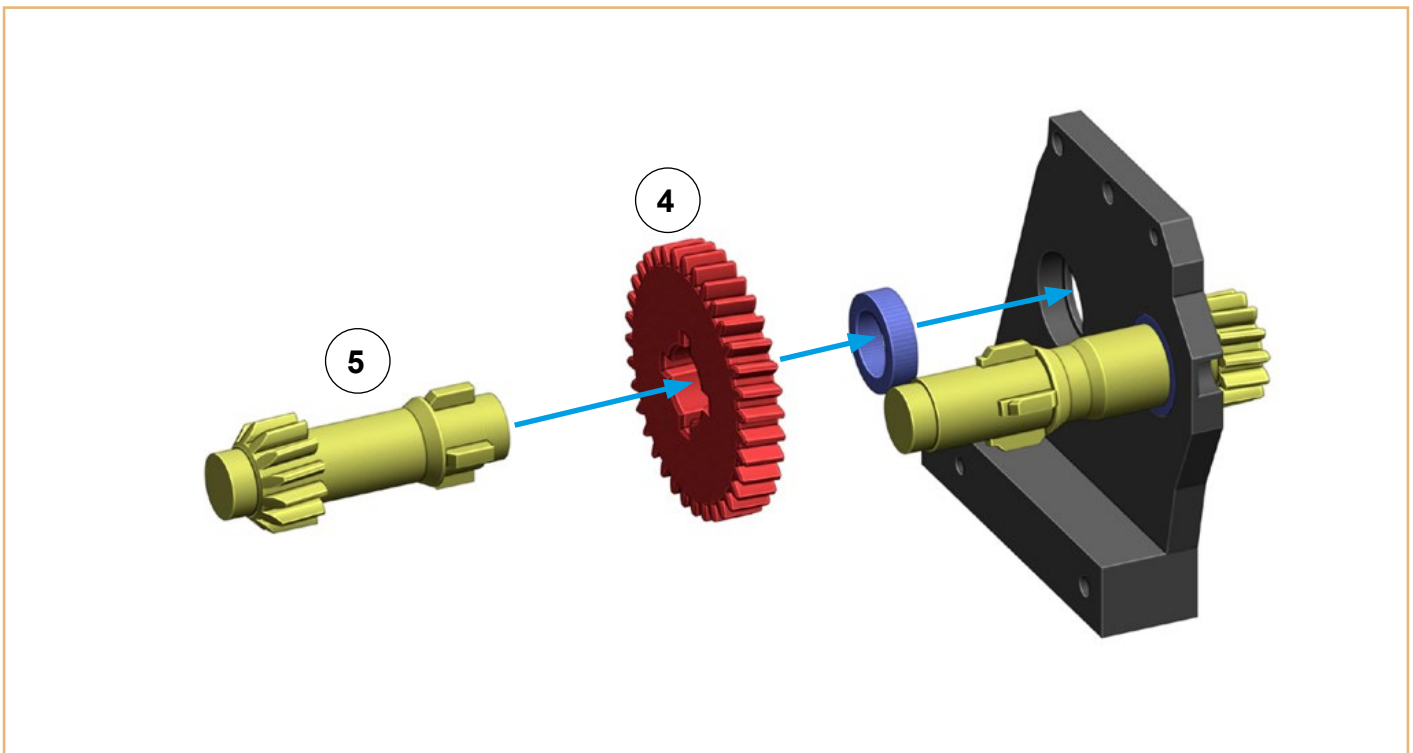
### Gears L (left side):

screw M3 20 mm, bearing 10x15x4, brass wire 1,5x10 mm 2x

For a firm connection of parts 1 and 3, use a little glue before screwing.



### bearing 10x15x4



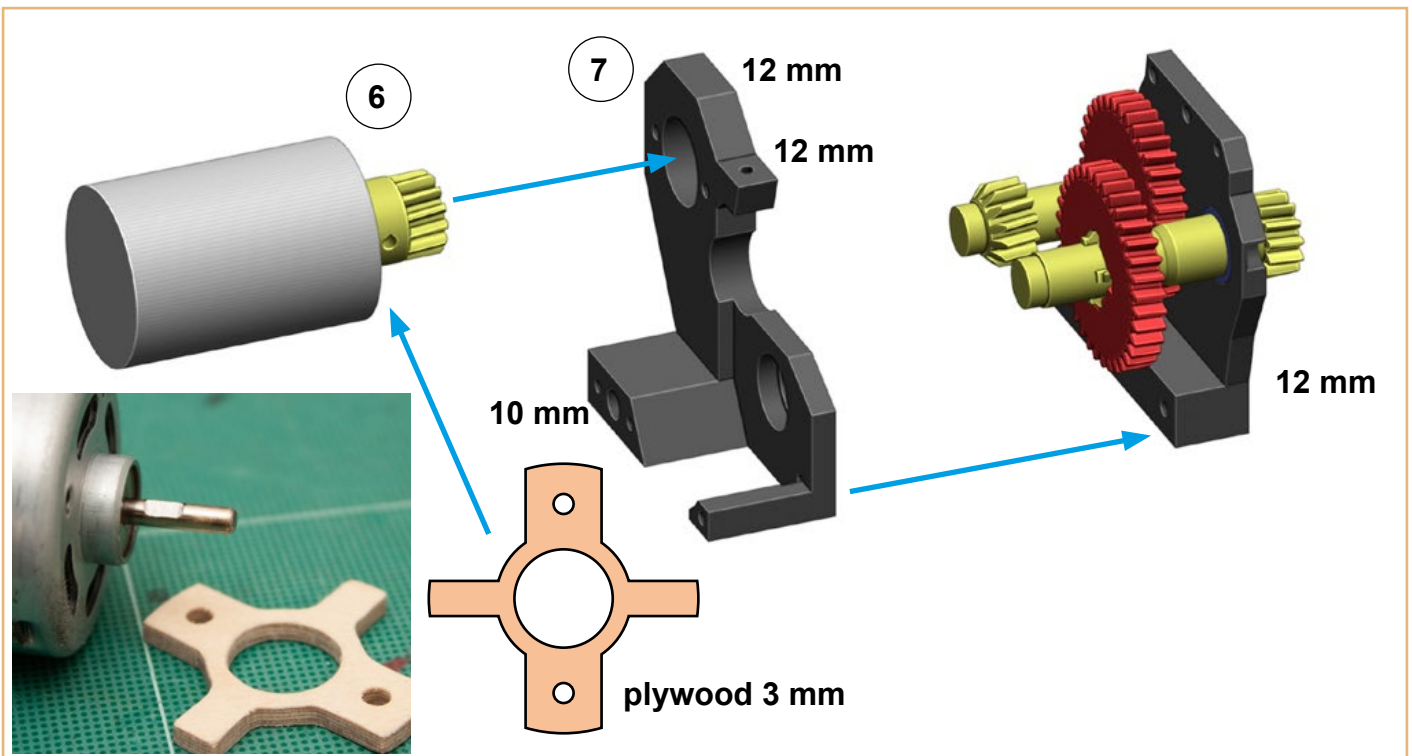


## King Tiger II. Build Guide

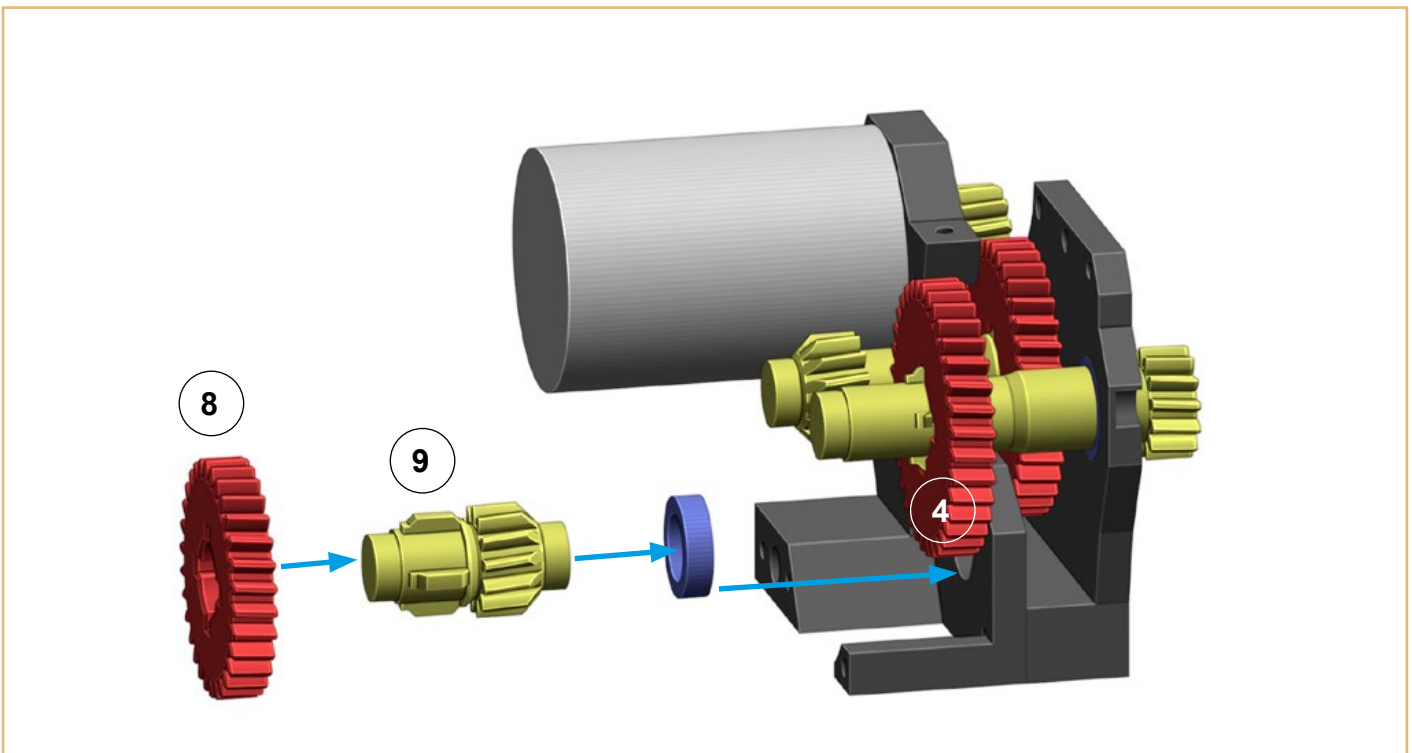
### Gears L (left side):

2x headless screw M3 2 mm + 2x nut M3 (for pinion gear No. 6)

3x screw M3 12 mm, screw M3 10 mm



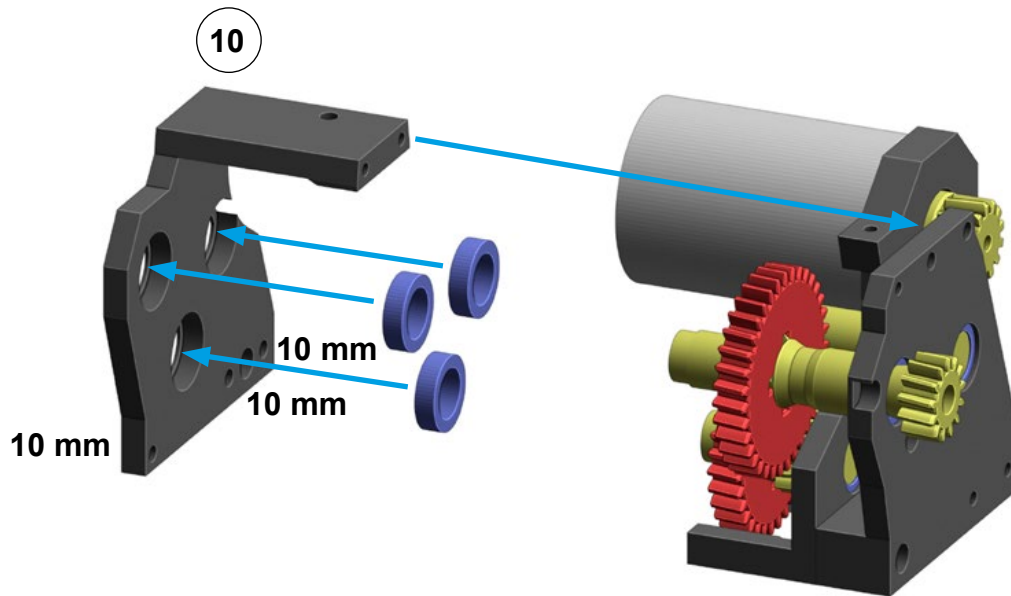
### bearing 10x15x4



## King Tiger II. Build Guide

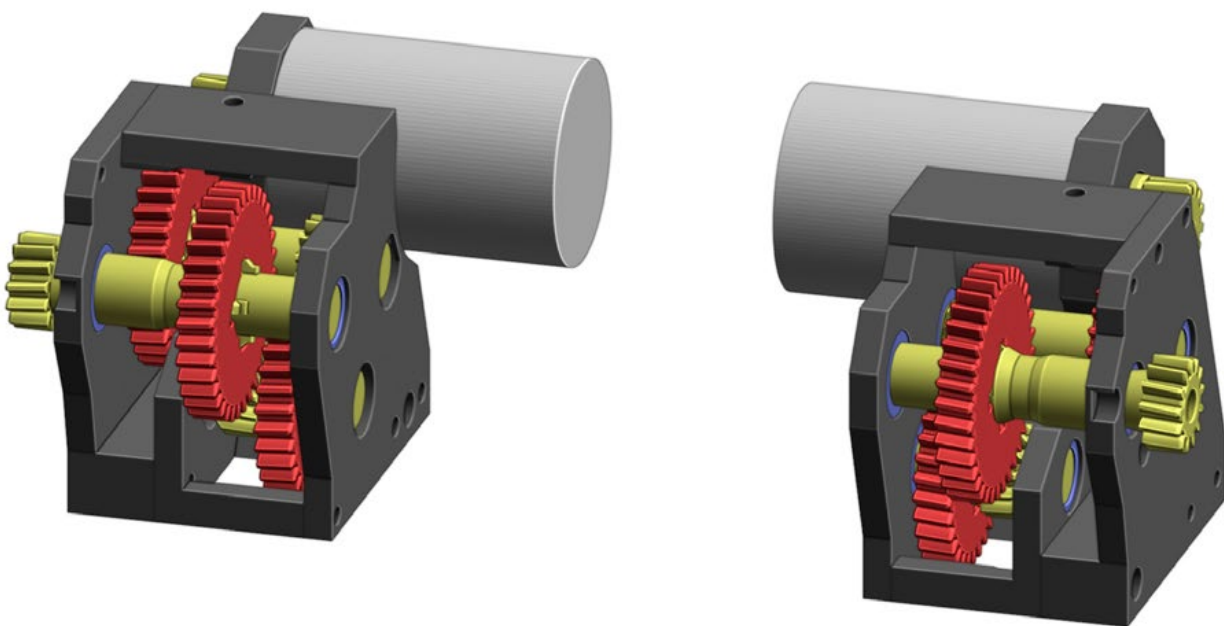
### Gears L (left side):

3x screw M3 10 mm, bearing 10x15x4 3x



### Gears R (right side):

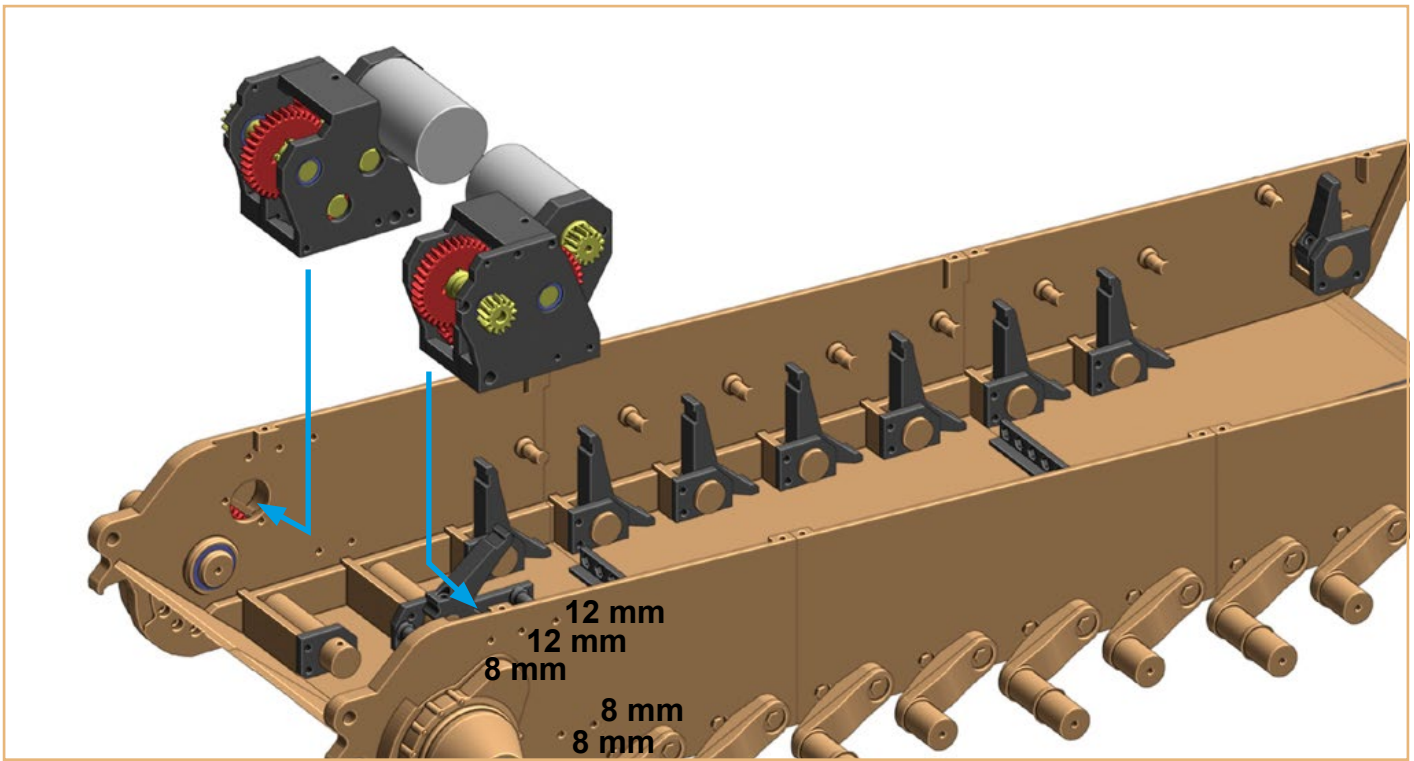
Parts 1-10 are reversed, collect it same way.



## King Tiger II. Build Guide

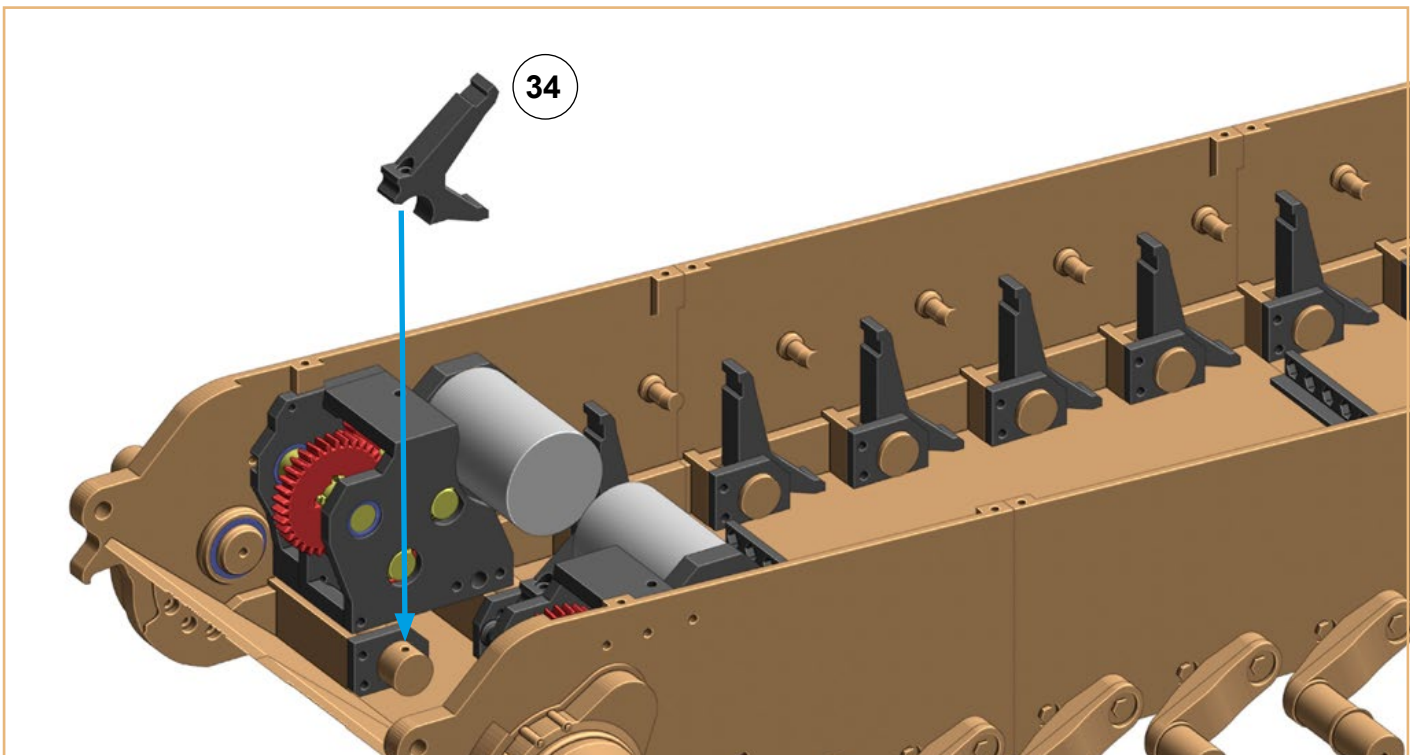
4x screw M3 12 mm

6x screw M3 8 mm



**Wheels suspensions:**

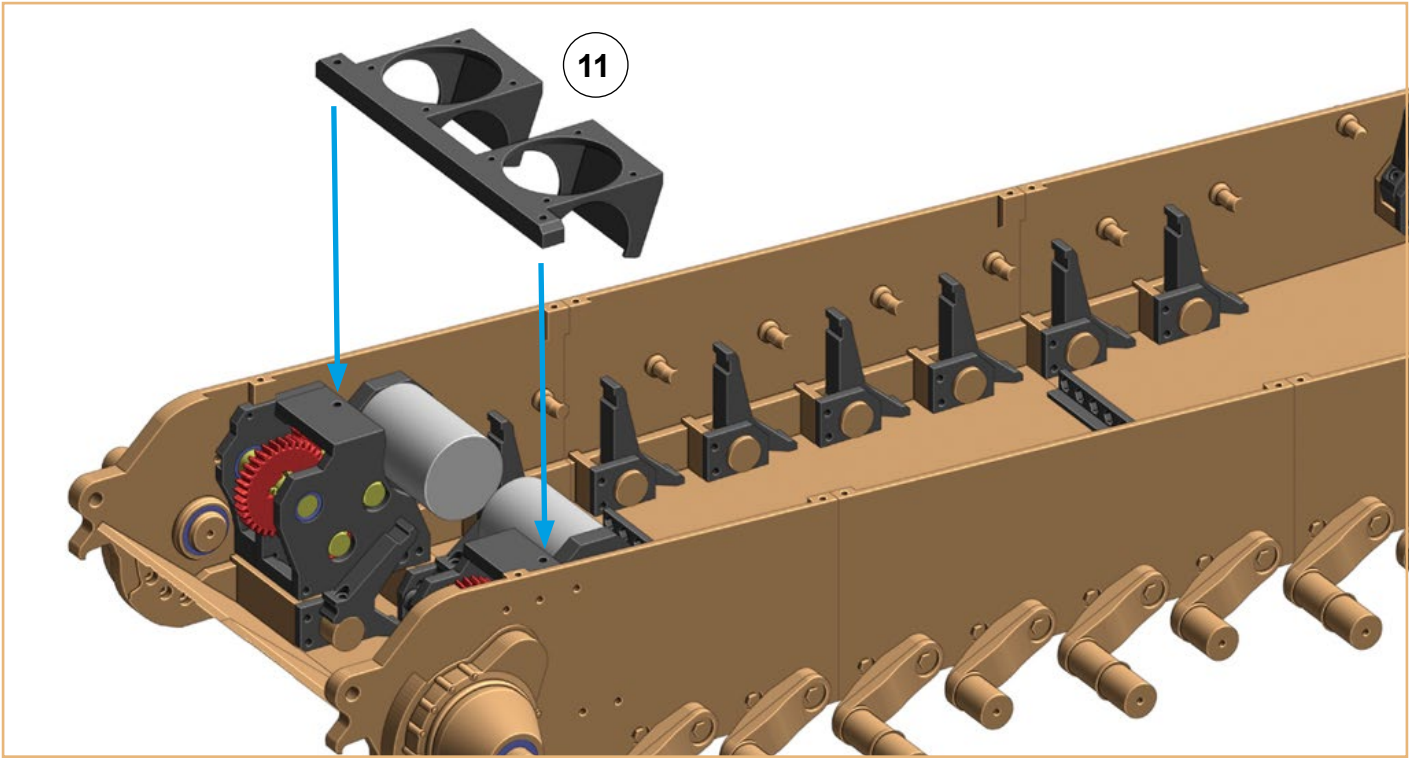
screw M3 10 mm



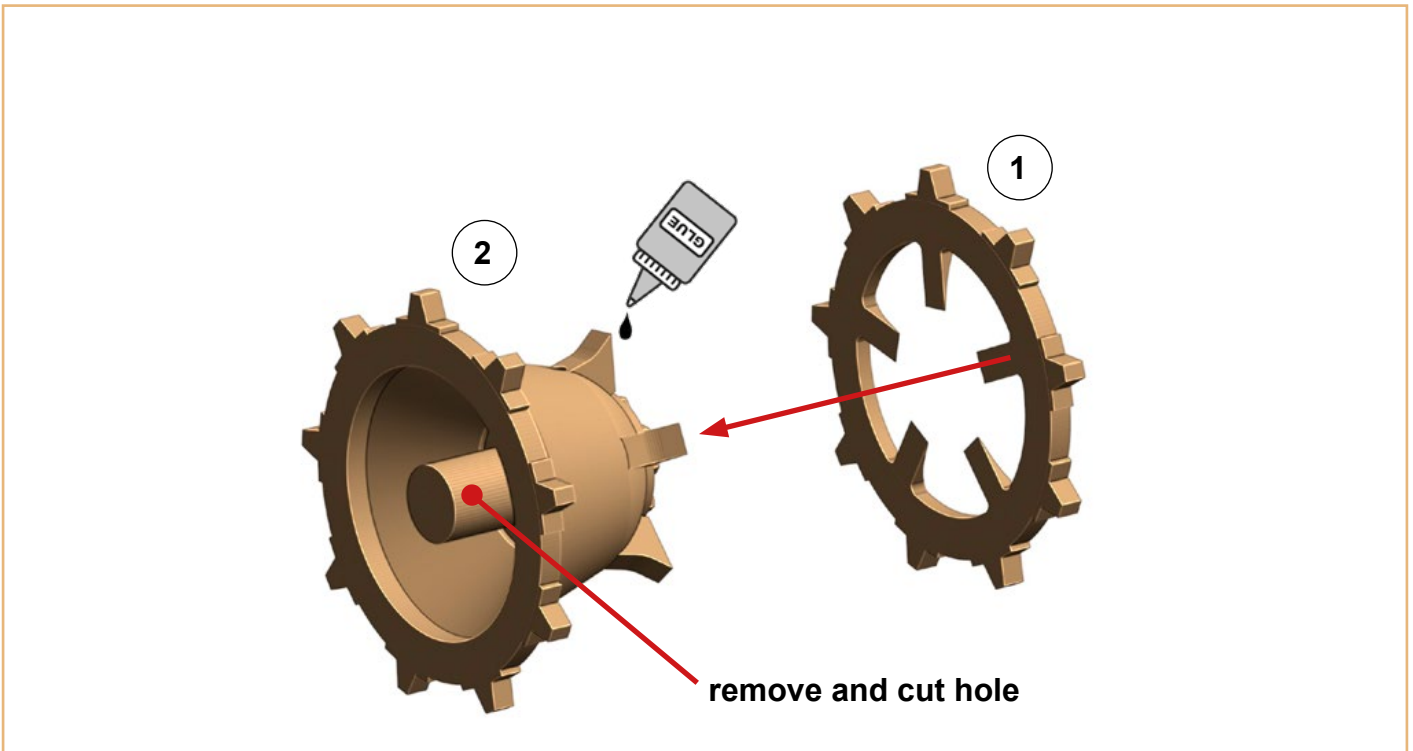
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## Gears:

2x screw M3 20 mm



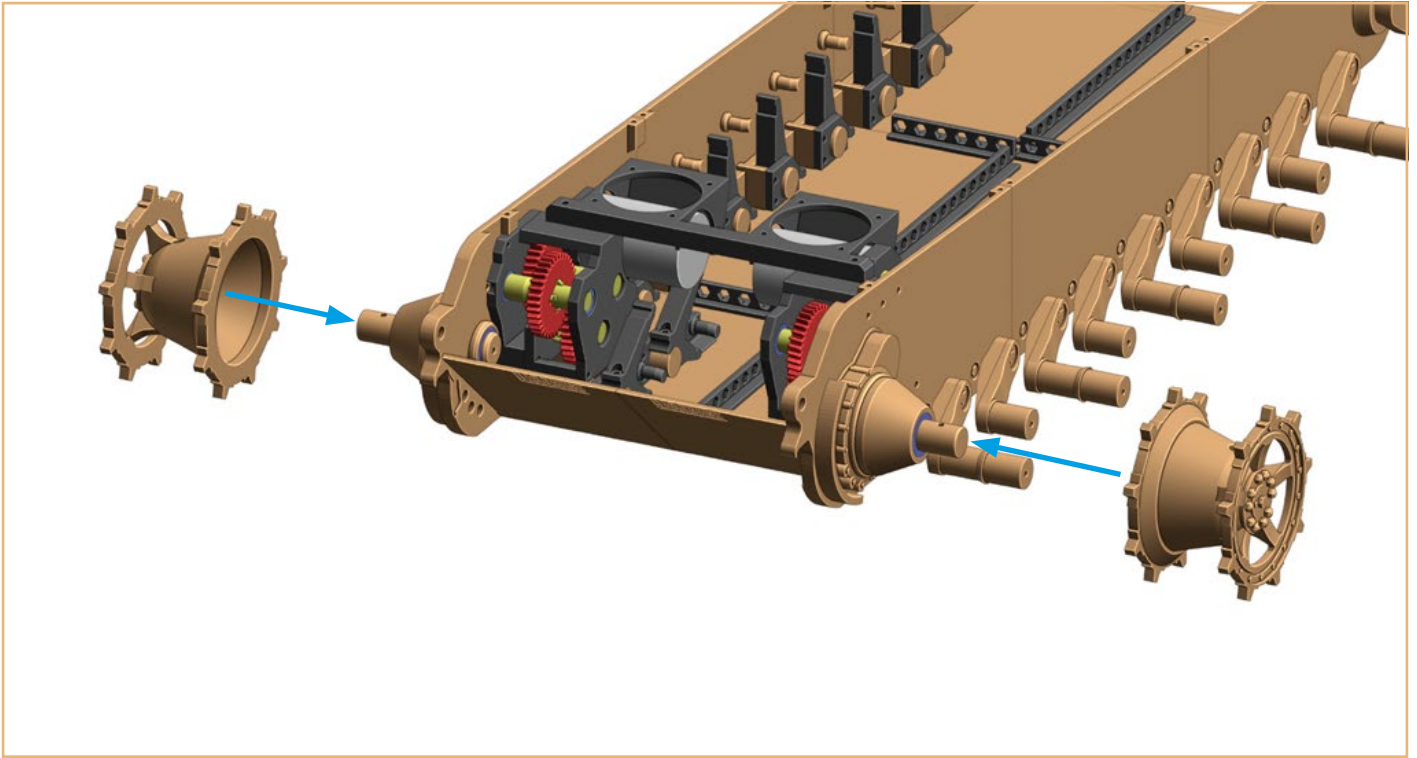
## Wheels:



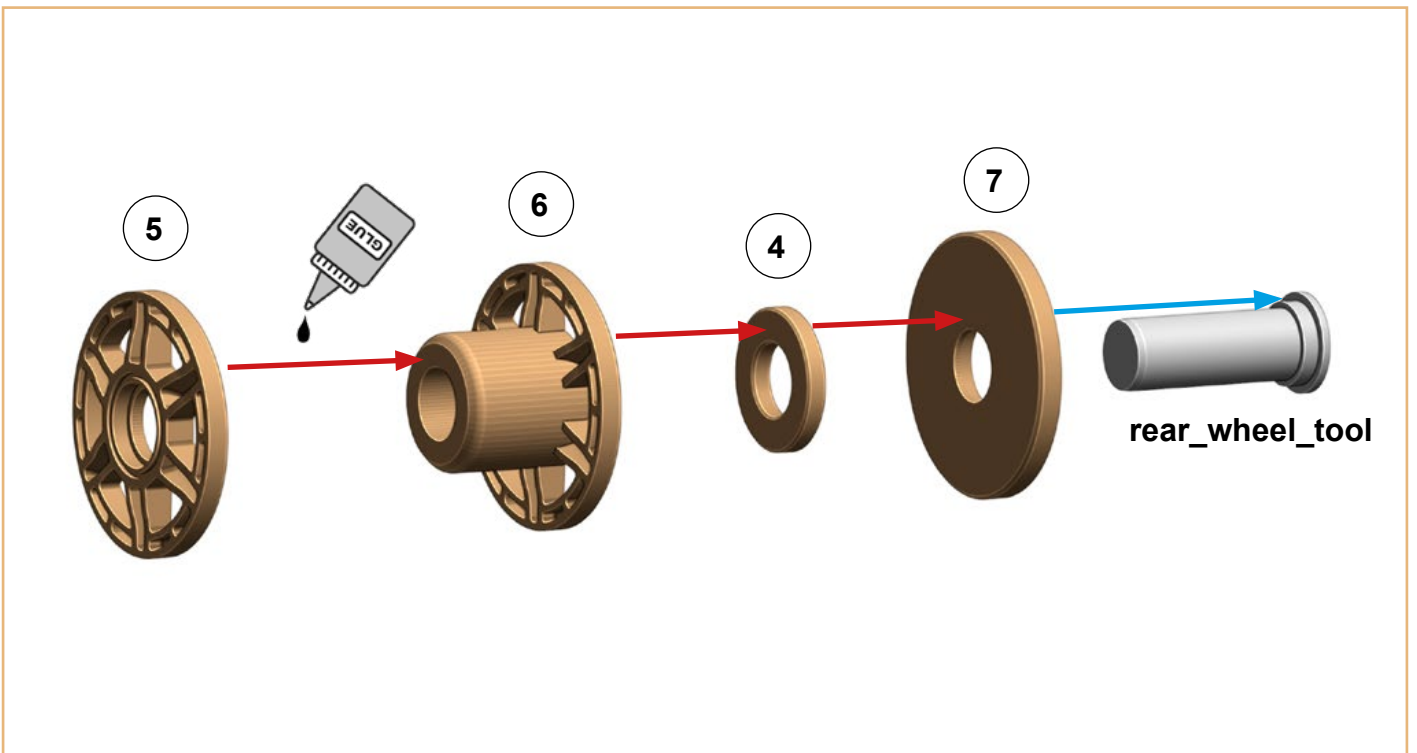


# King Tiger II. Build Guide

2x screw M3 30 mm



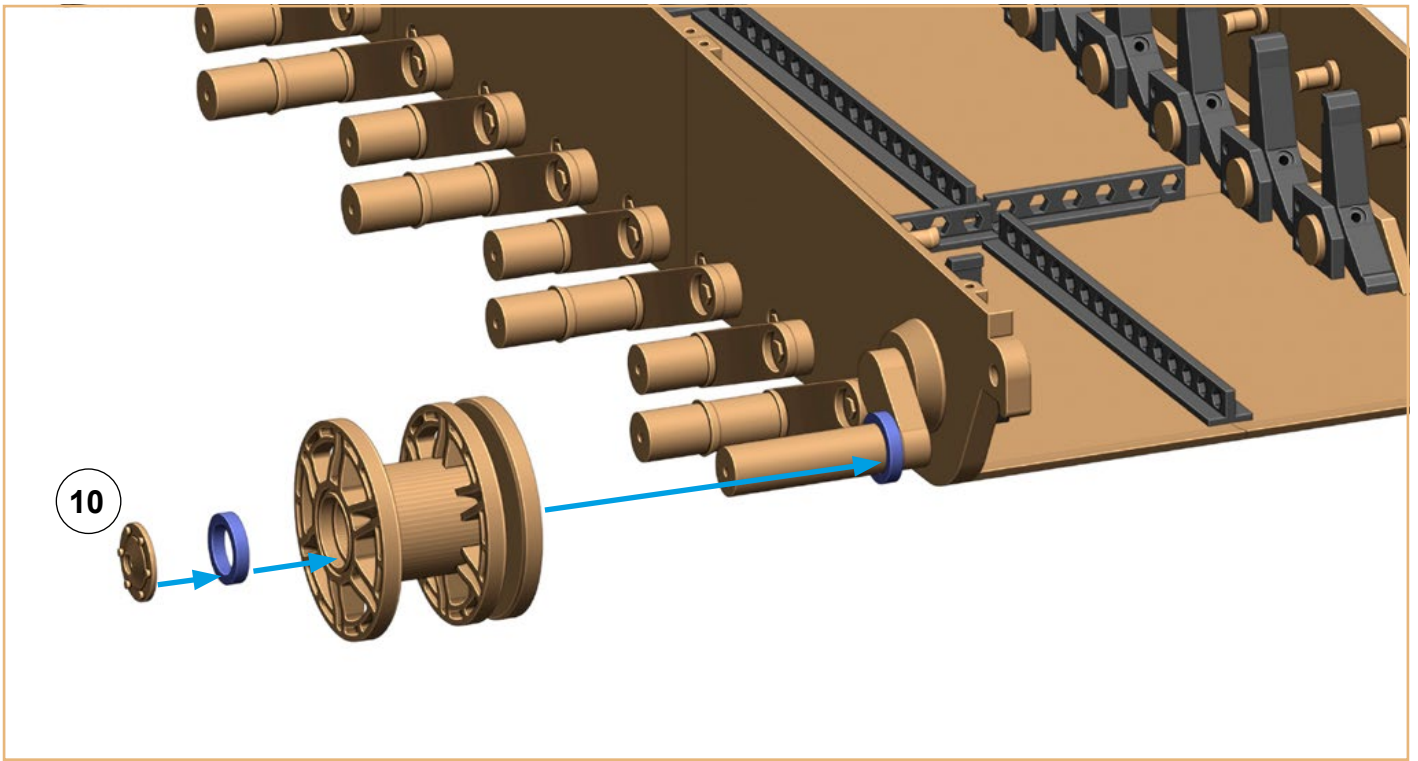
Wheels:



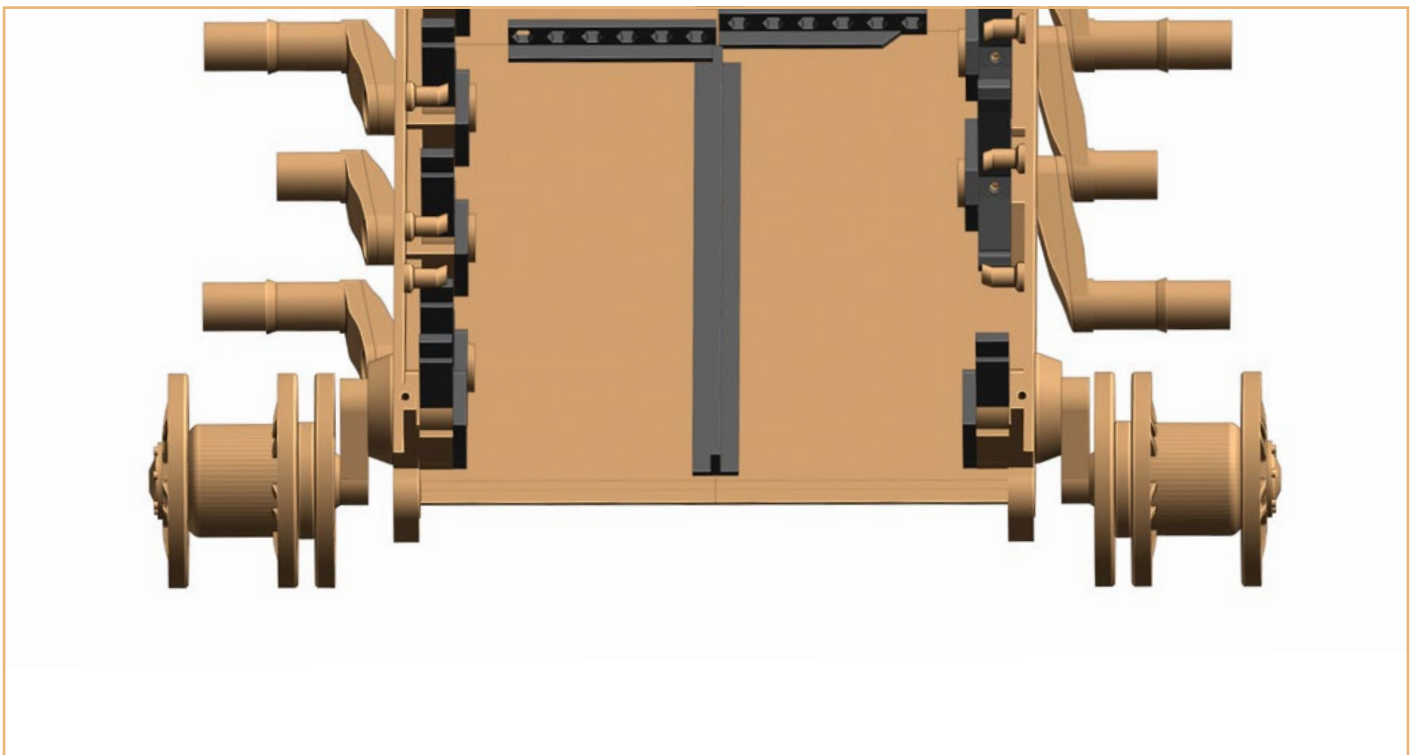


## King Tiger II. Build Guide

**screw M3 10 mm**



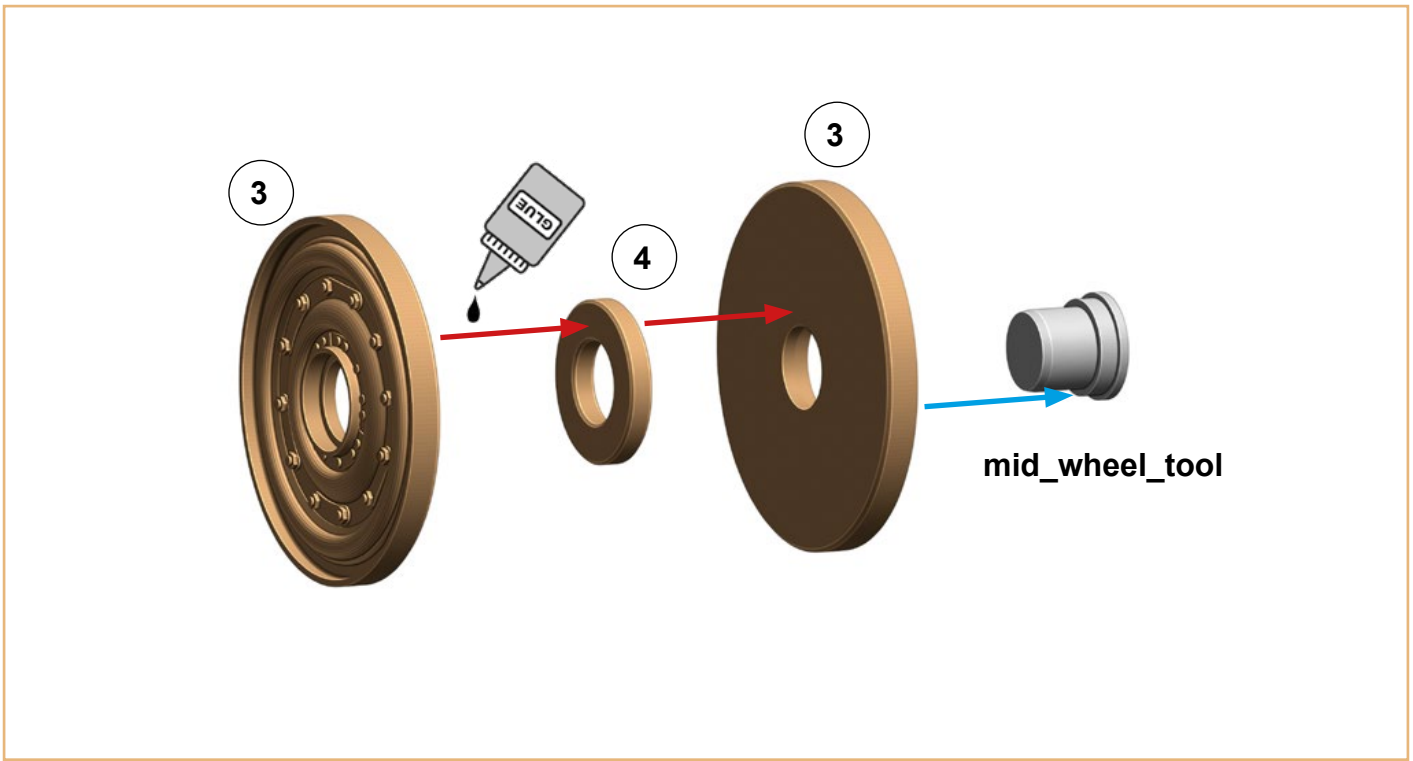
**Same for right side:**  
**screw M3 10 mm**



## King Tiger II. Build Guide

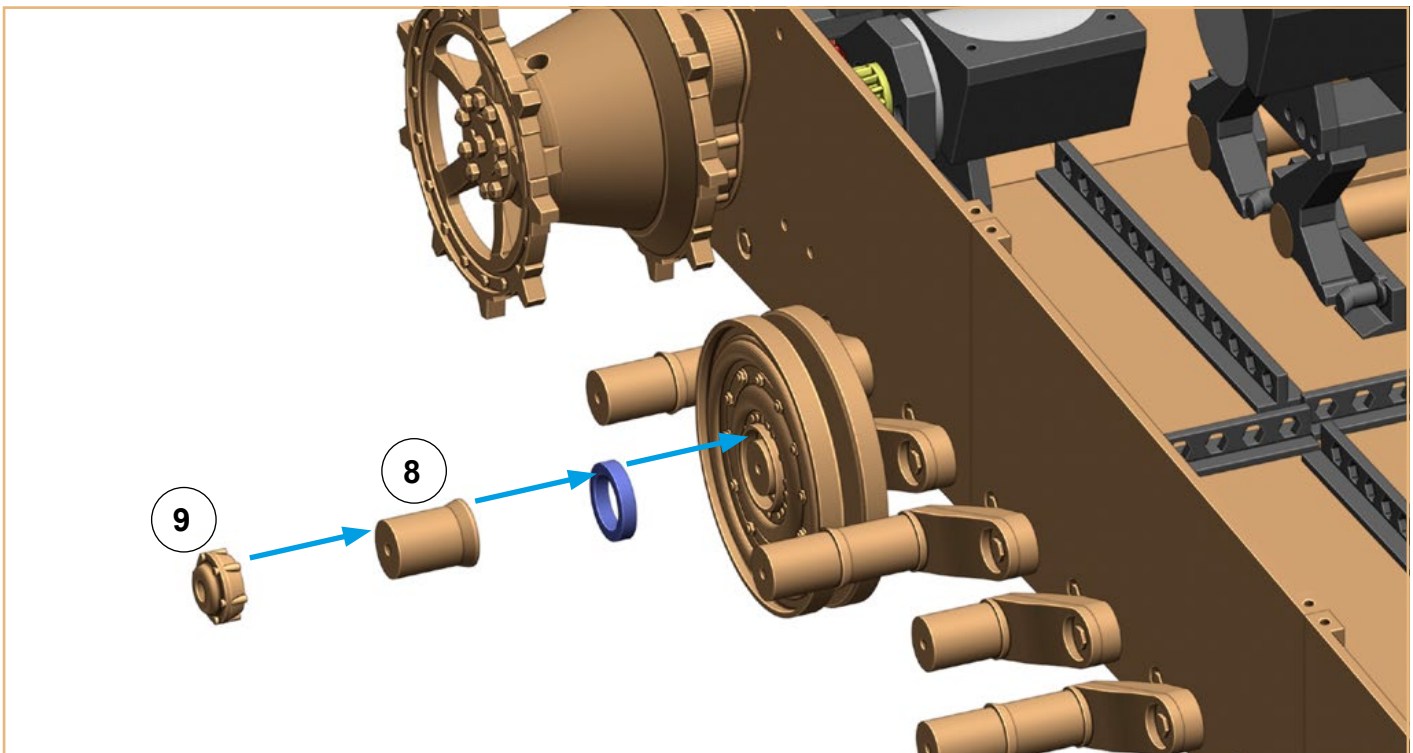
### Wheels:

18x



### screw M3 35 mm

8x

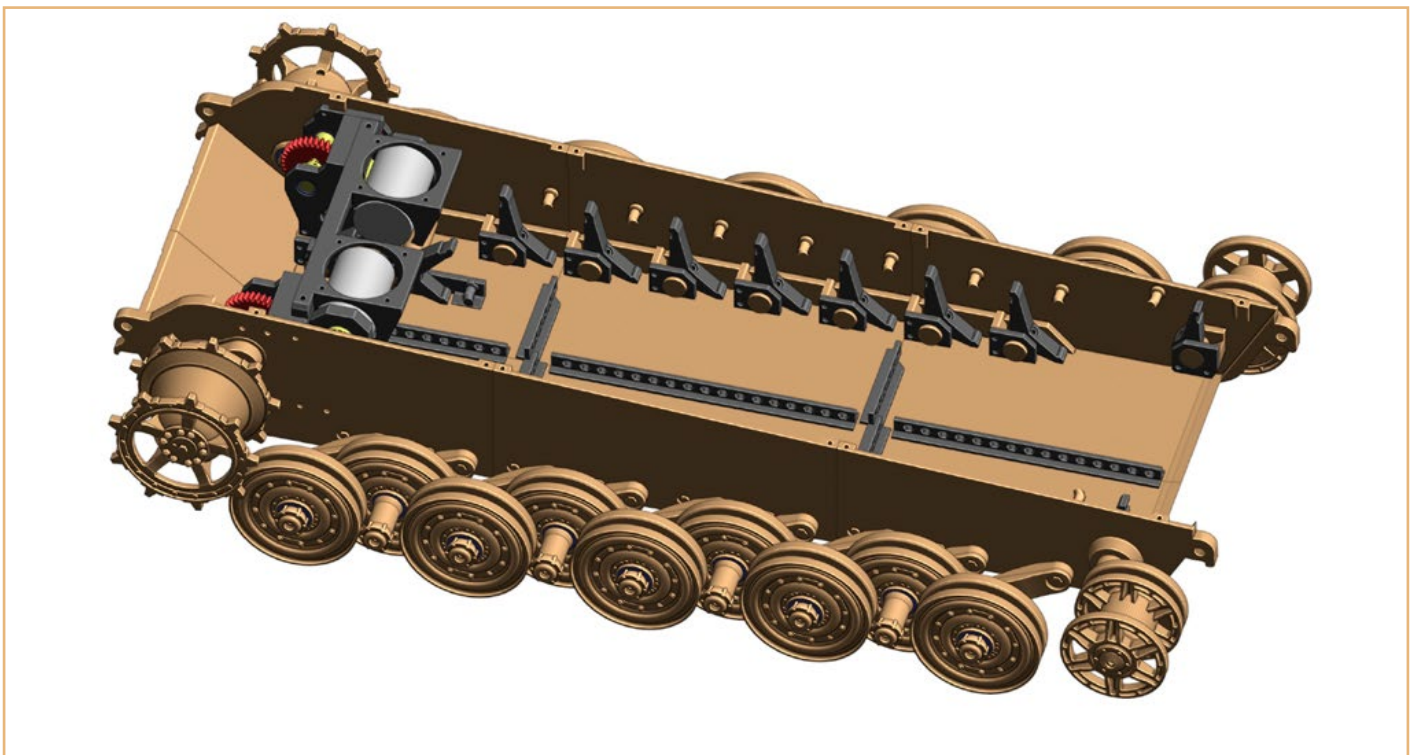
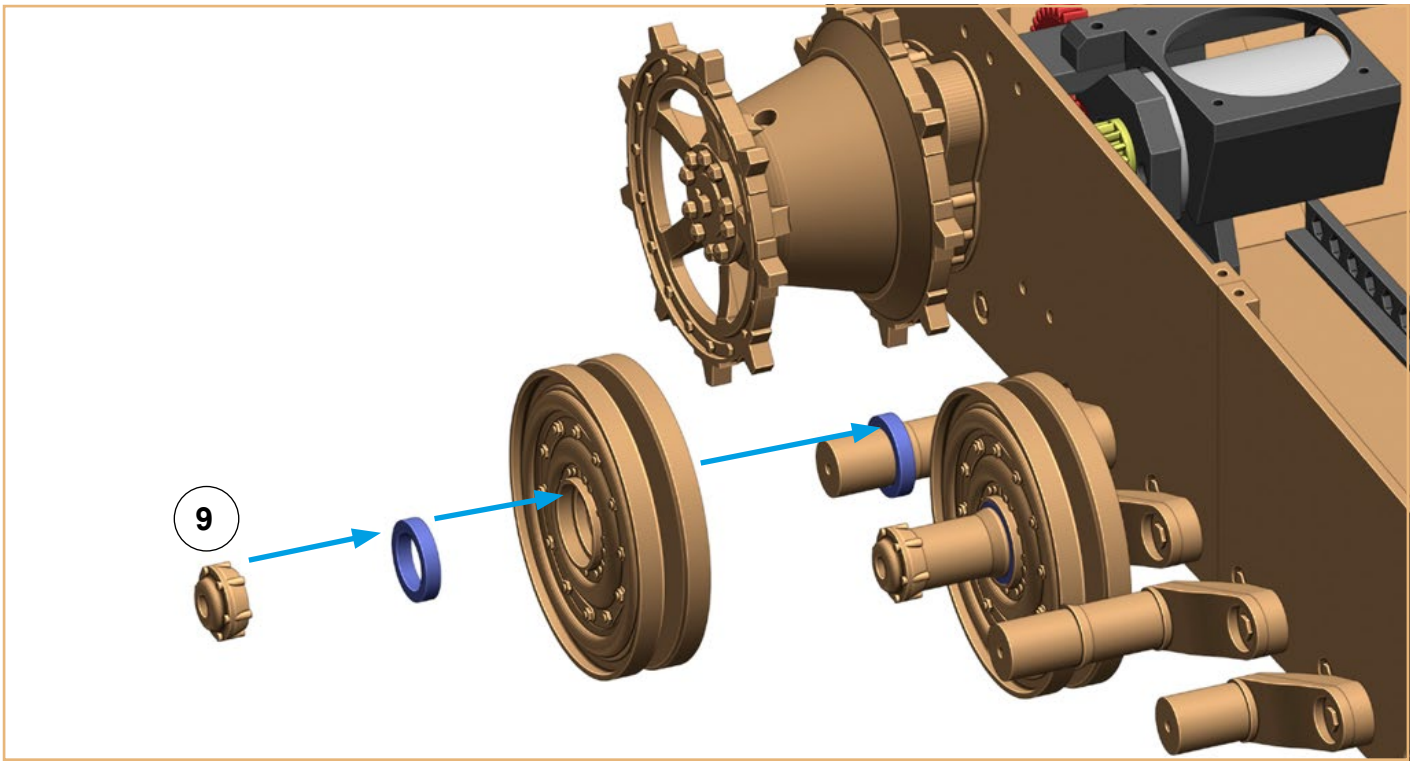


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### Wheels:

screw M3 12 mm

10x

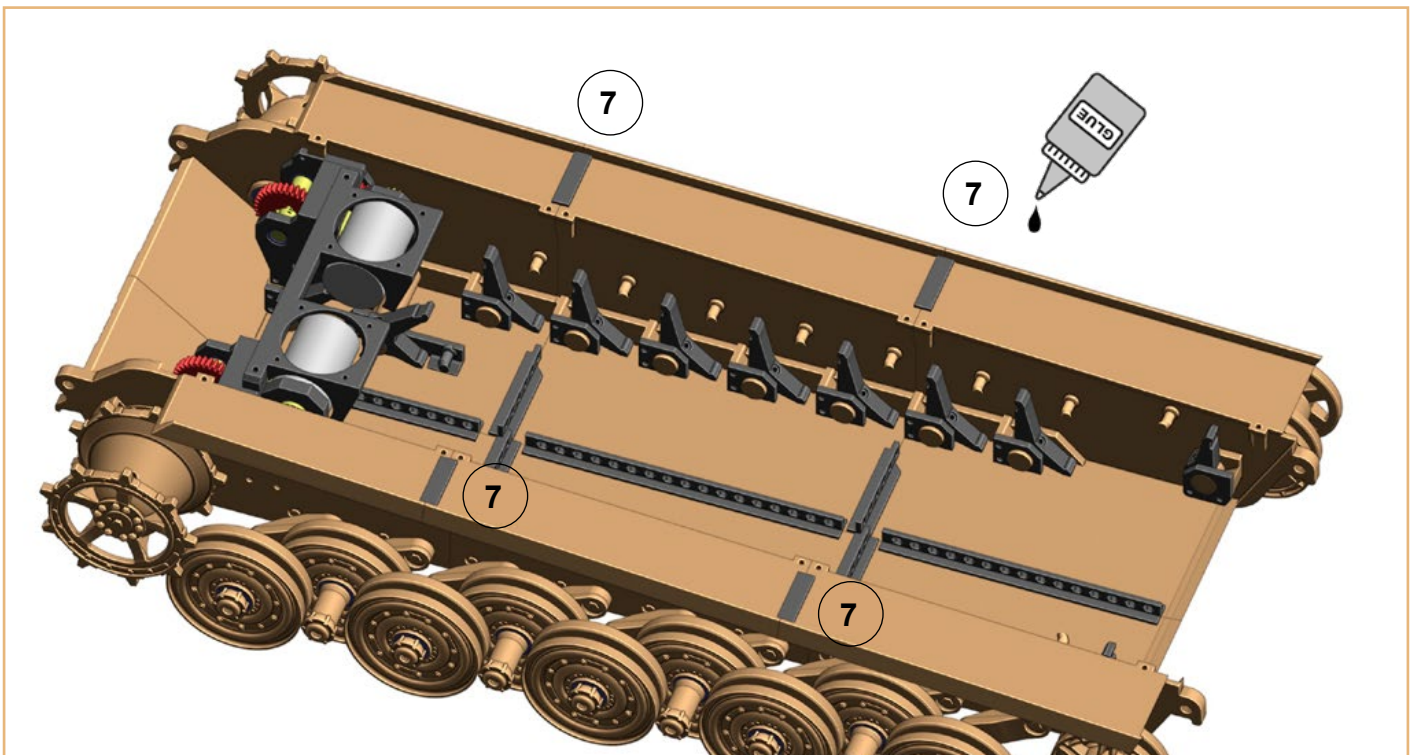
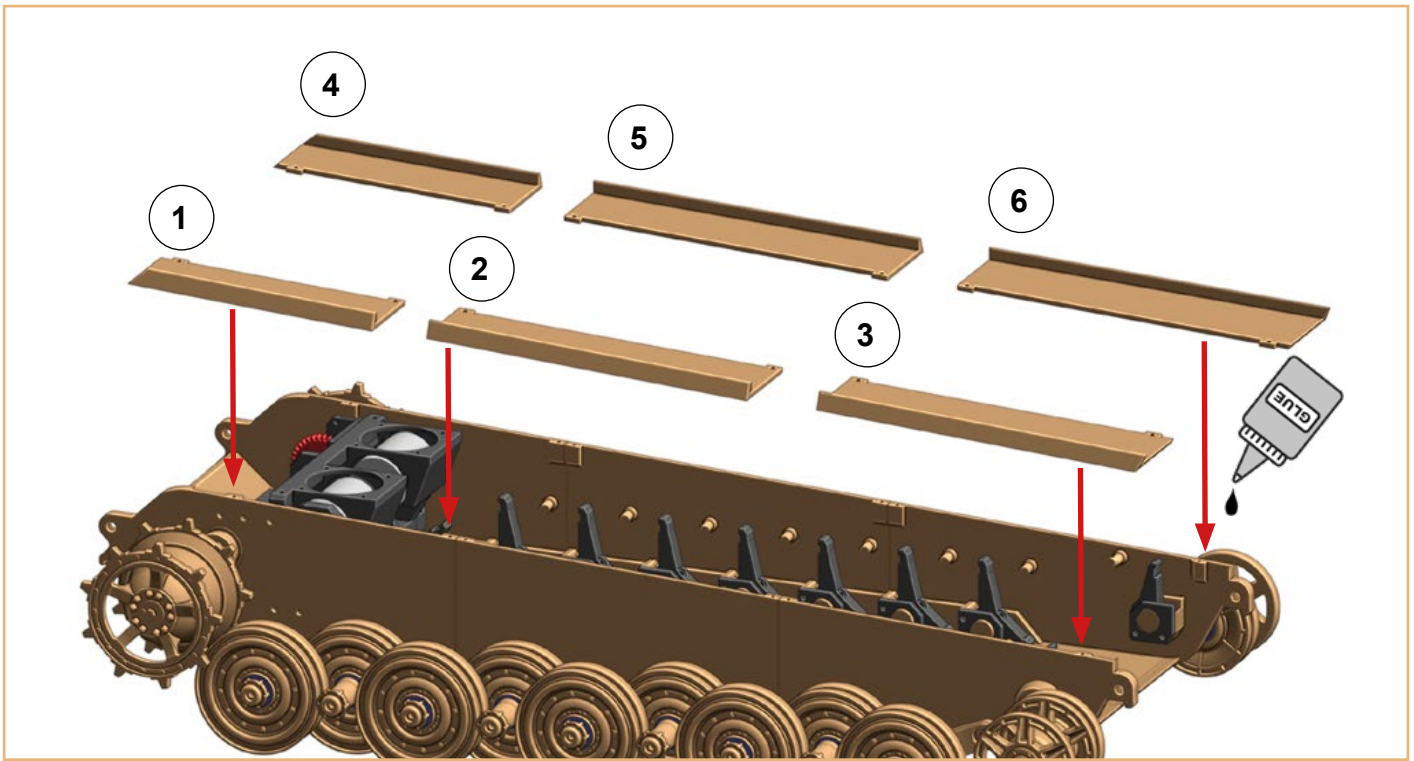




# King Tiger II. Build Guide

## Fenders:

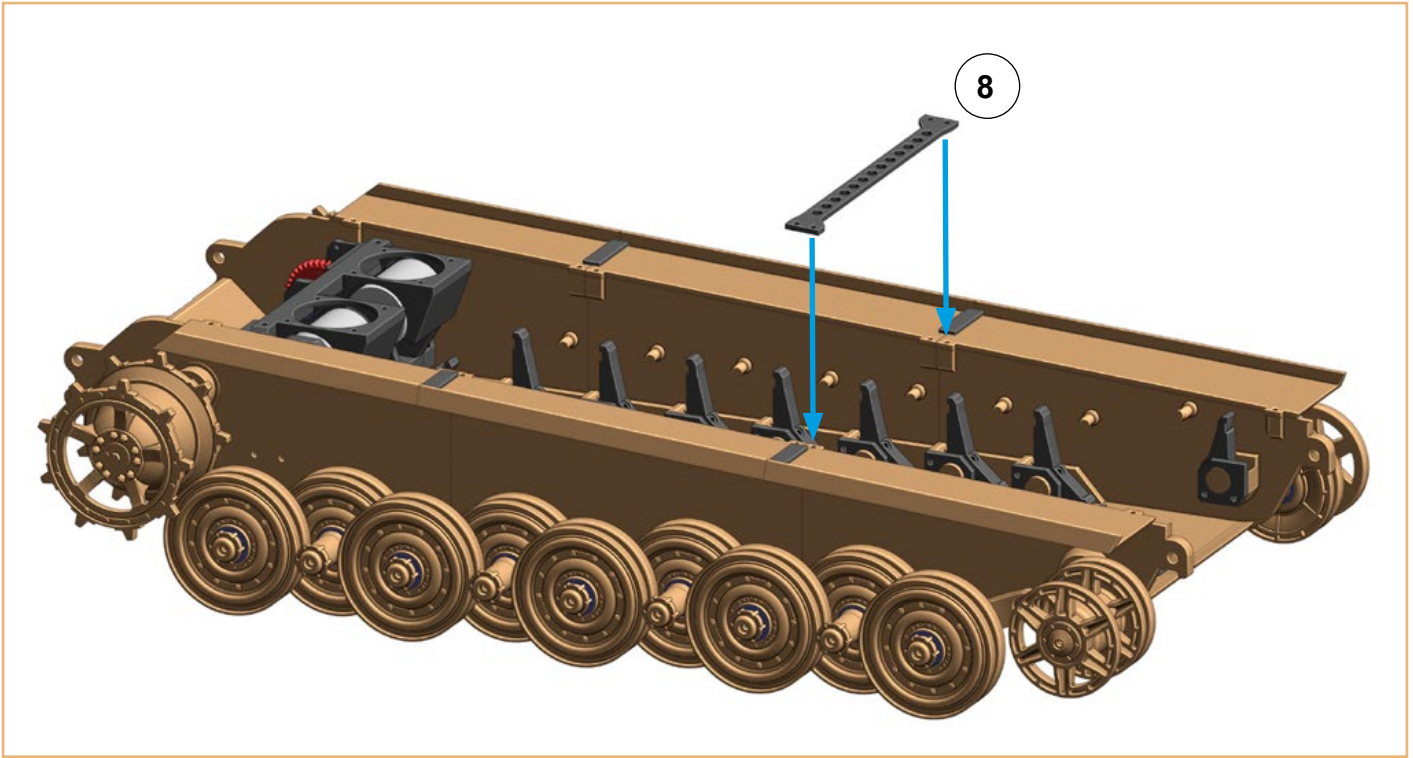
8x screw M3 8 mm



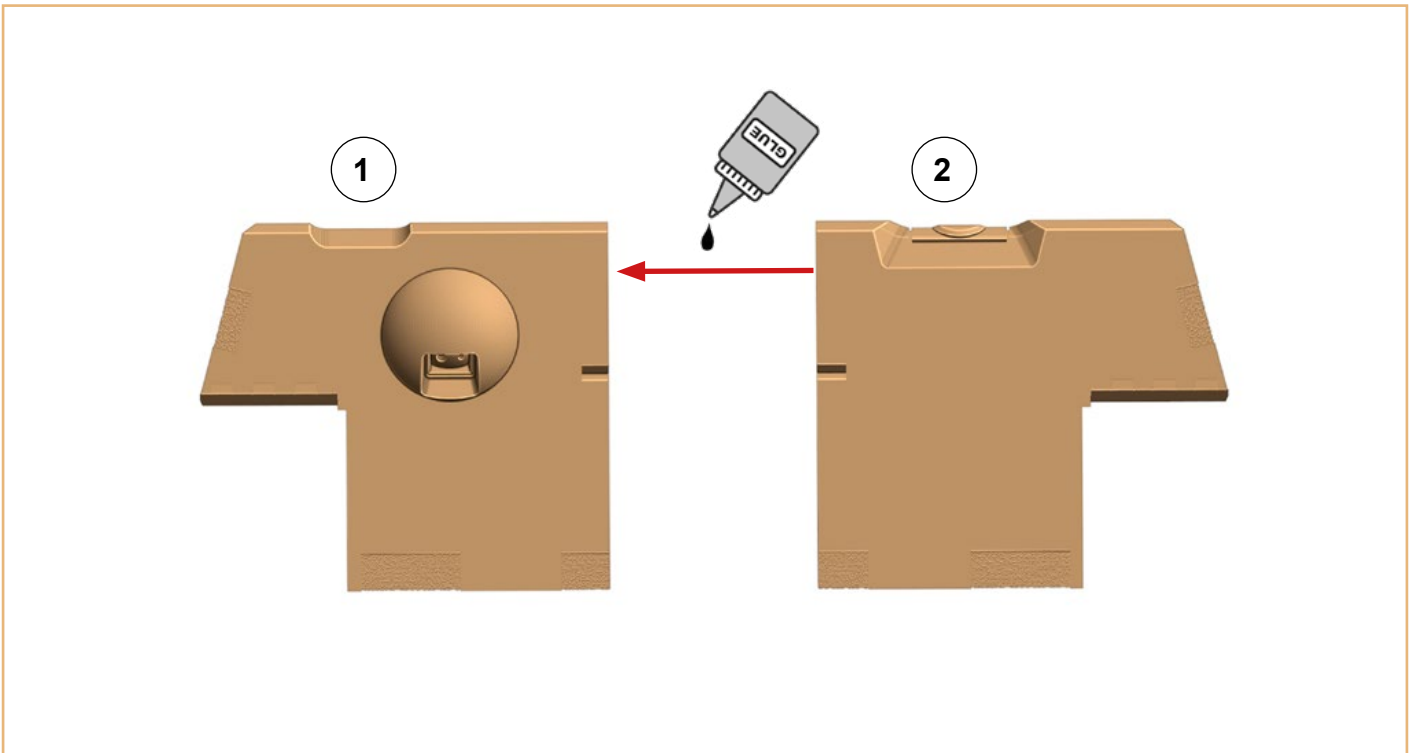
# King Tiger II. Build Guide

## Fenders:

4x screw M3 10 mm

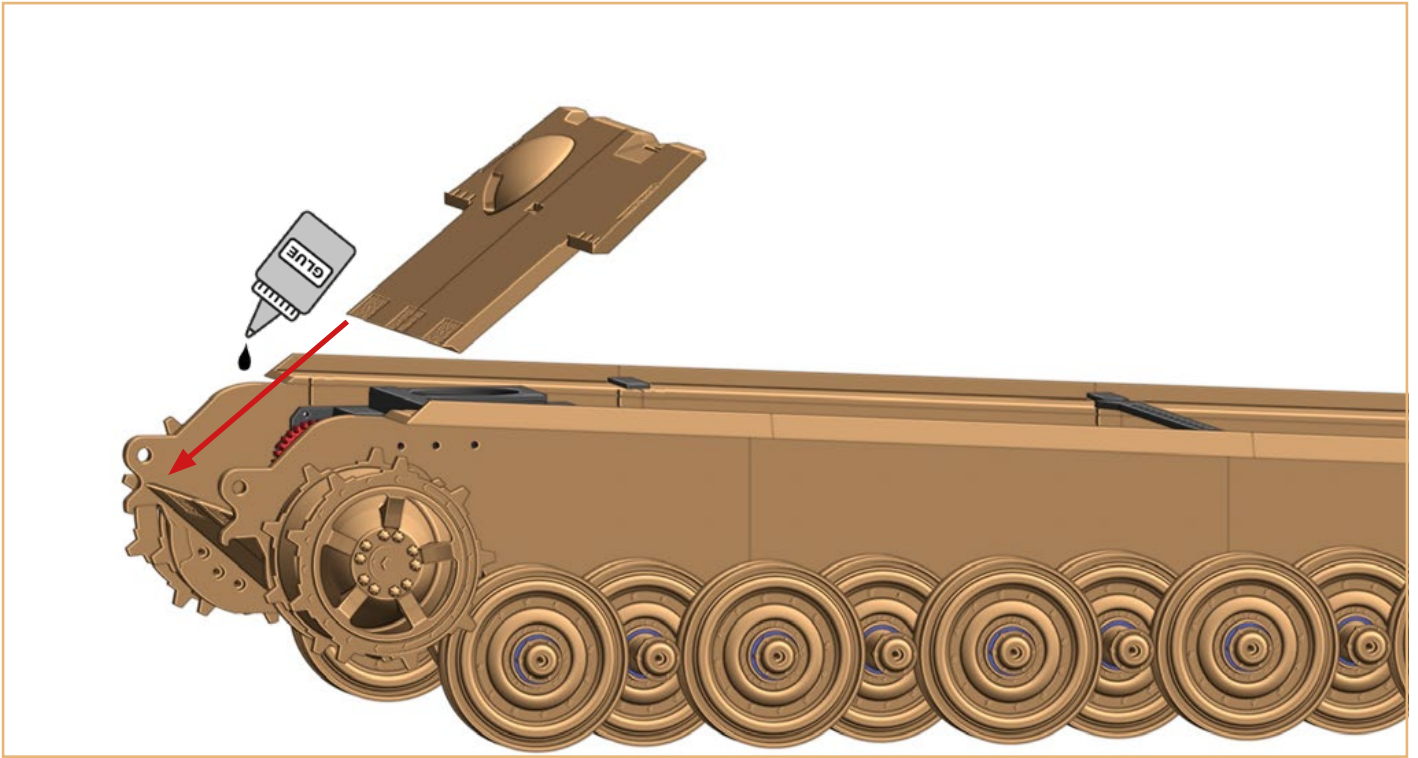


## Hull:

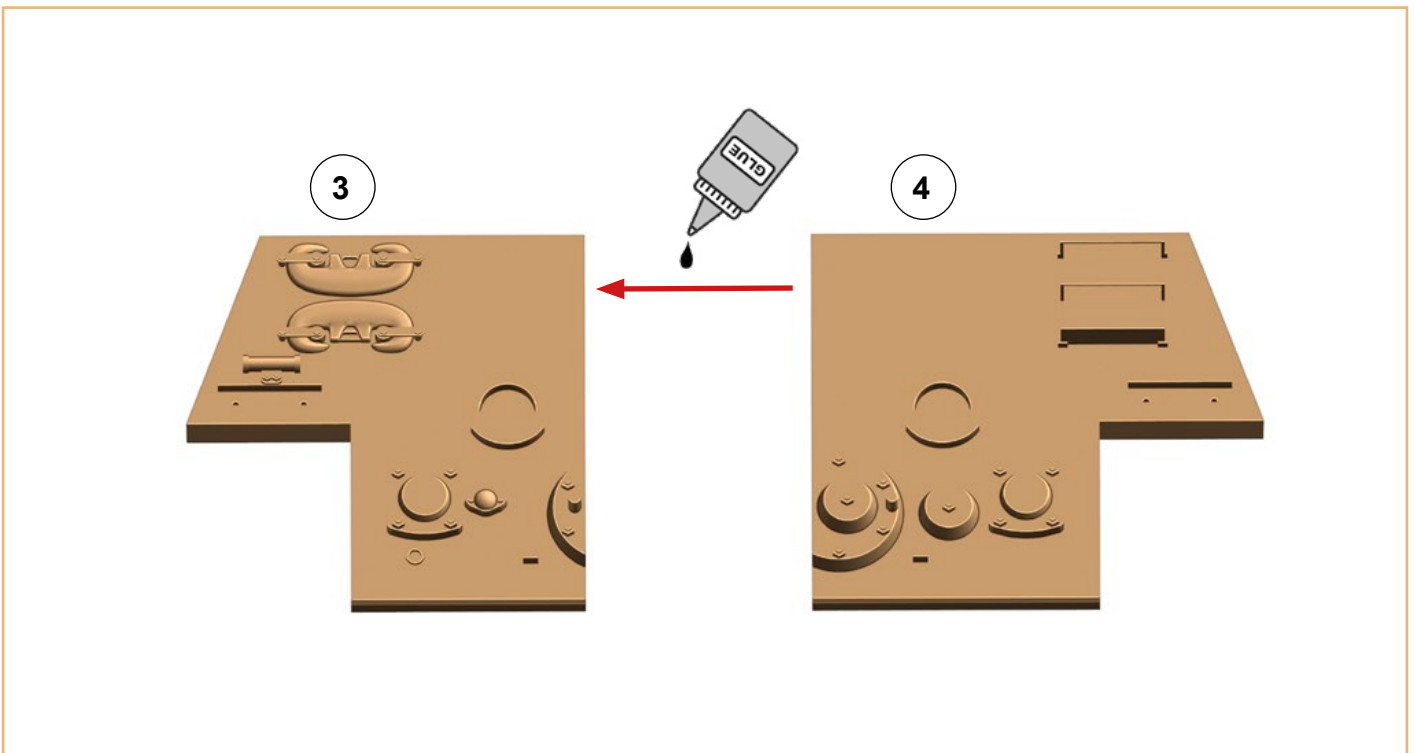




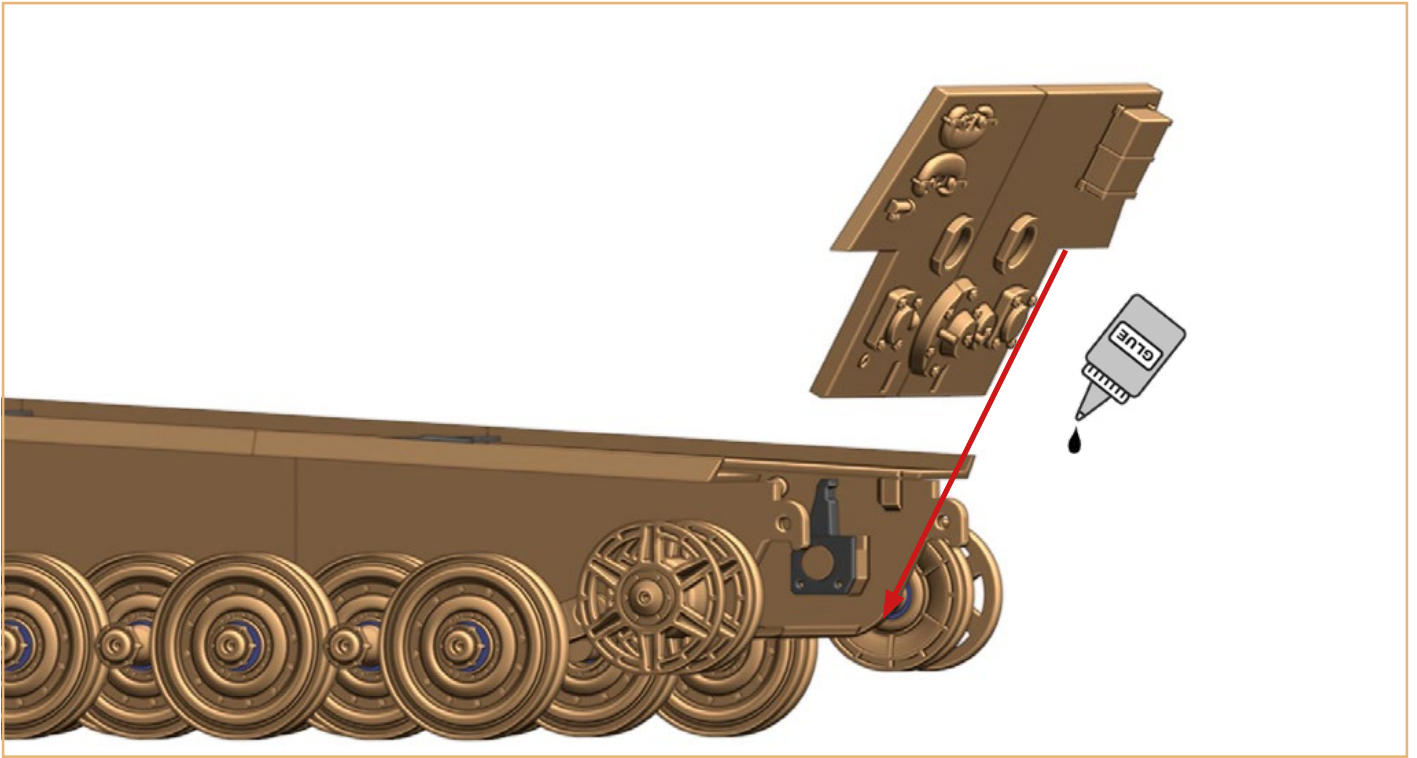
## King Tiger II. Build Guide



**Hull:**

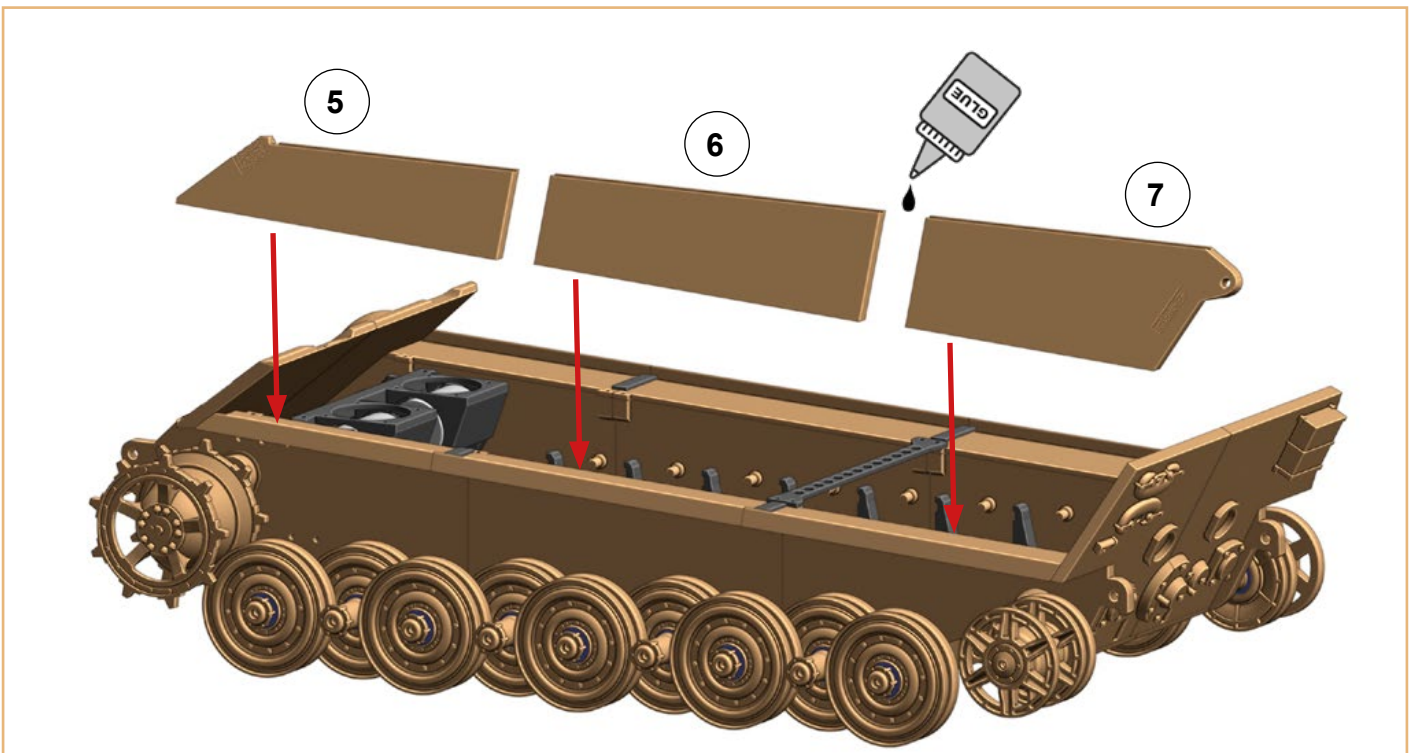


## King Tiger II. Build Guide



### Hull:

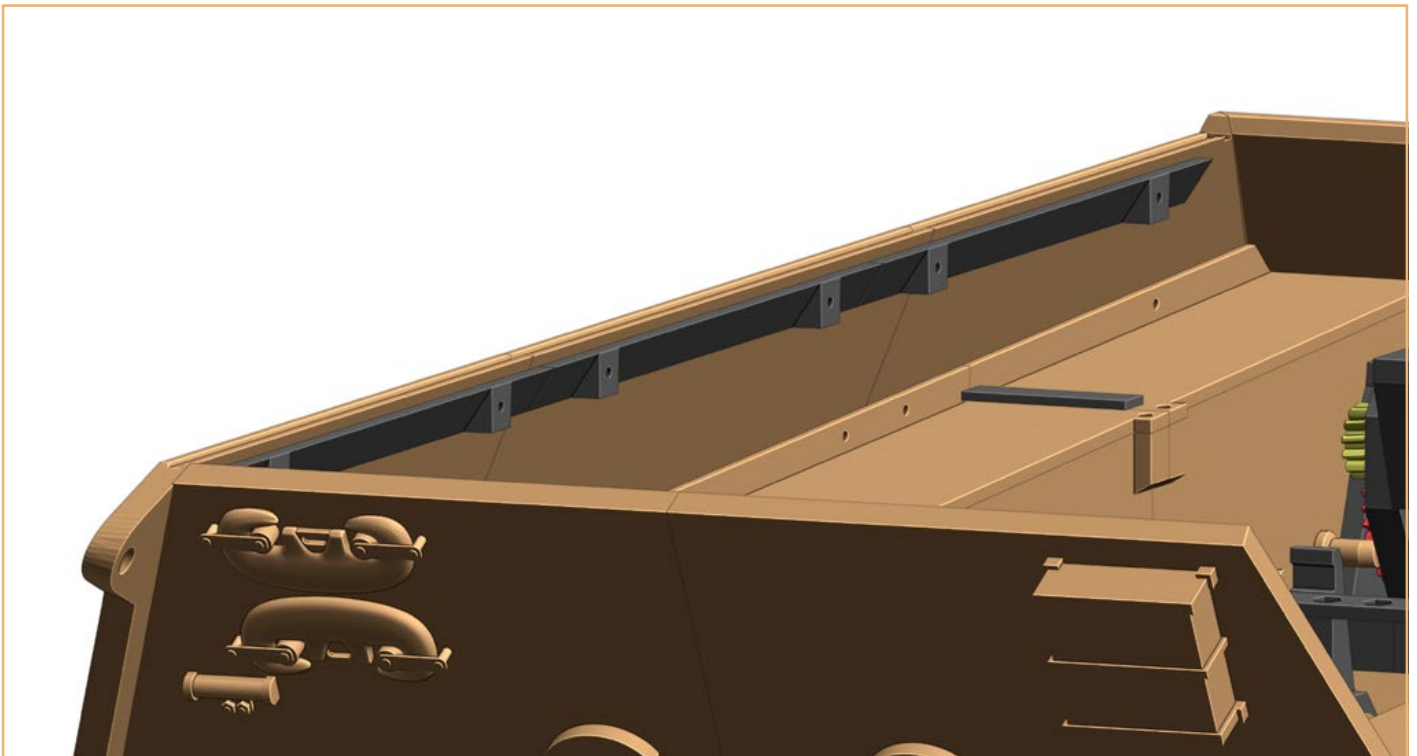
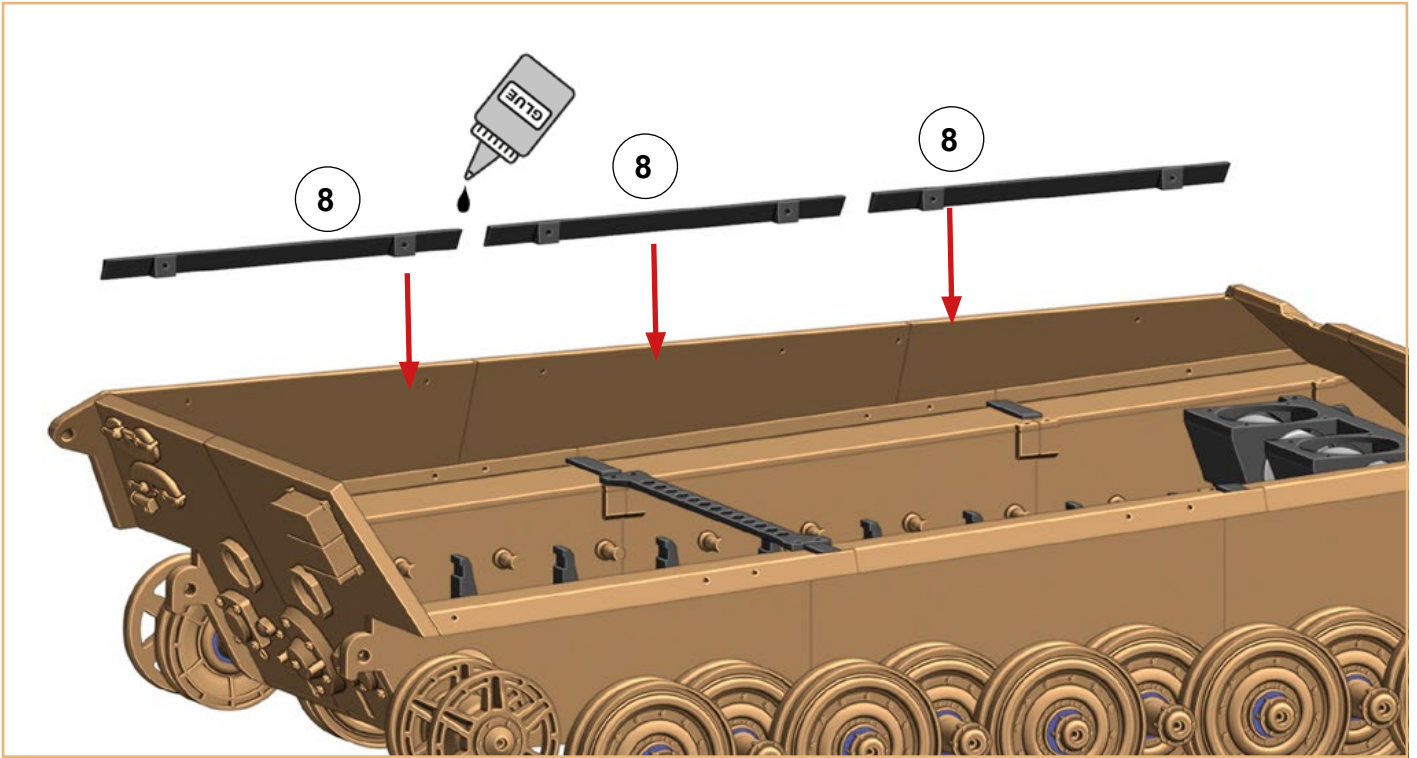
6x screw M2 8 mm



## King Tiger II. Build Guide

**Hull:**

**6x screw M2 10 mm**

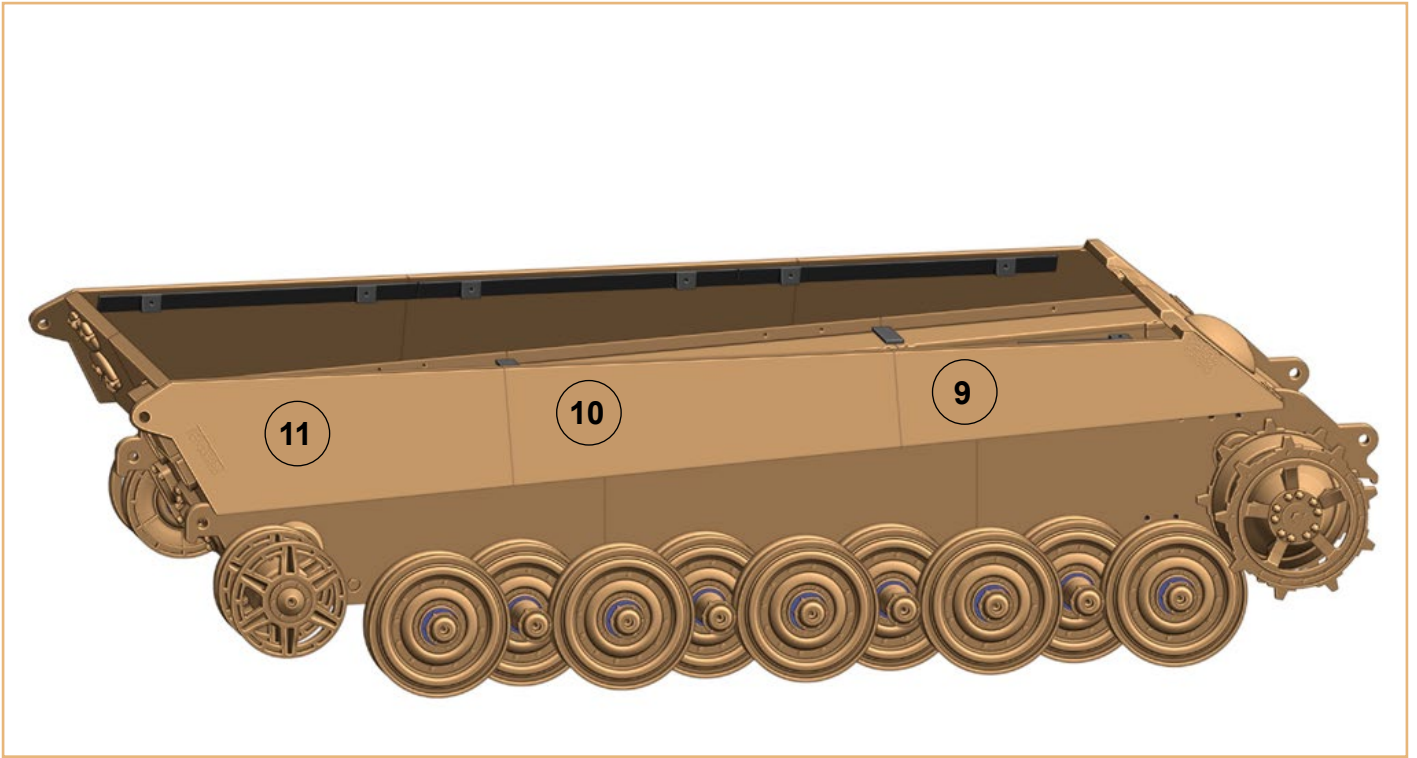




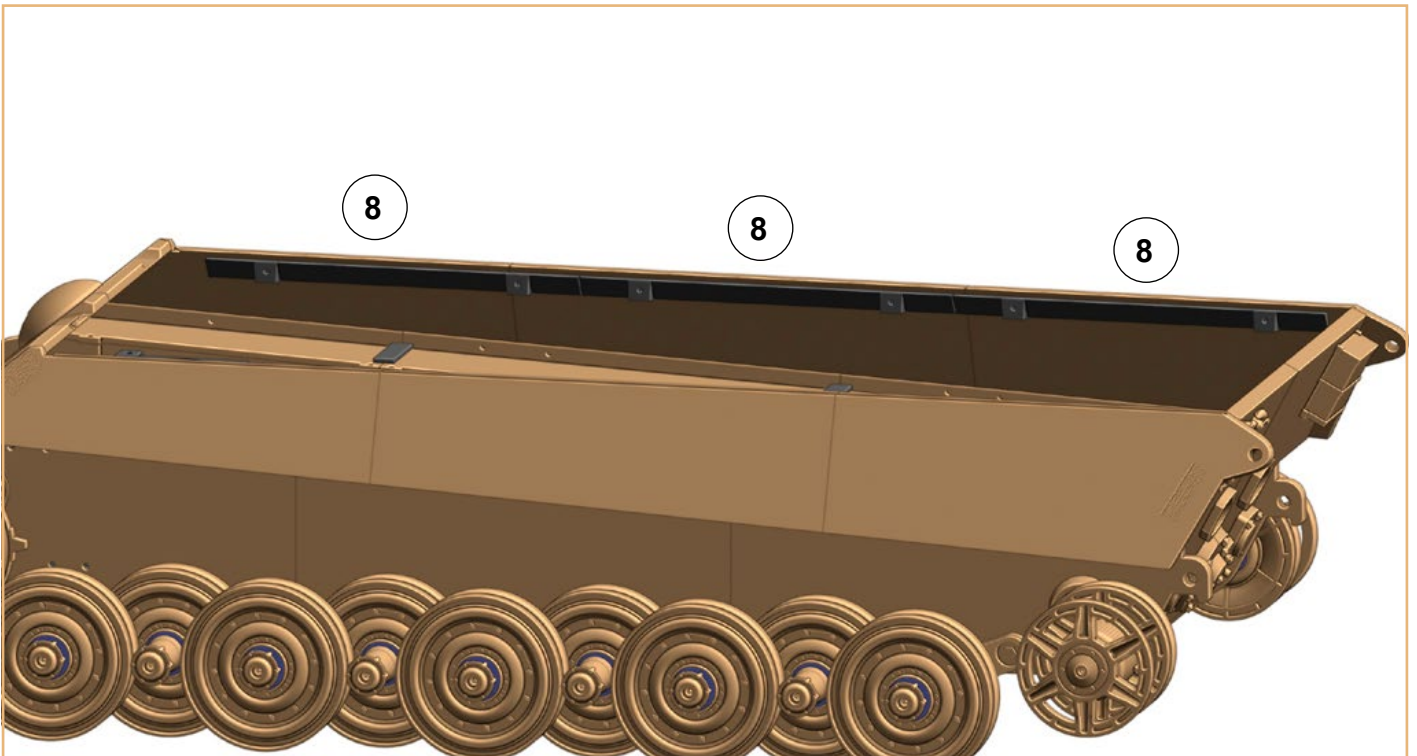
## King Tiger II. Build Guide

### Hull:

6x screw M2 8 mm

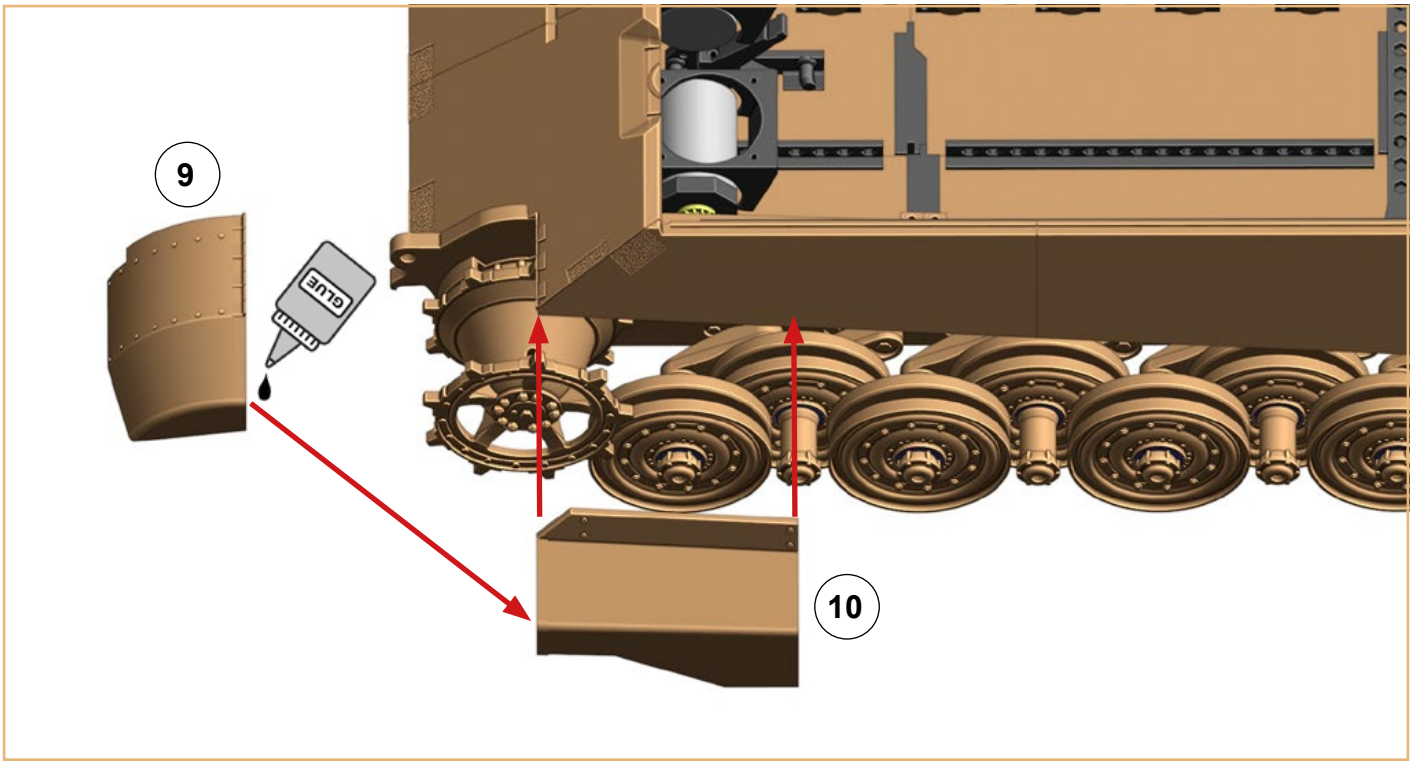


6x screw M2 10 mm

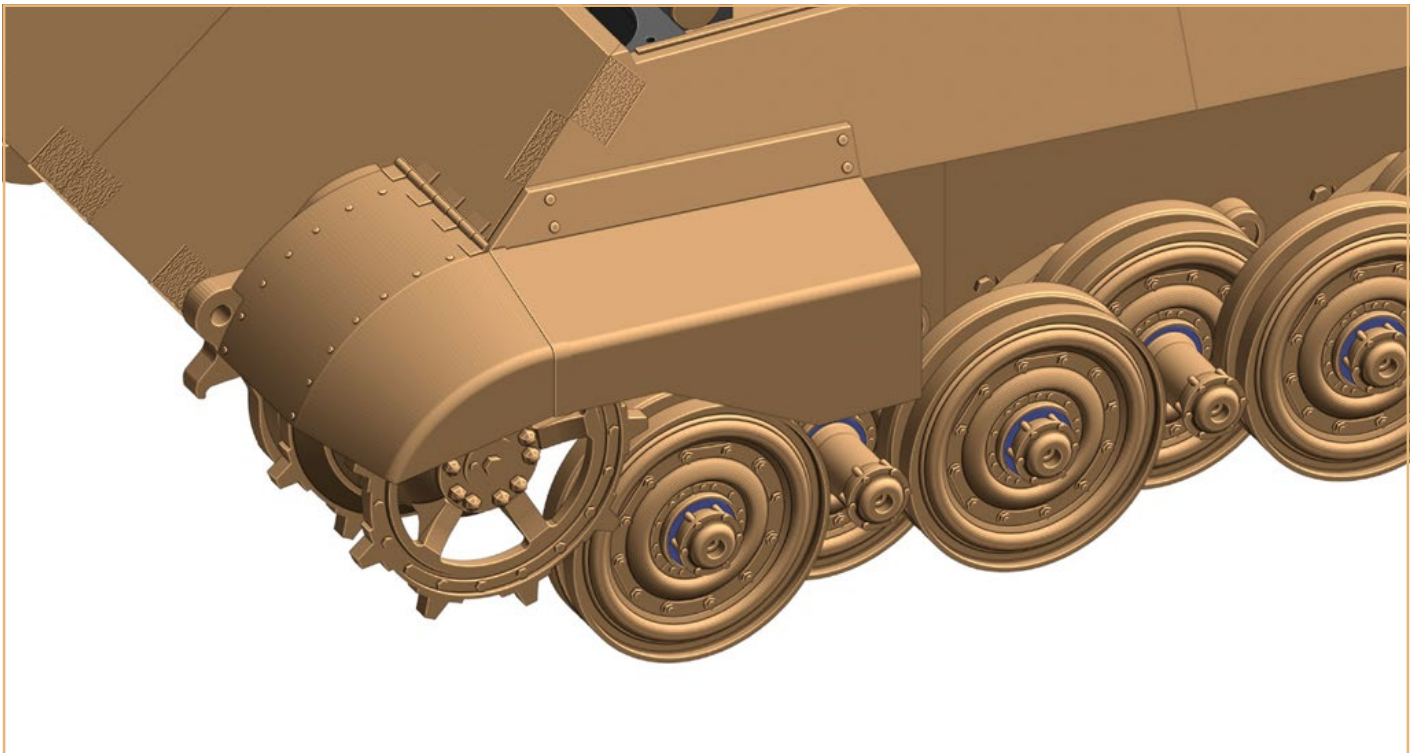


# King Tiger II. Build Guide

## Fenders:



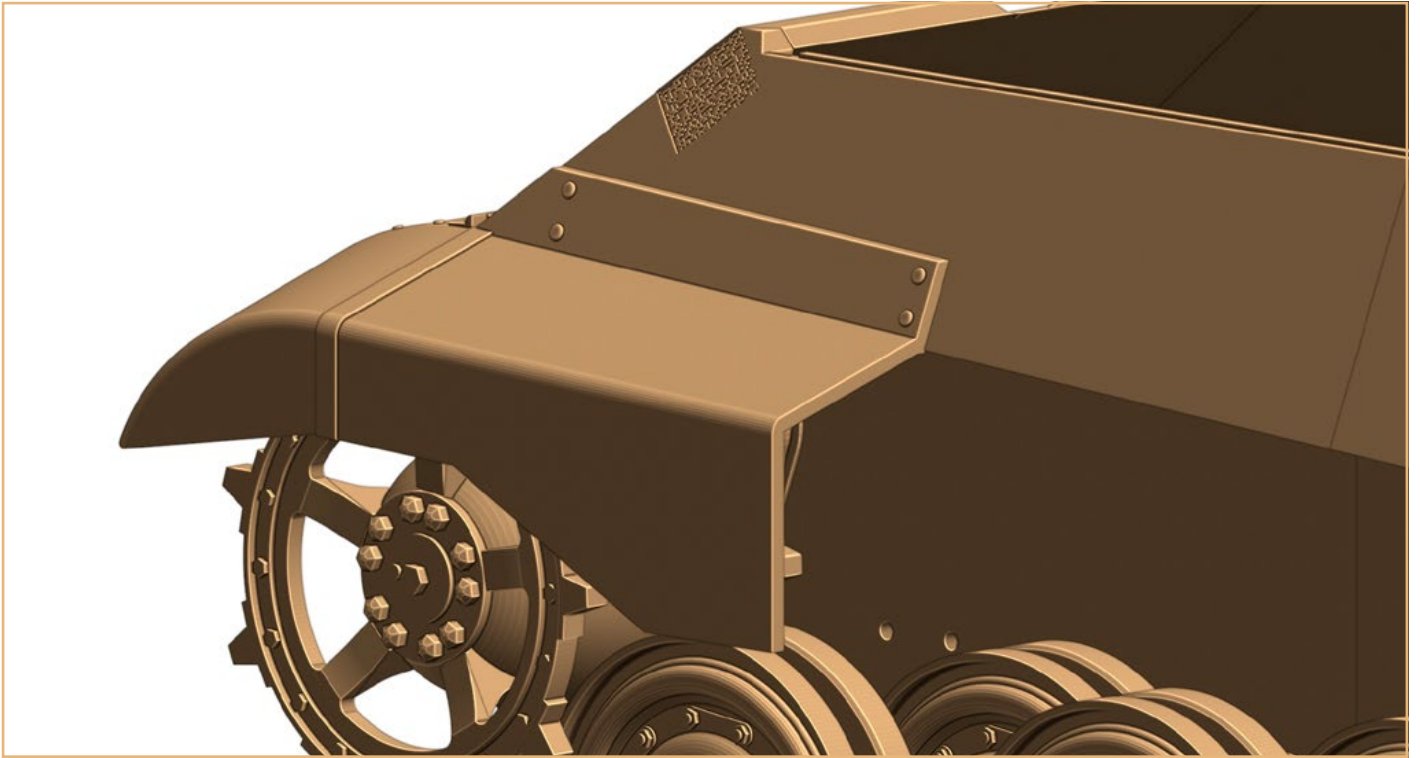
## Exact position:



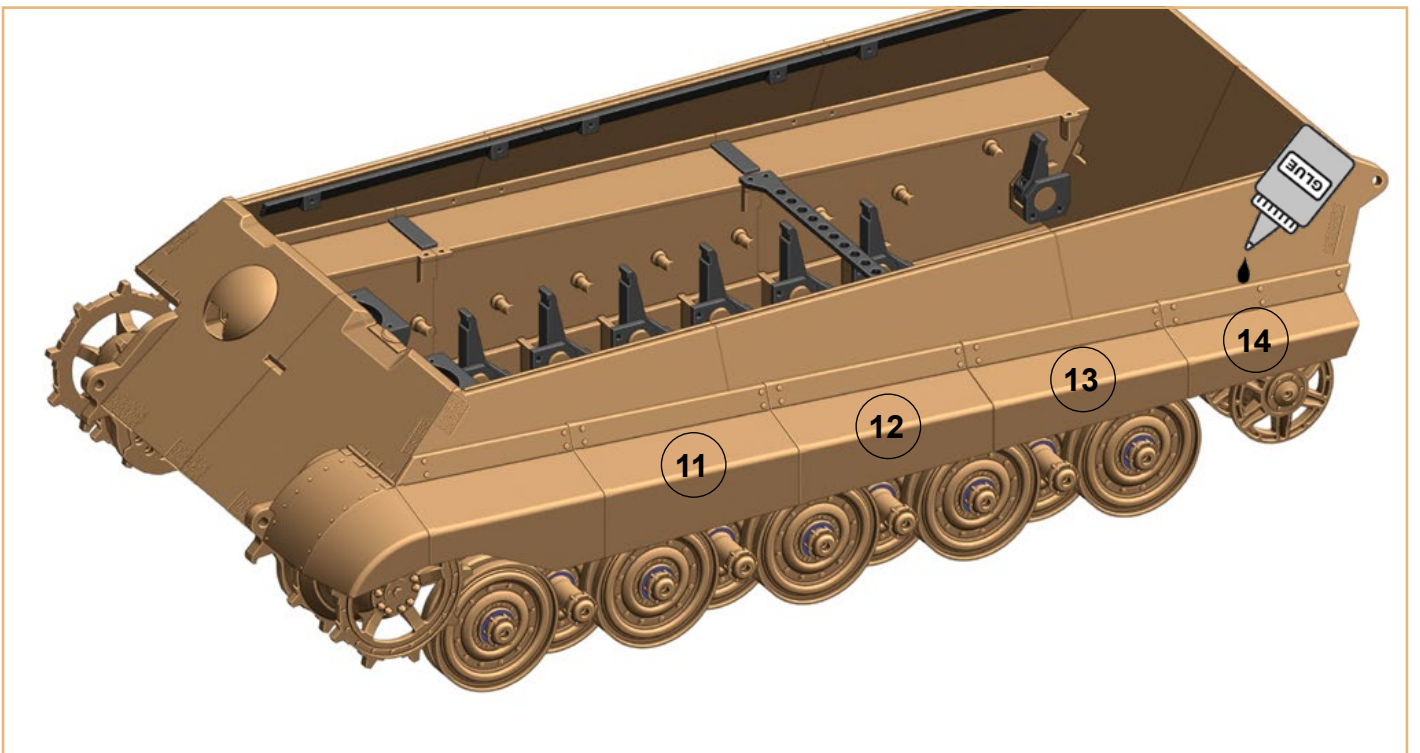


# King Tiger II. Build Guide

**Exact position:**

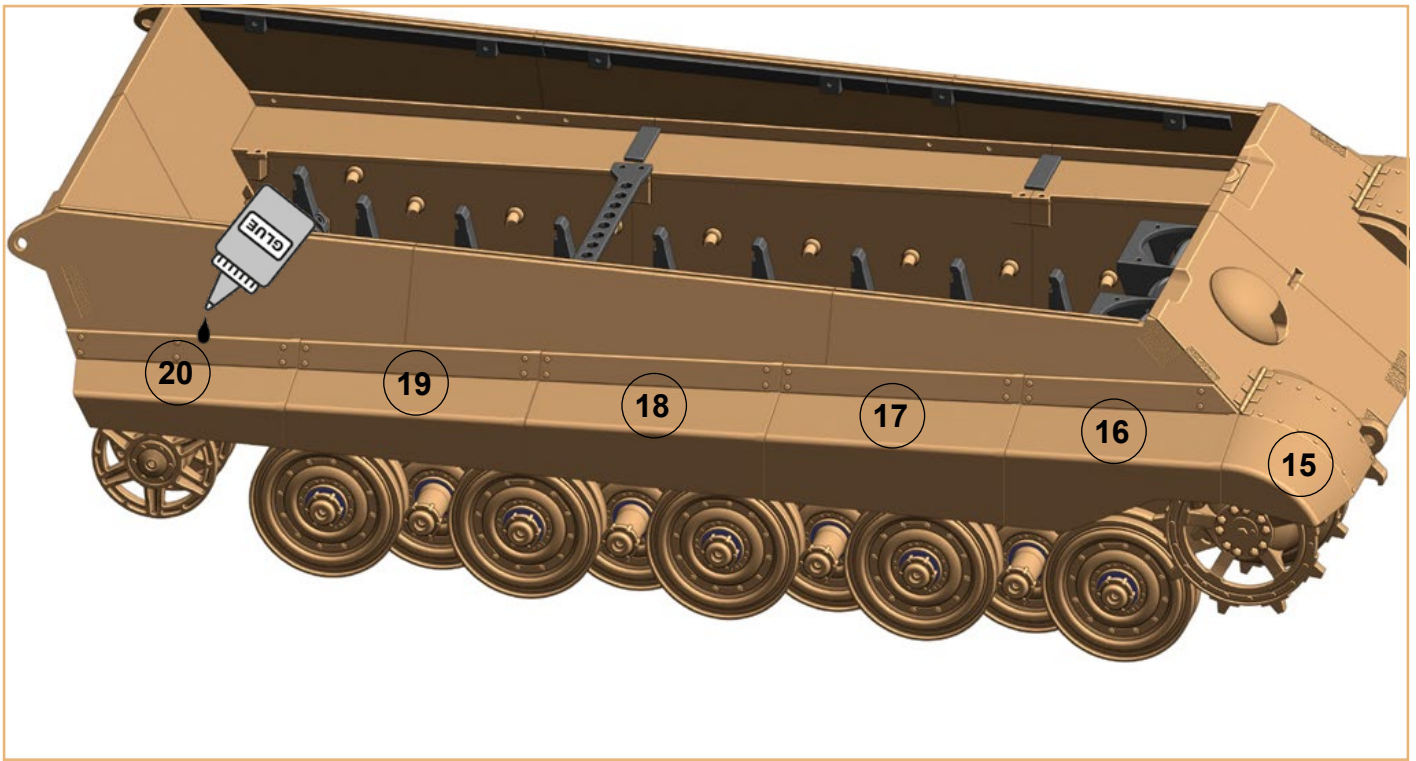


**Fenders:**



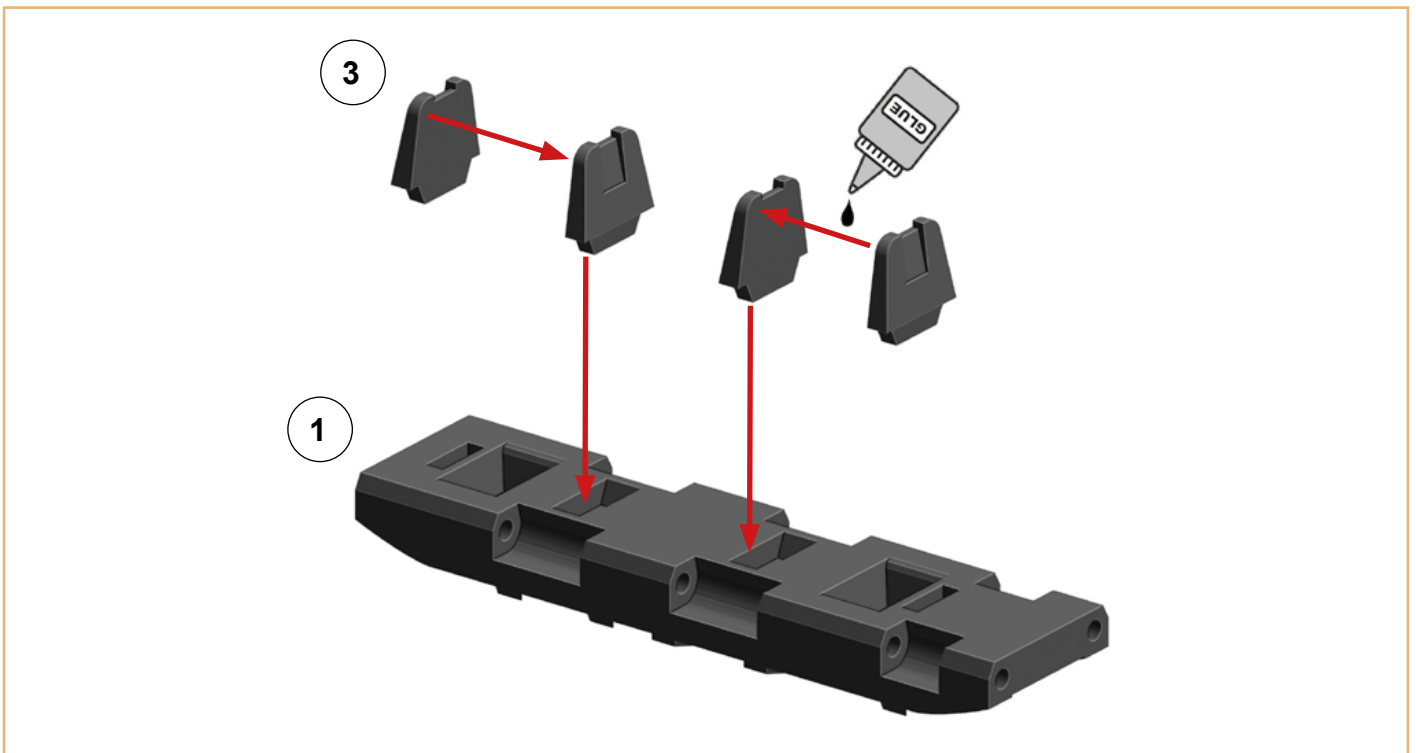
# King Tiger II. Build Guide

## Fenders:



## Tracks:

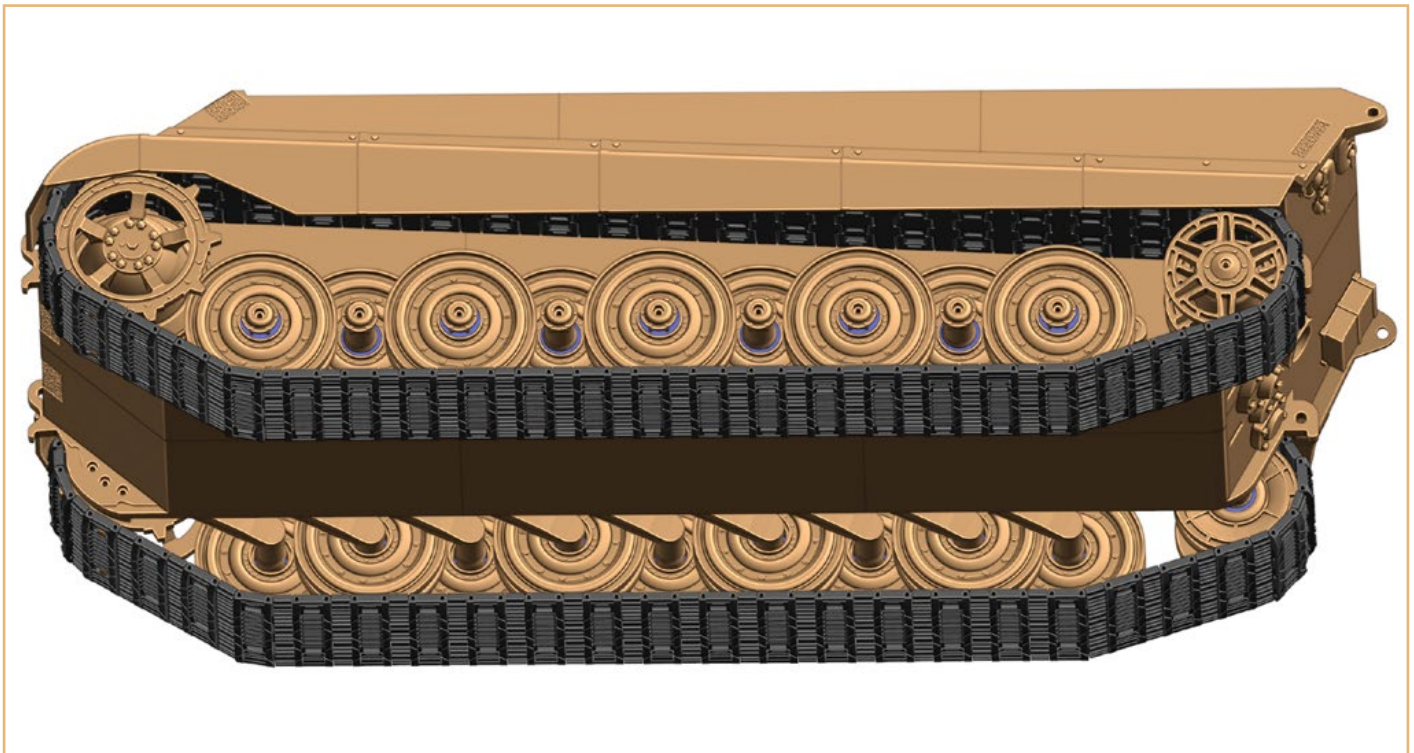
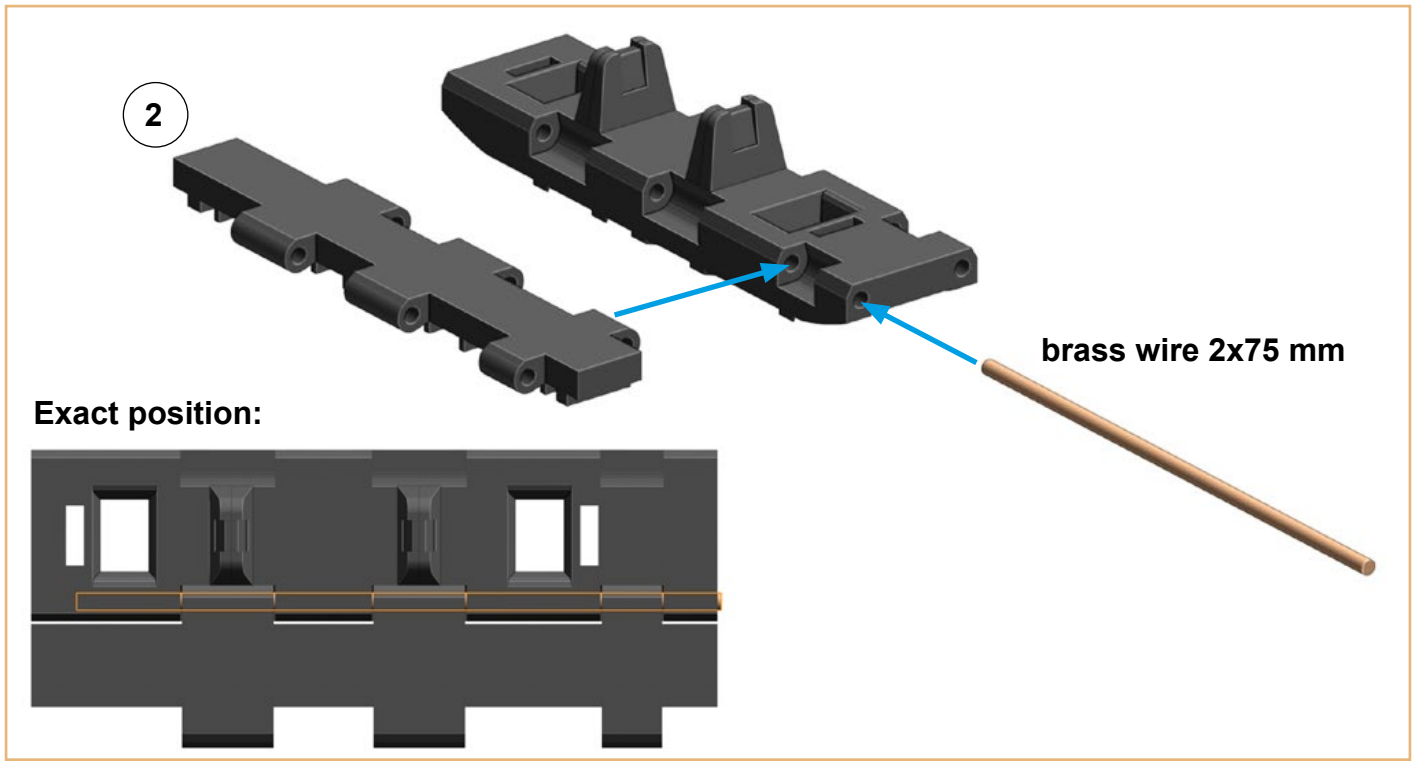
92x



## King Tiger II. Build Guide

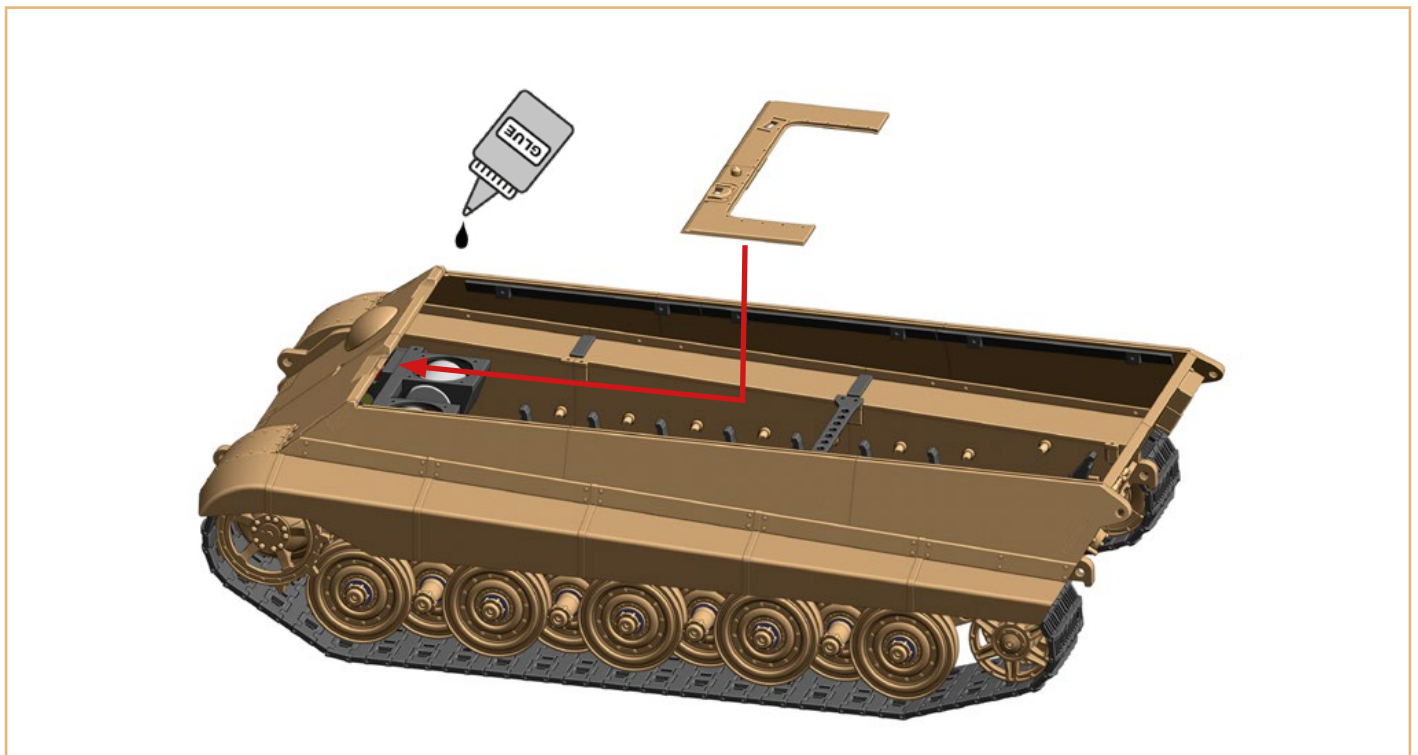
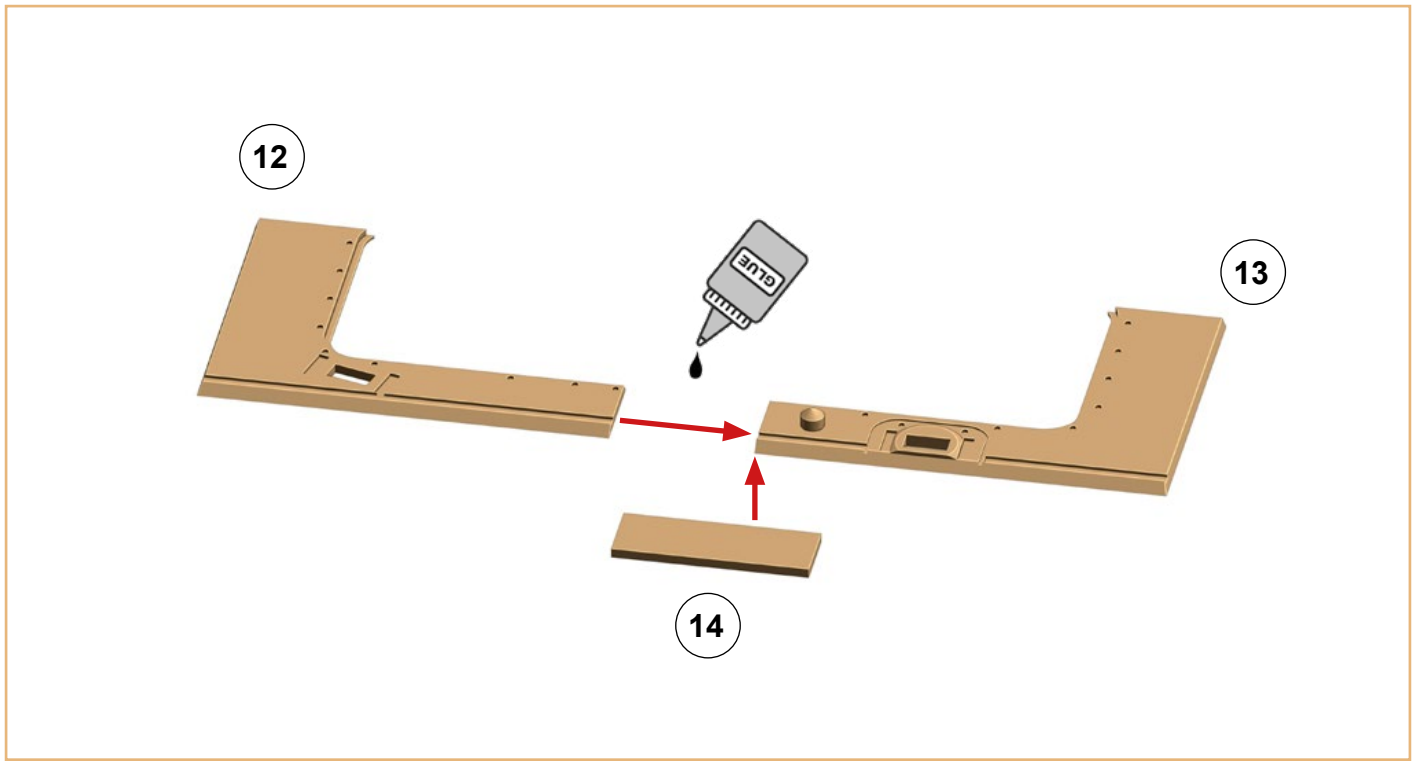
### Tracks:

92x



# King Tiger II. Build Guide

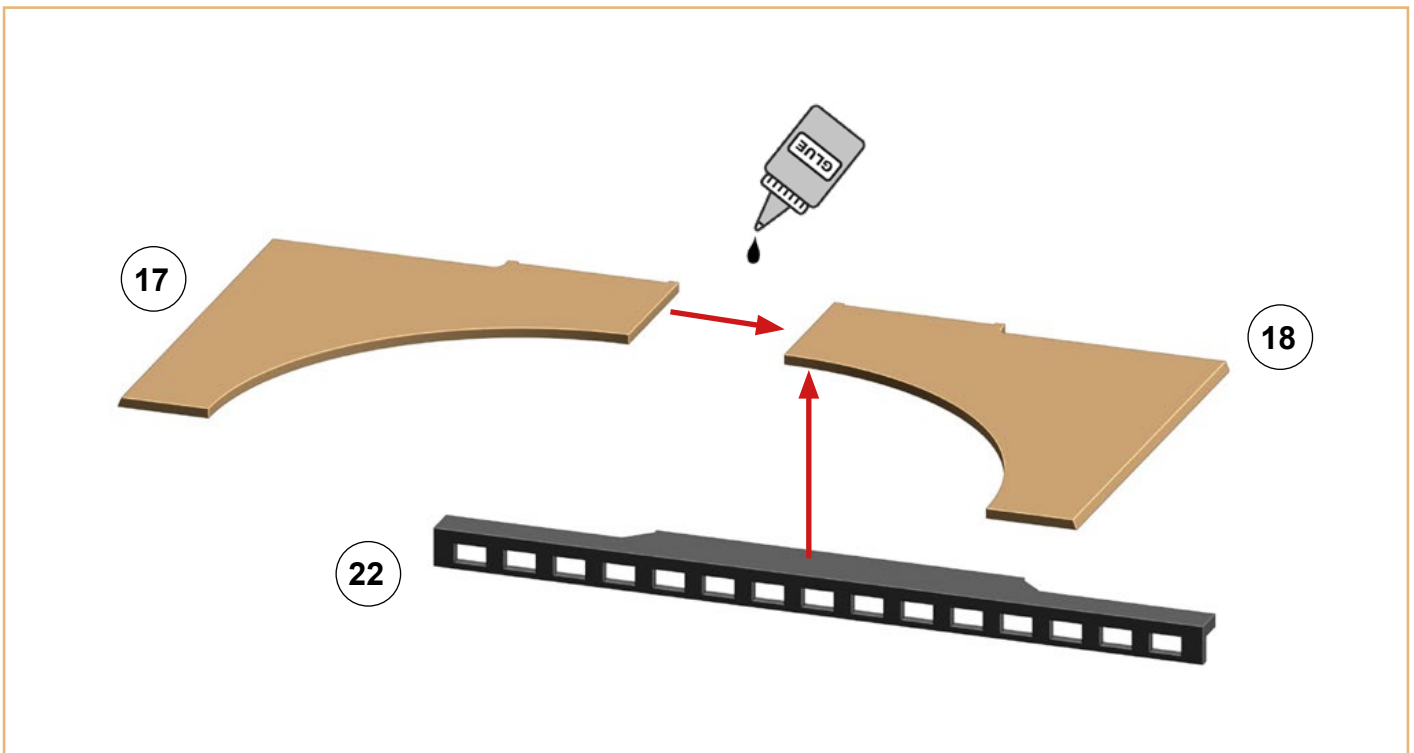
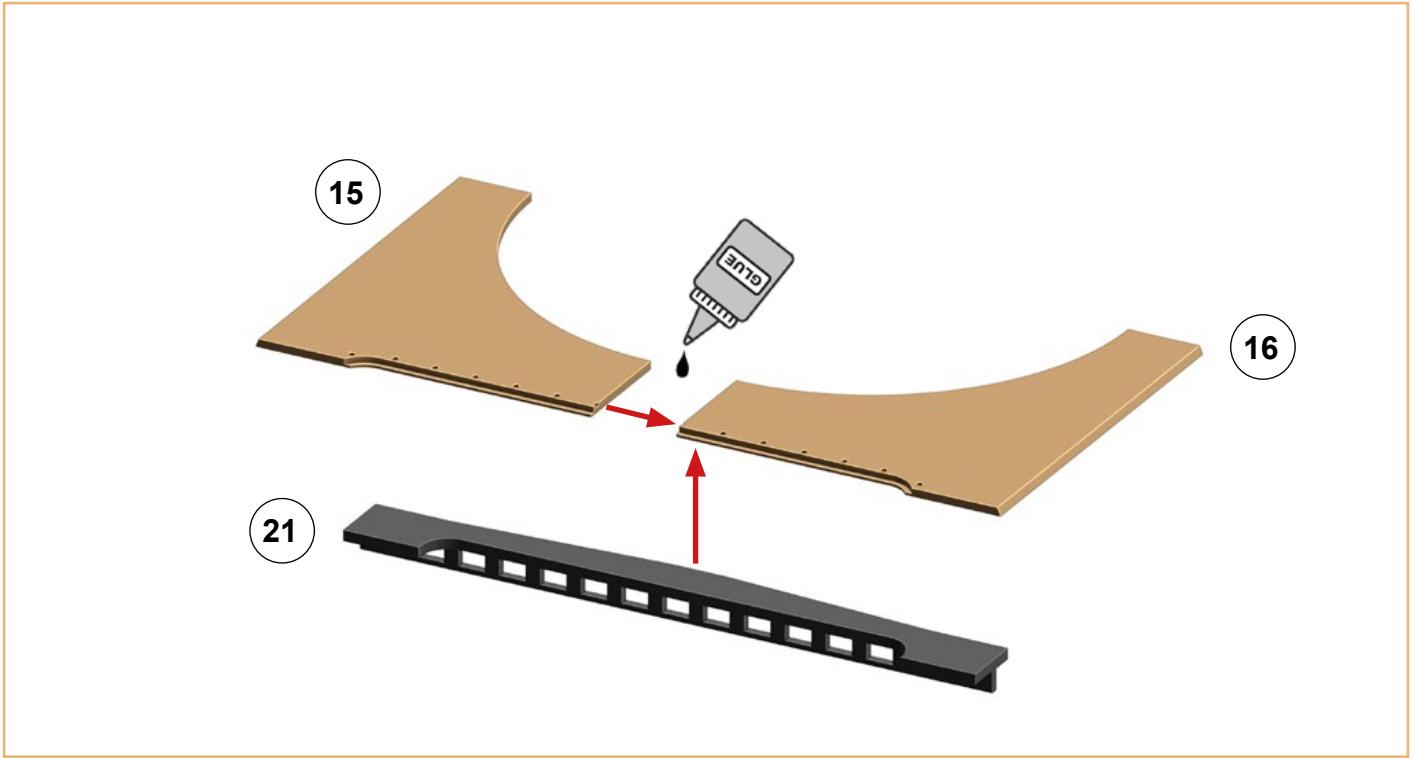
## Hull:





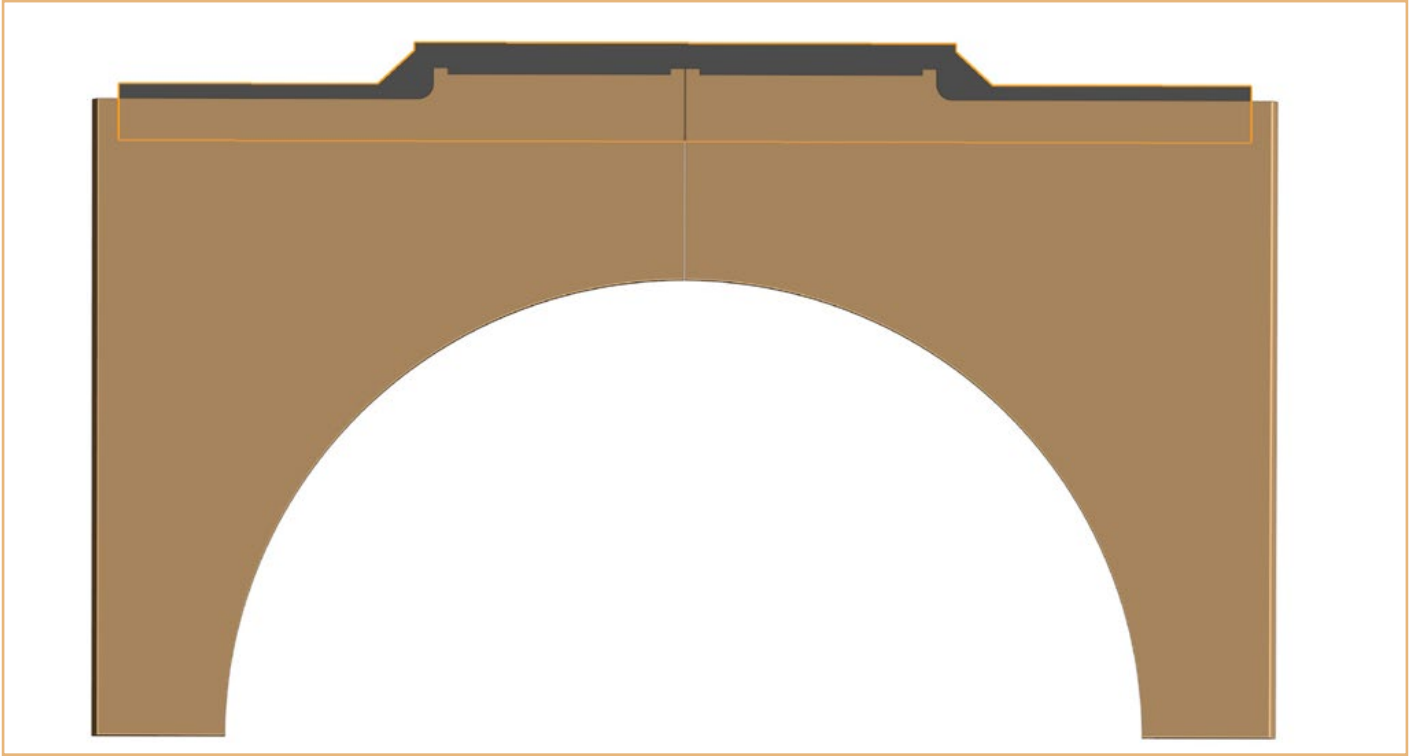
## King Tiger II. Build Guide

### Hull:

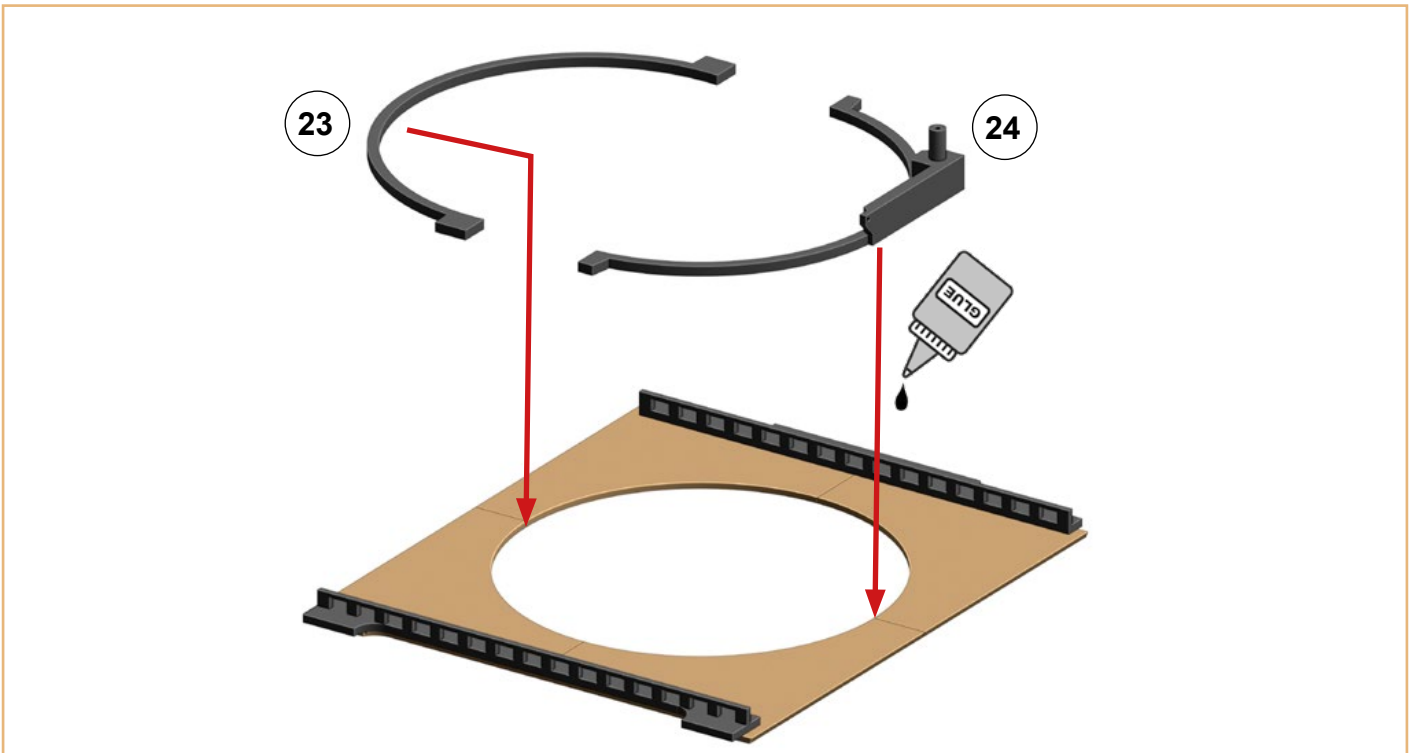


## King Tiger II. Build Guide

**Exact position:**

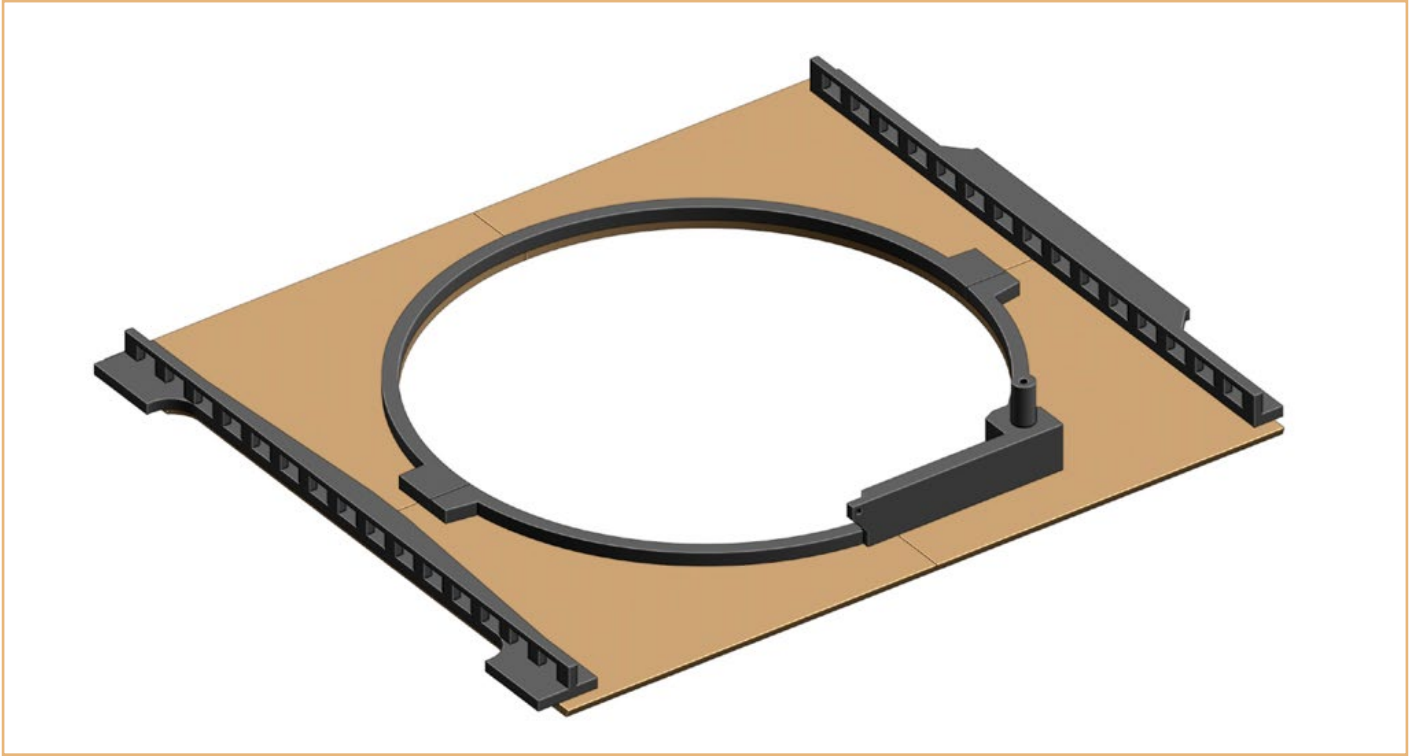


**Hull:**



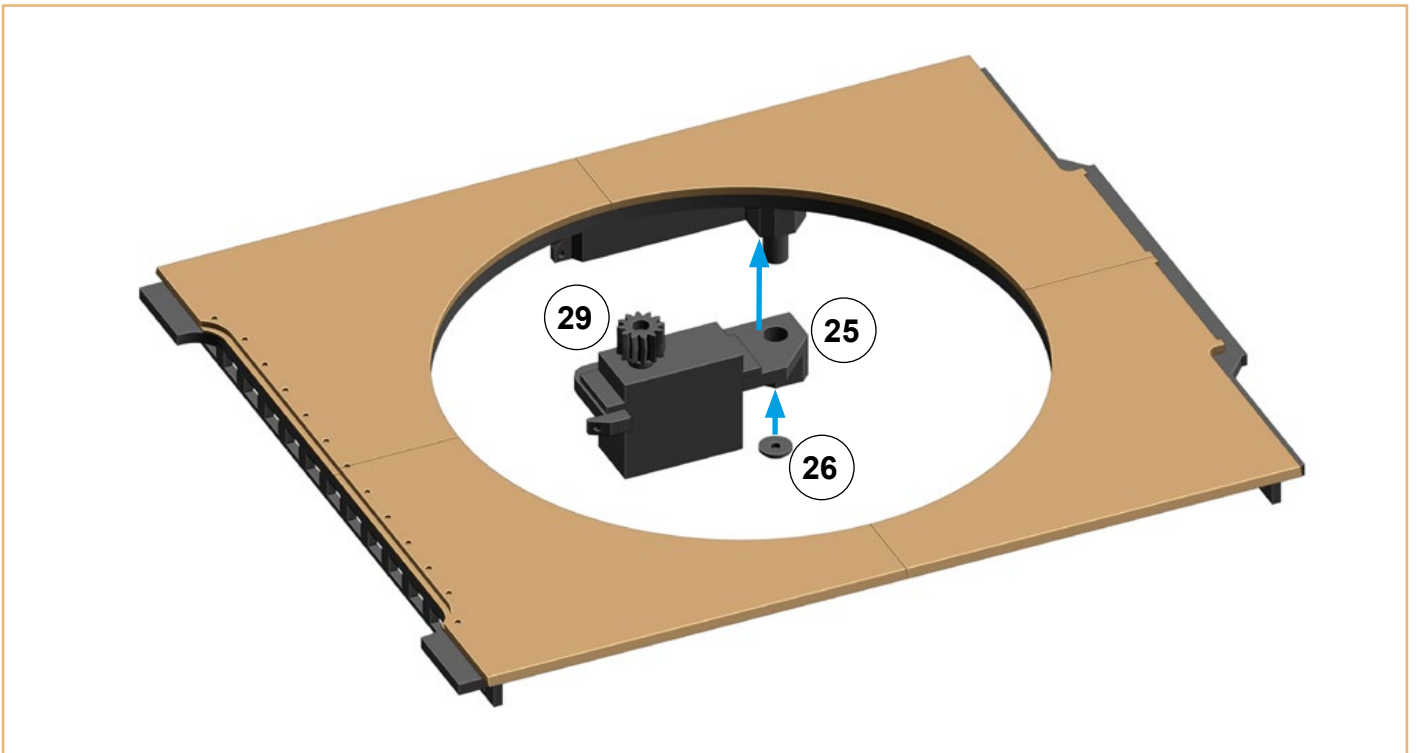
## King Tiger II. Build Guide

**Exact position:**



**Hull:**

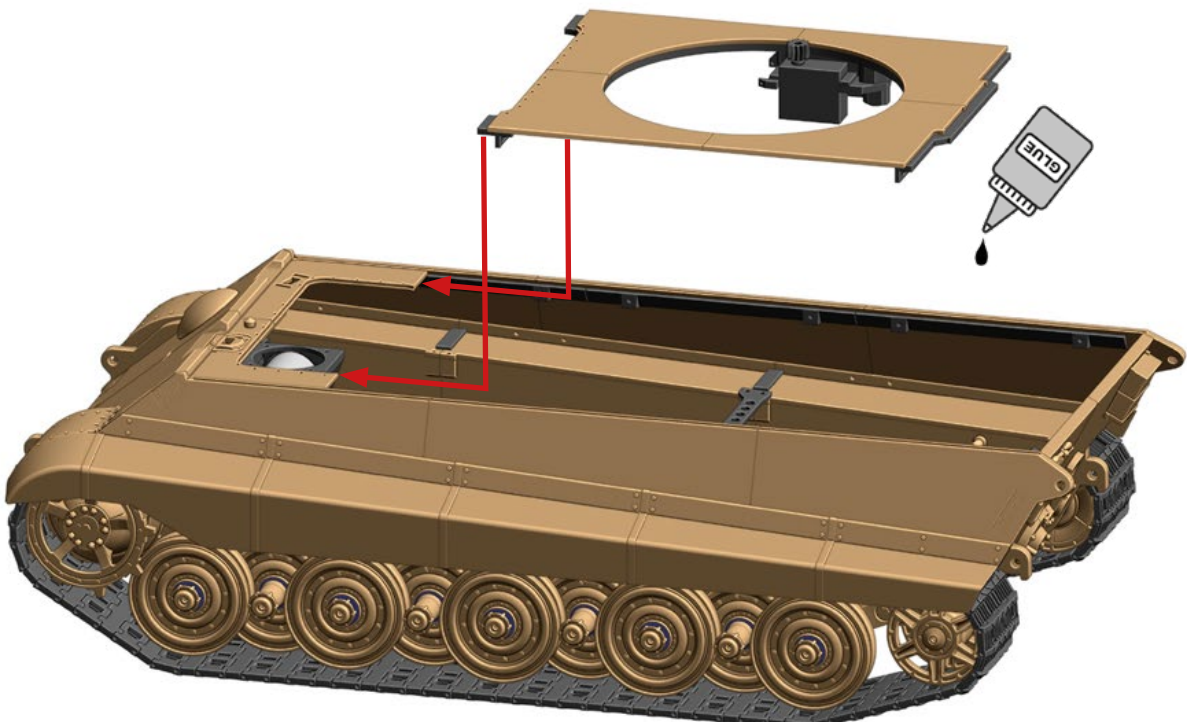
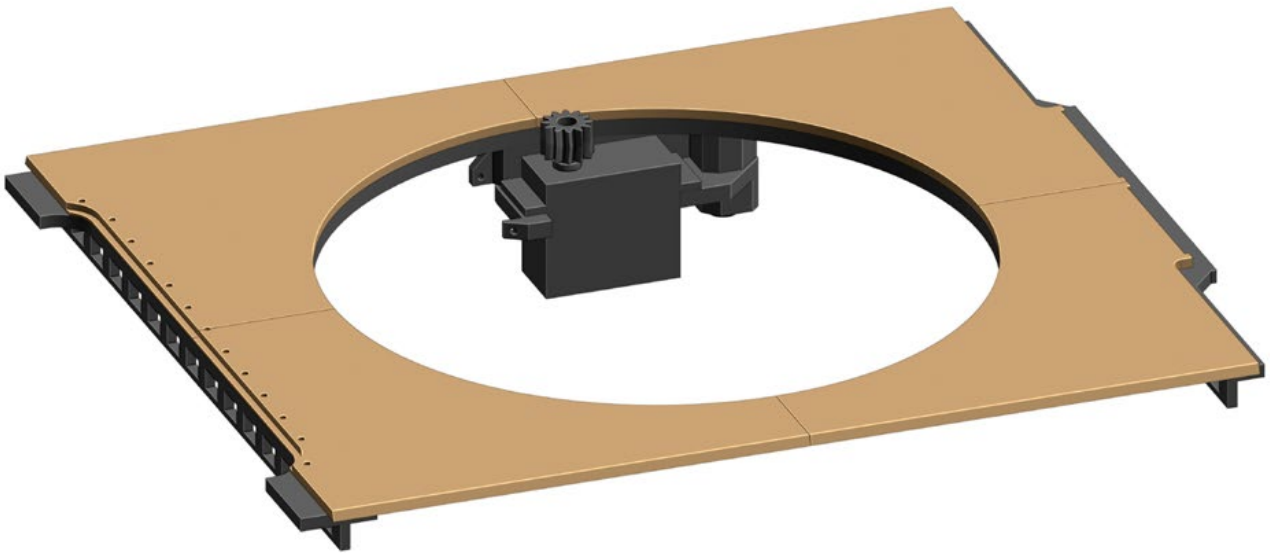
**screw M3 8 mm, tension spring (3x12 mm etc.), Hi-tec servo standard size**



A photograph showing the internal components of a prosthetic arm assembly. The components are mounted on a white, curved foam base. At the top, a black servo motor with a blue label is visible. Below it, a black battery pack with a green ribbon cable is connected to the motor. Several black mechanical linkages and actuators are arranged in a row, connected by white plastic rods. A black metal bracket is visible on the right side. Wires of various colors (red, black, white, green) are connected to the components. A yellow component with red wires is visible at the bottom right.

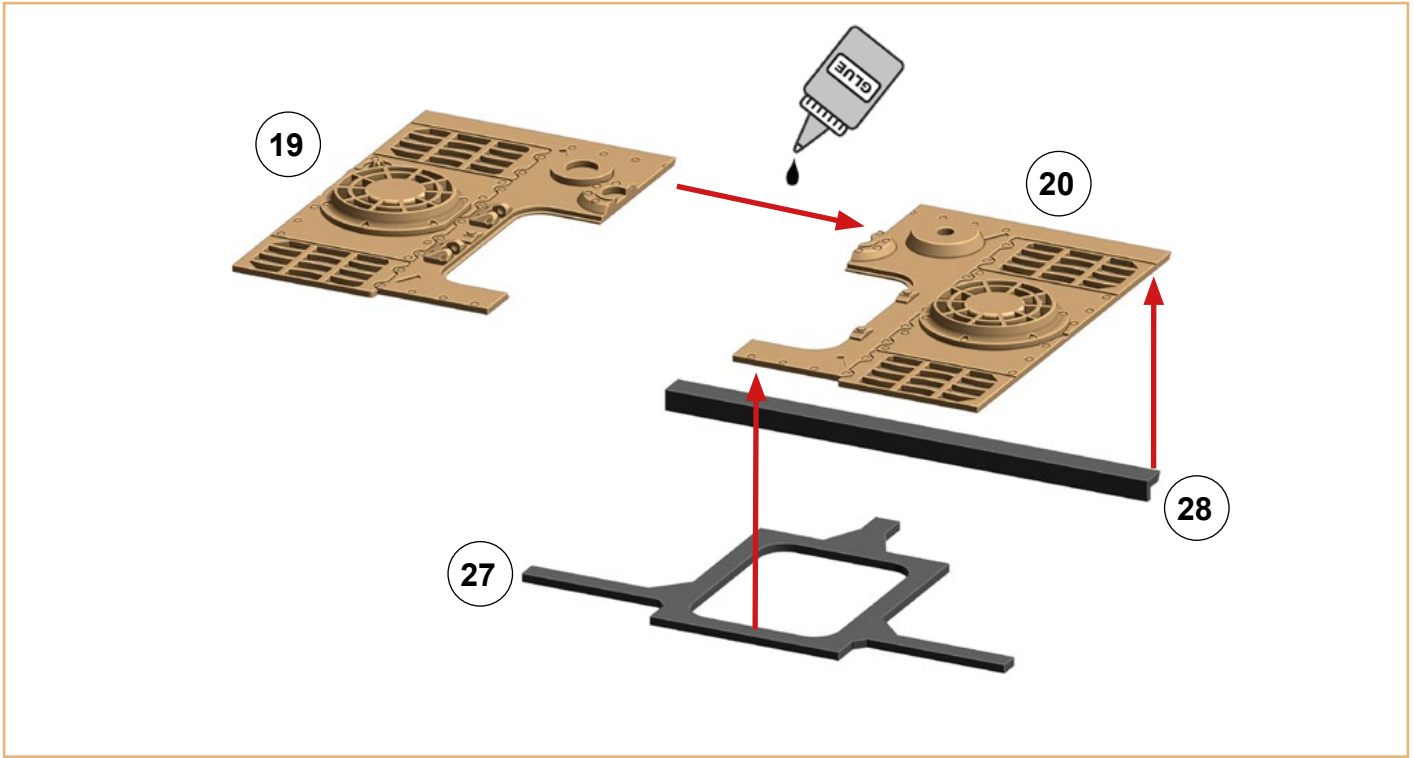


## King Tiger II. Build Guide

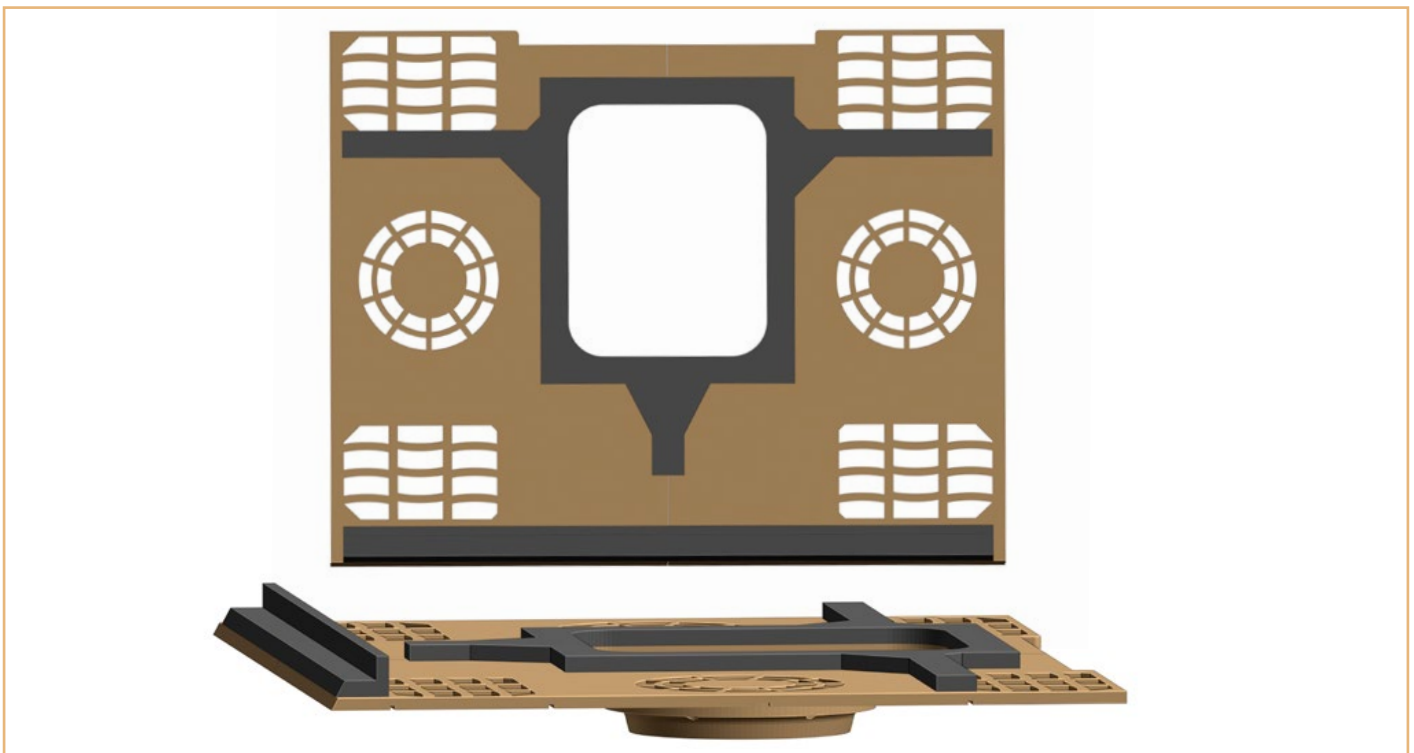


# King Tiger II. Build Guide

## Hull:

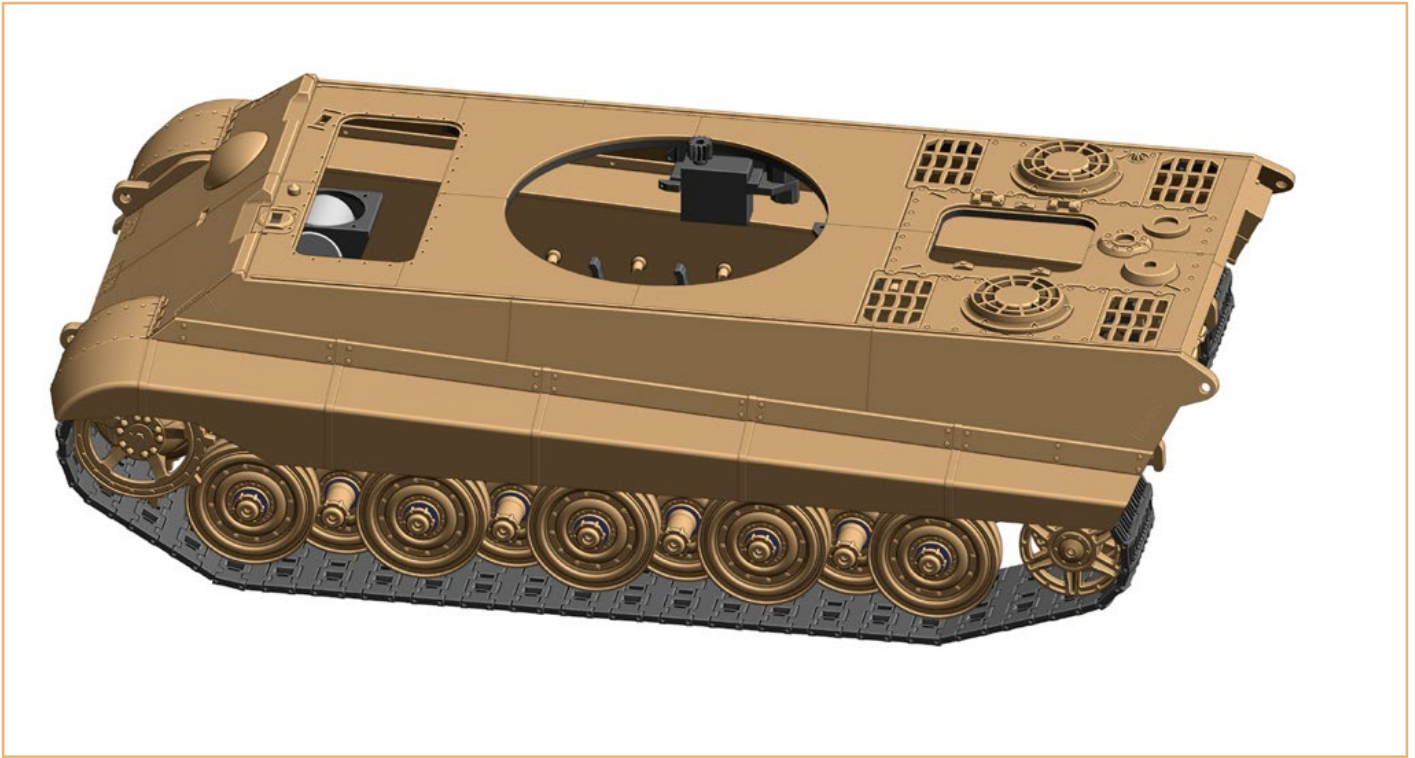


## Exact position:



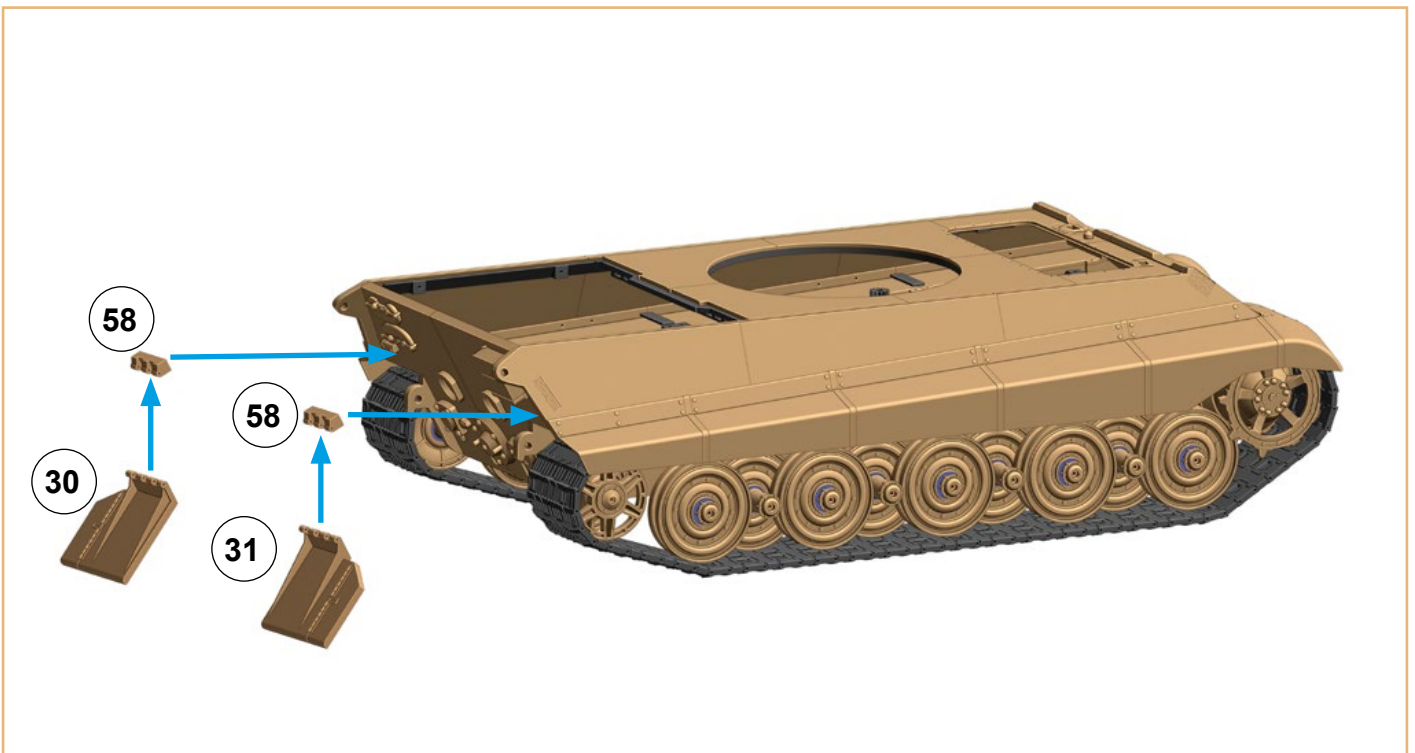
## King Tiger II. Build Guide

Temporary place of the back cover - it has to be removable:



### Hull:

4x screw M2 6 mm, 2x rod 1,2x50 mm (paperclip etc.)

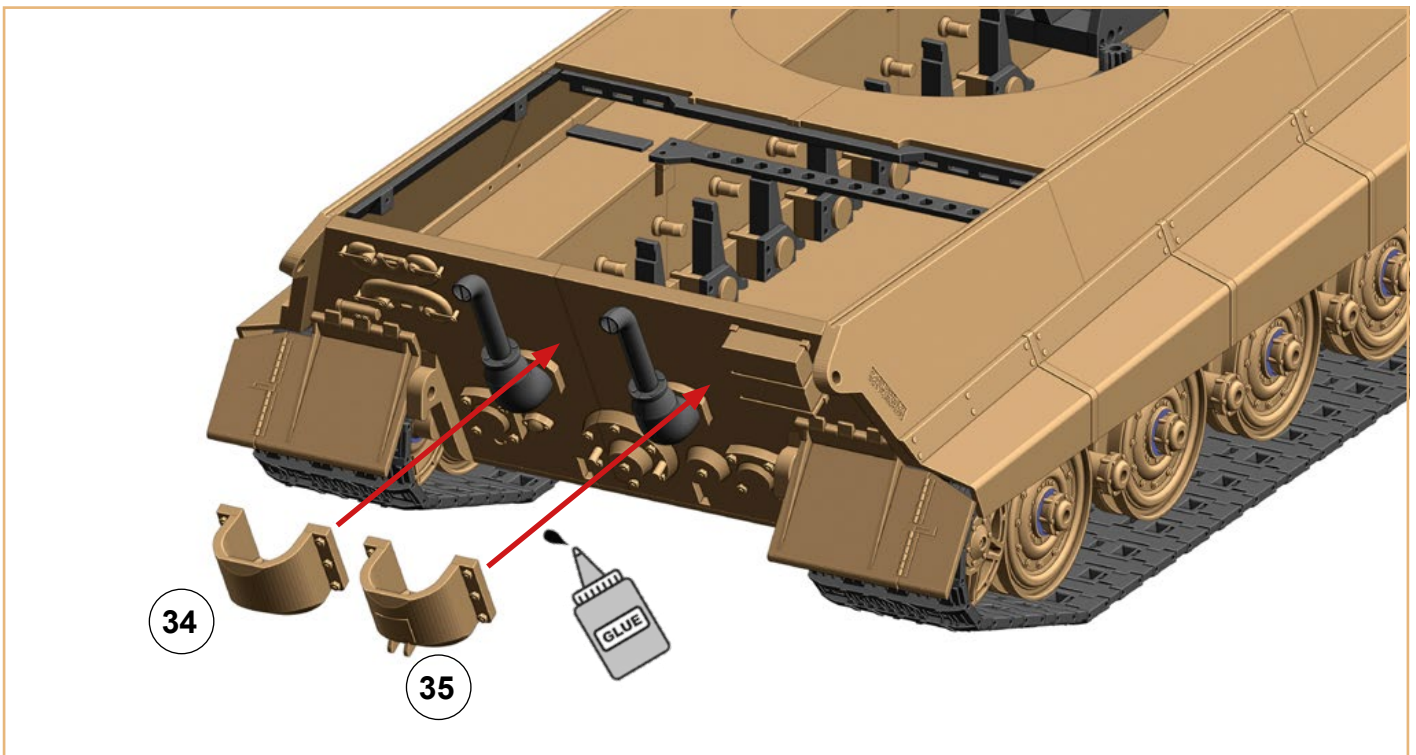
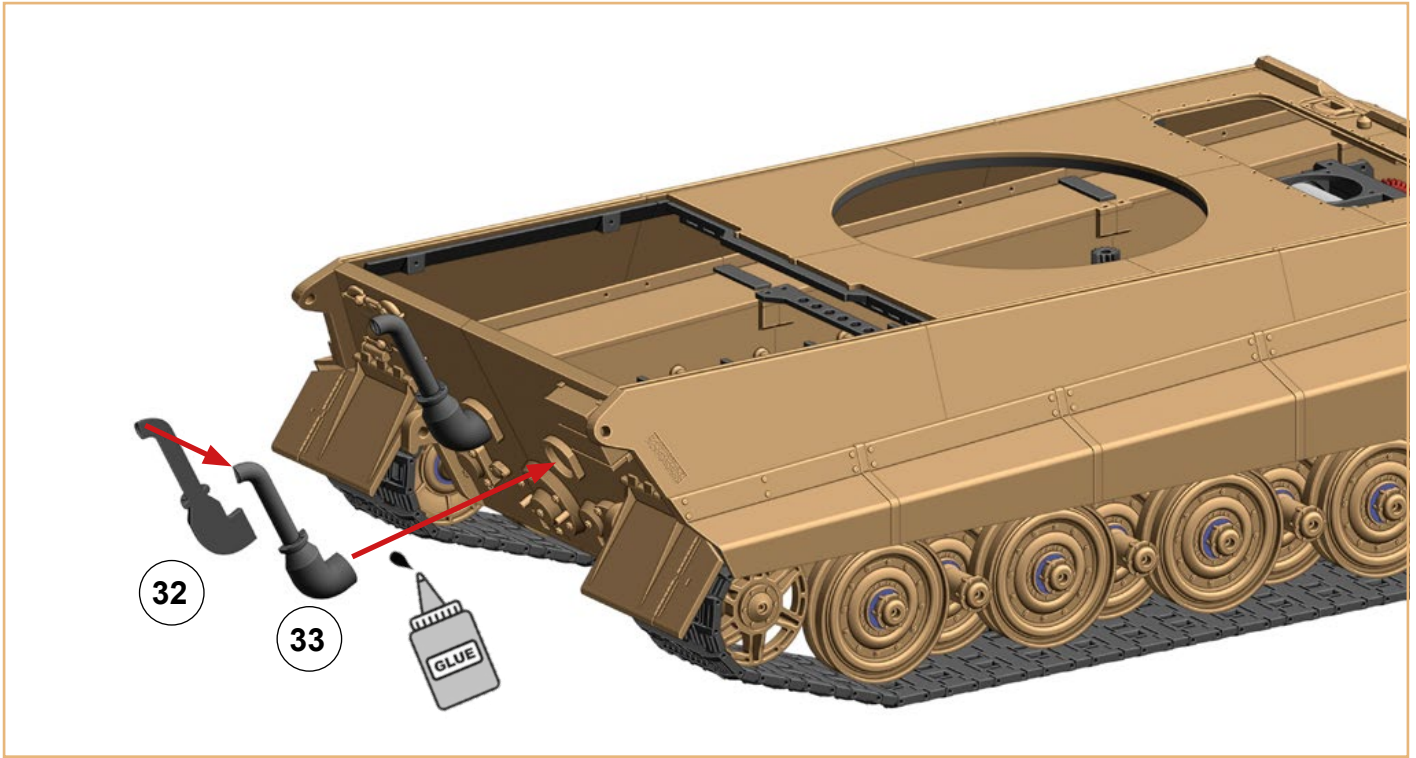




# King Tiger II. Build Guide

Hull:

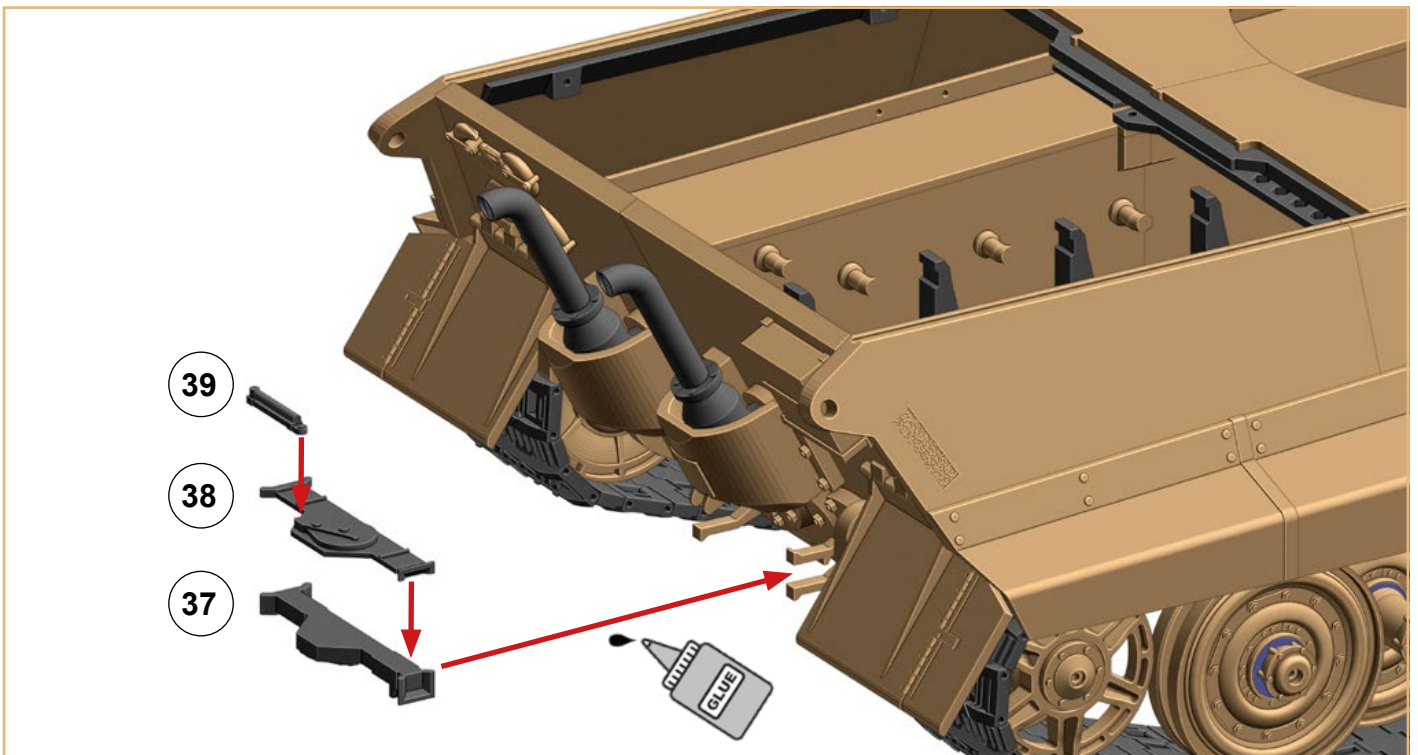
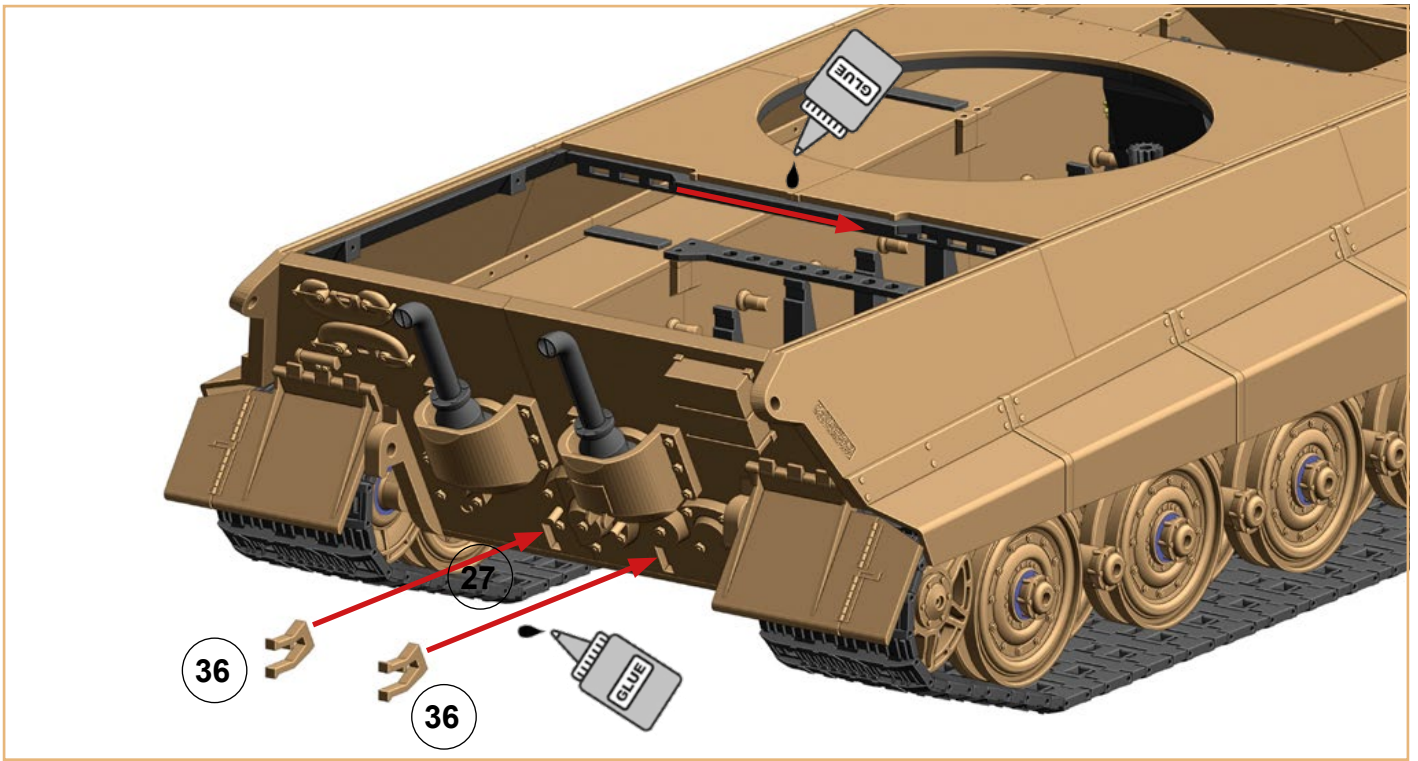
2x





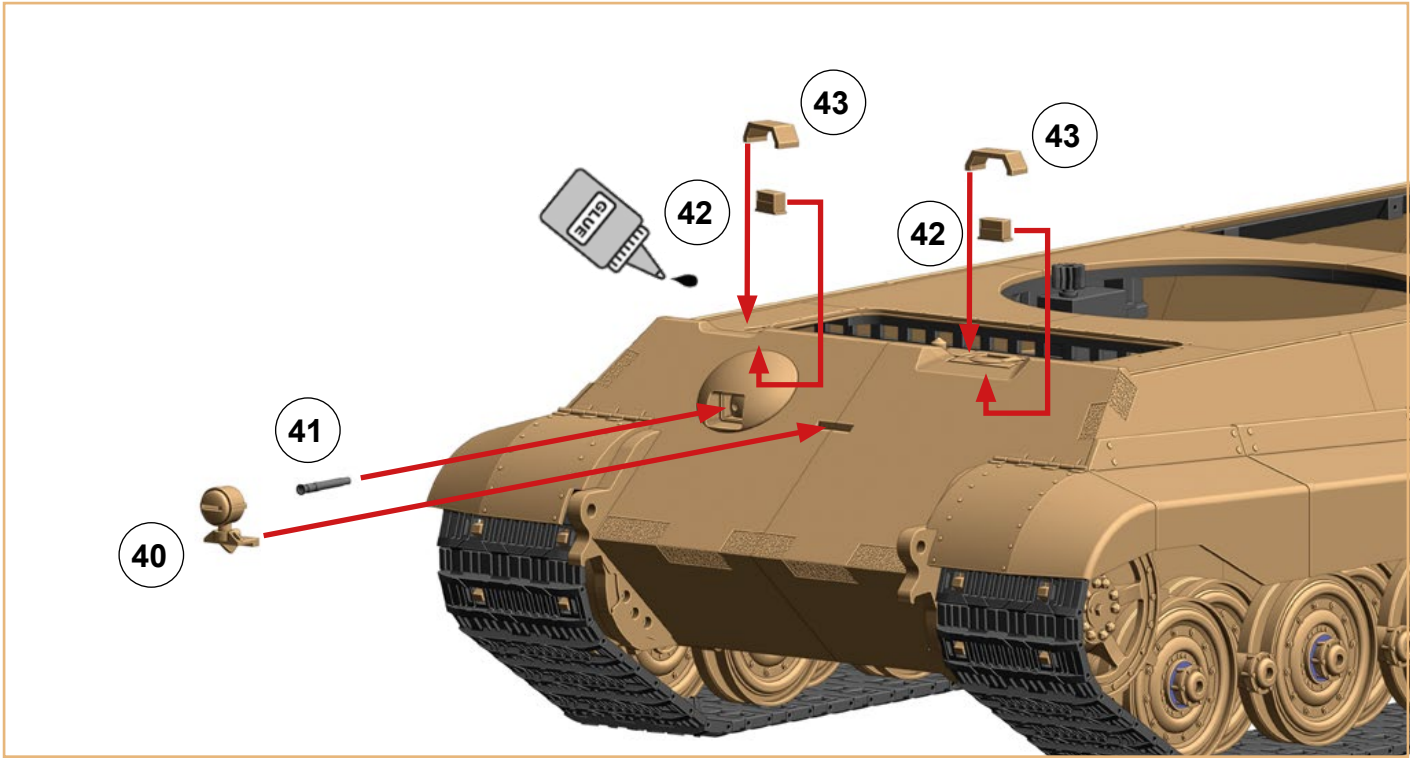
# King Tiger II. Build Guide

## Hull:

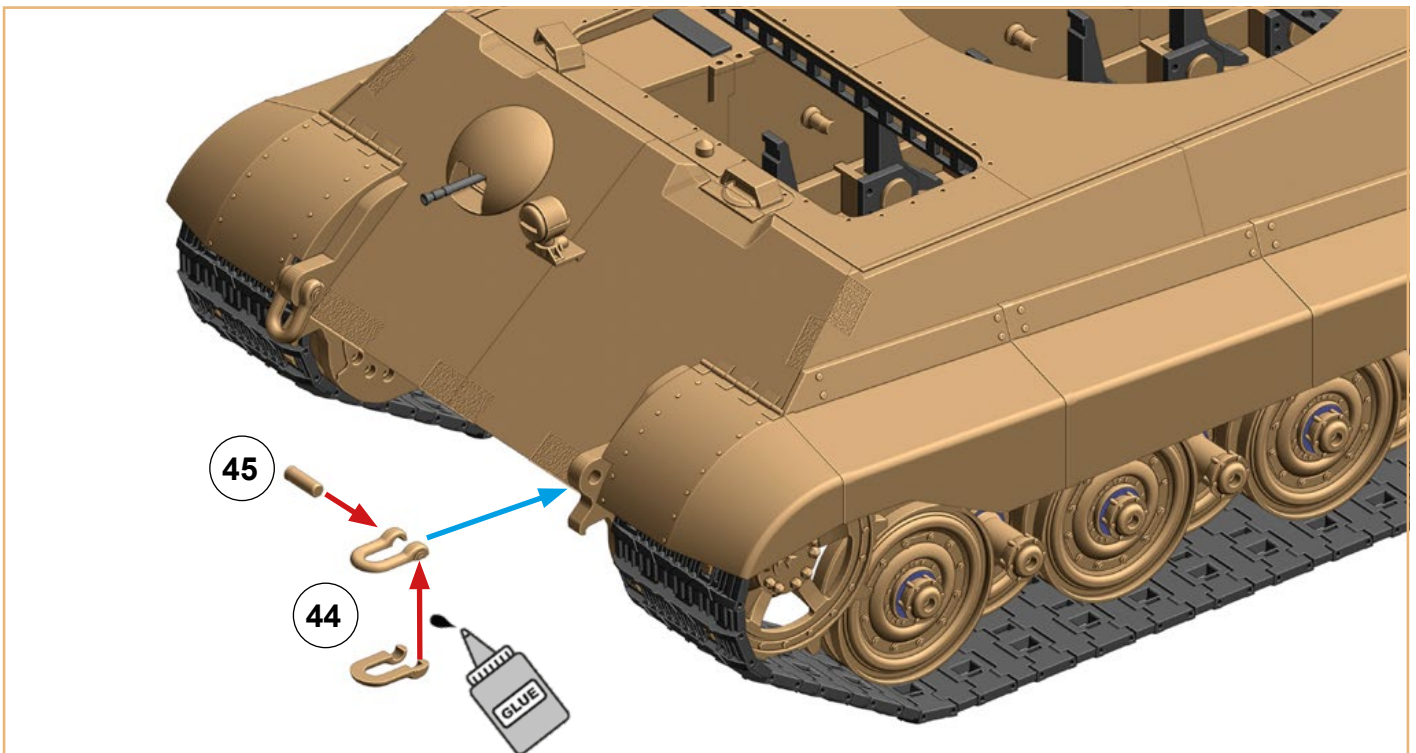


# King Tiger II. Build Guide

## Hull:



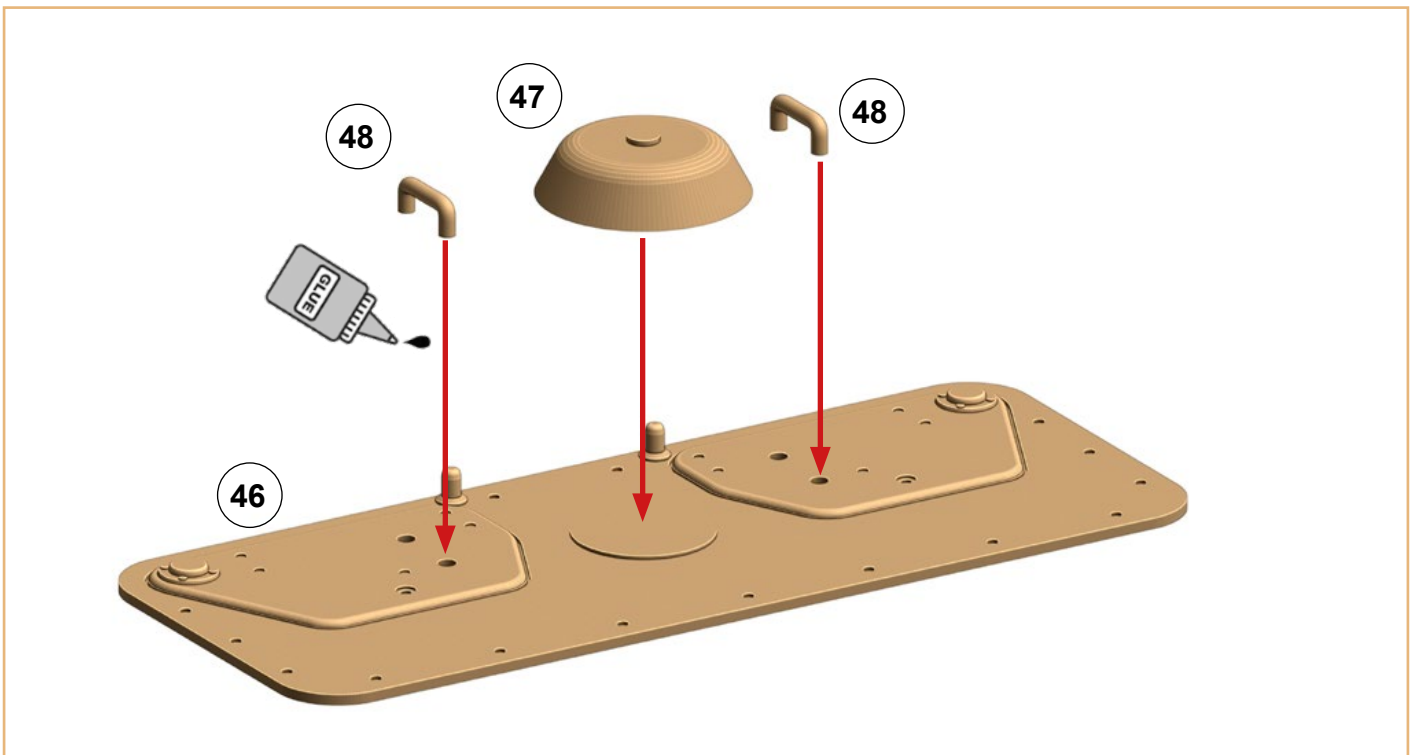
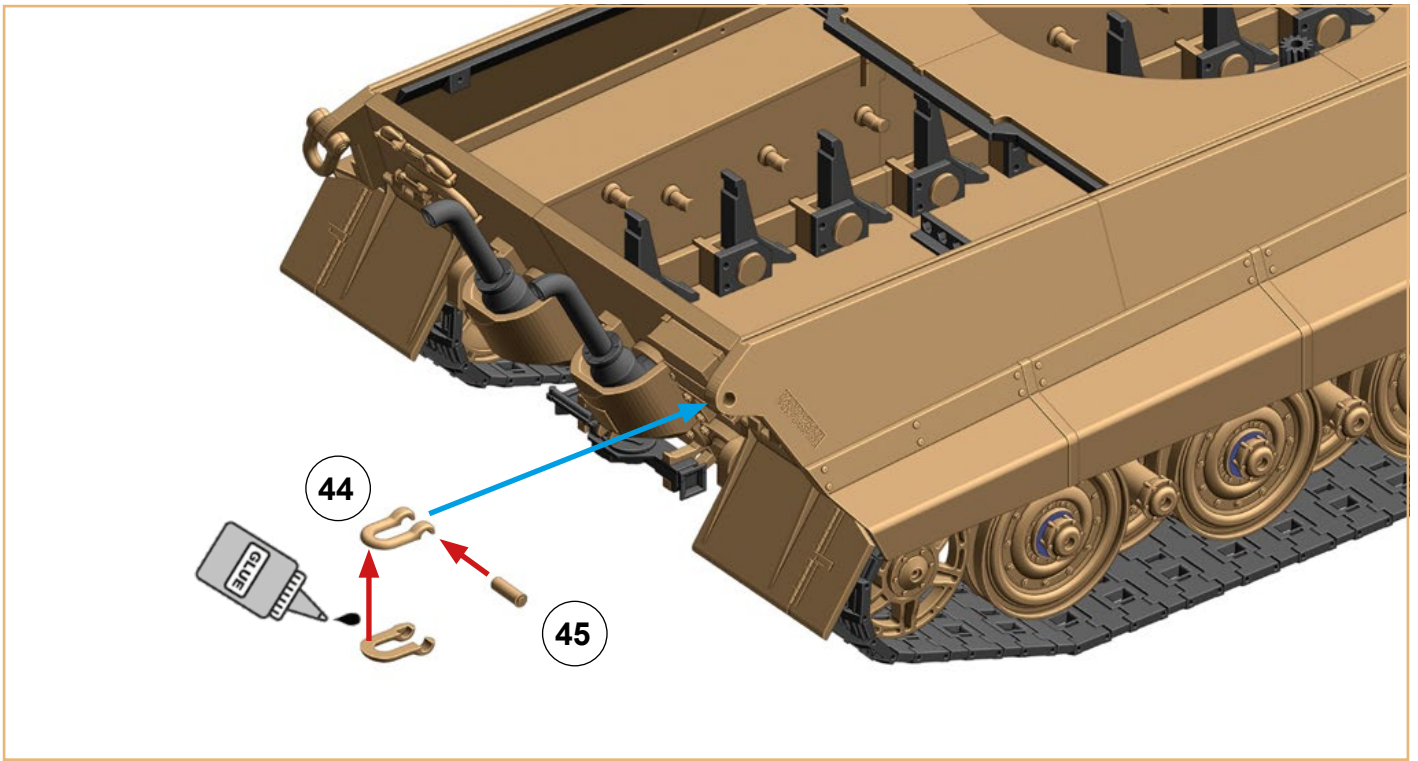
2x



## King Tiger II. Build Guide

Hull:

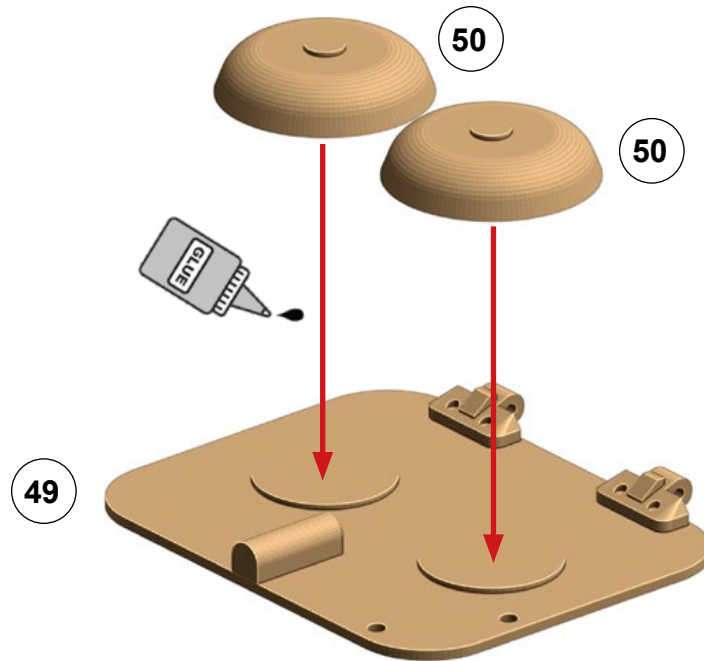
2x



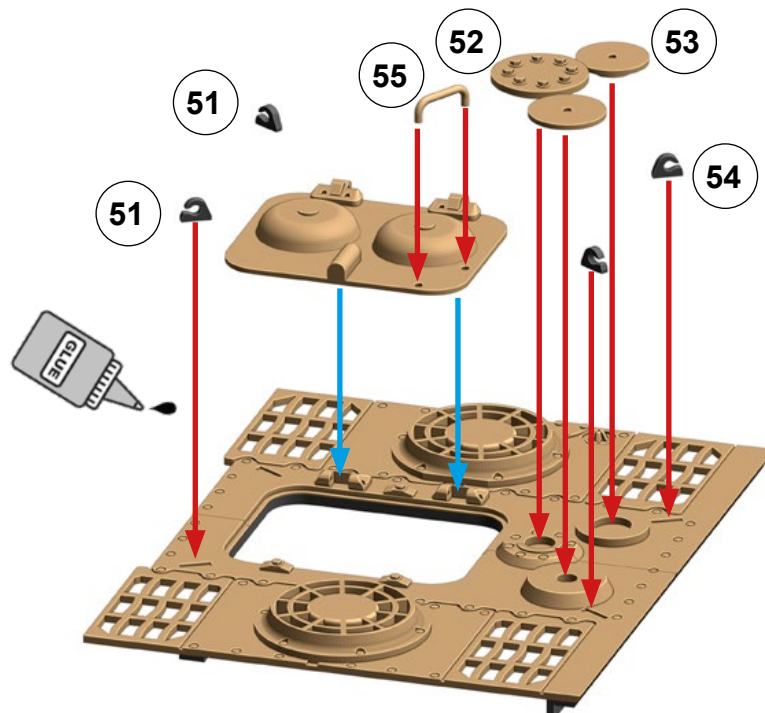


# King Tiger II. Build Guide

## Hull:



## 2x rod 2x15 mm

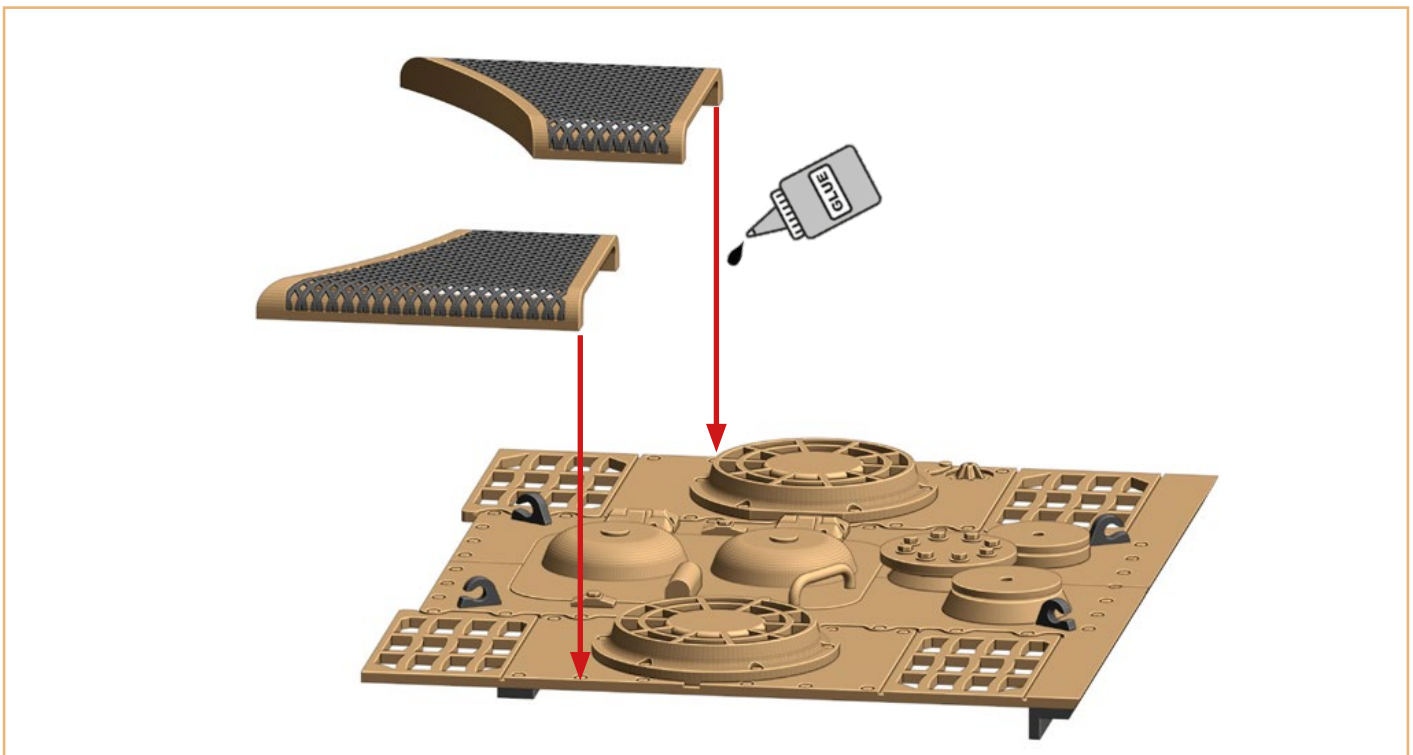
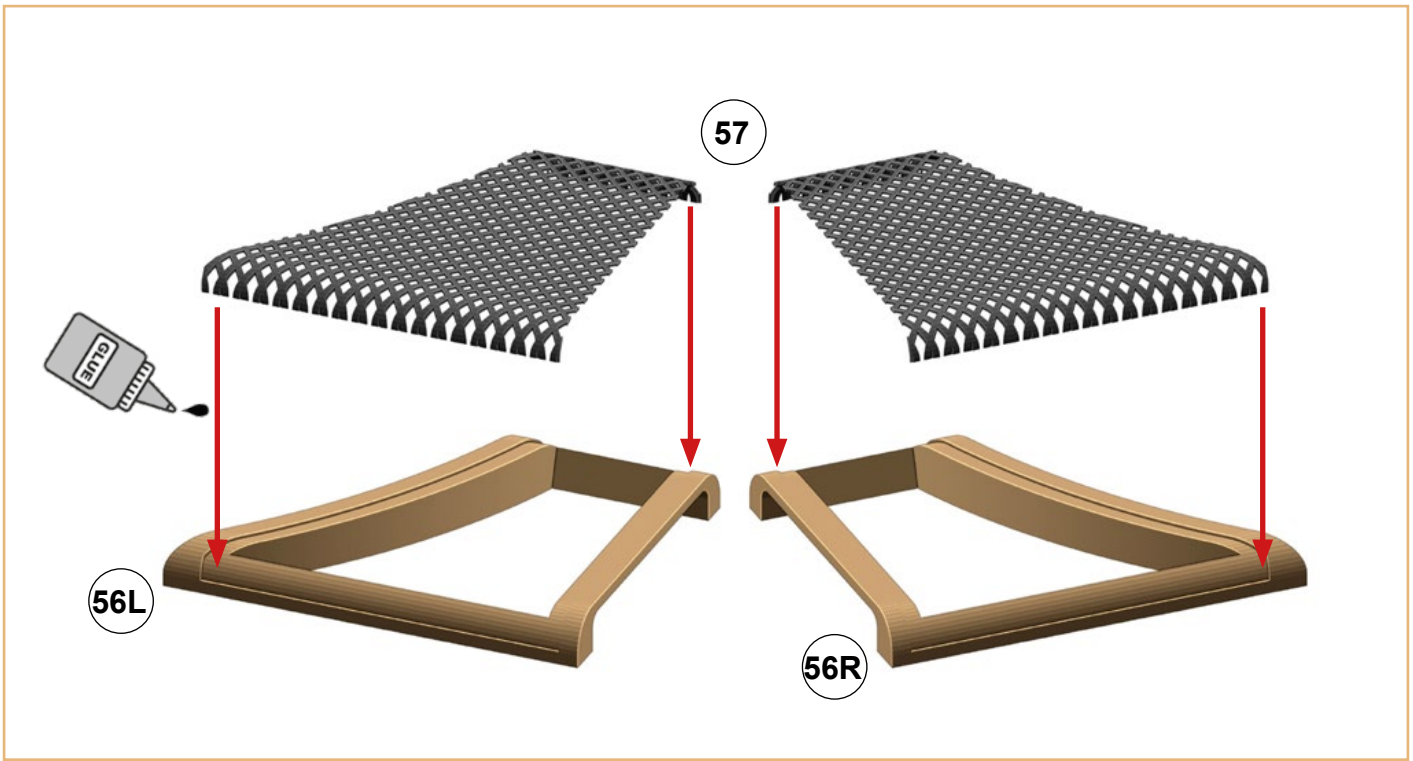




## King Tiger II. Build Guide

### Hull:

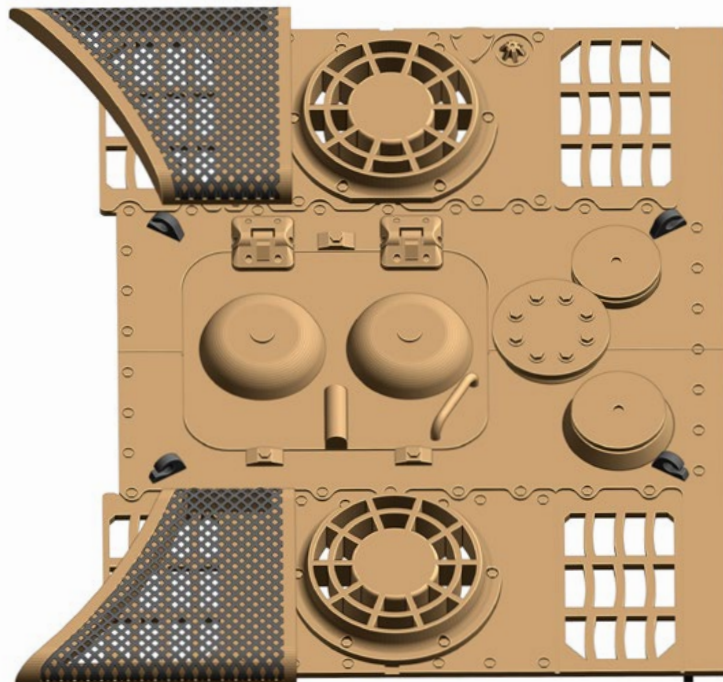
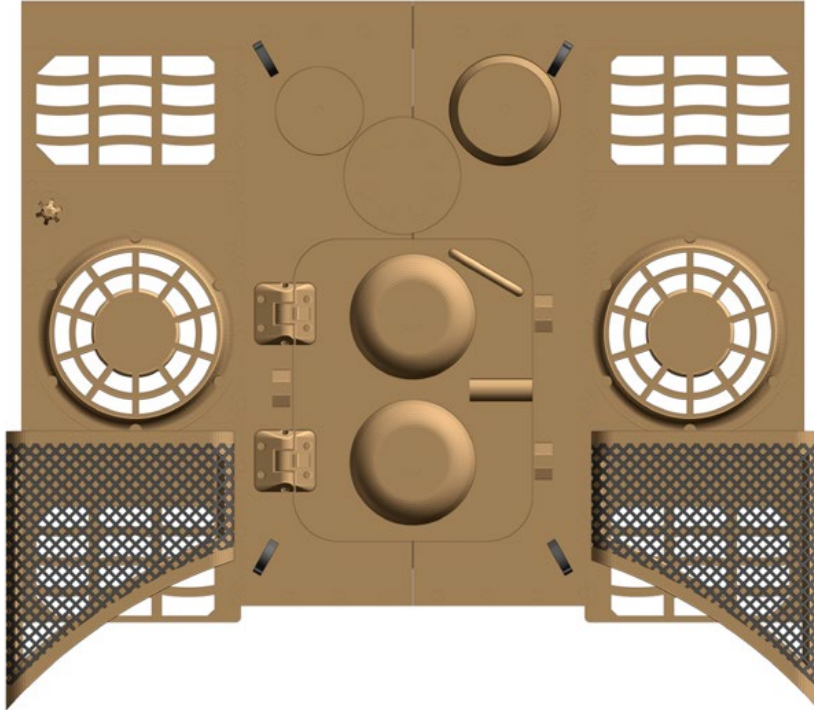
Print part 57 with 50% infill, 1 perimeter and no top and bottom layers.



## King Tiger II. Build Guide

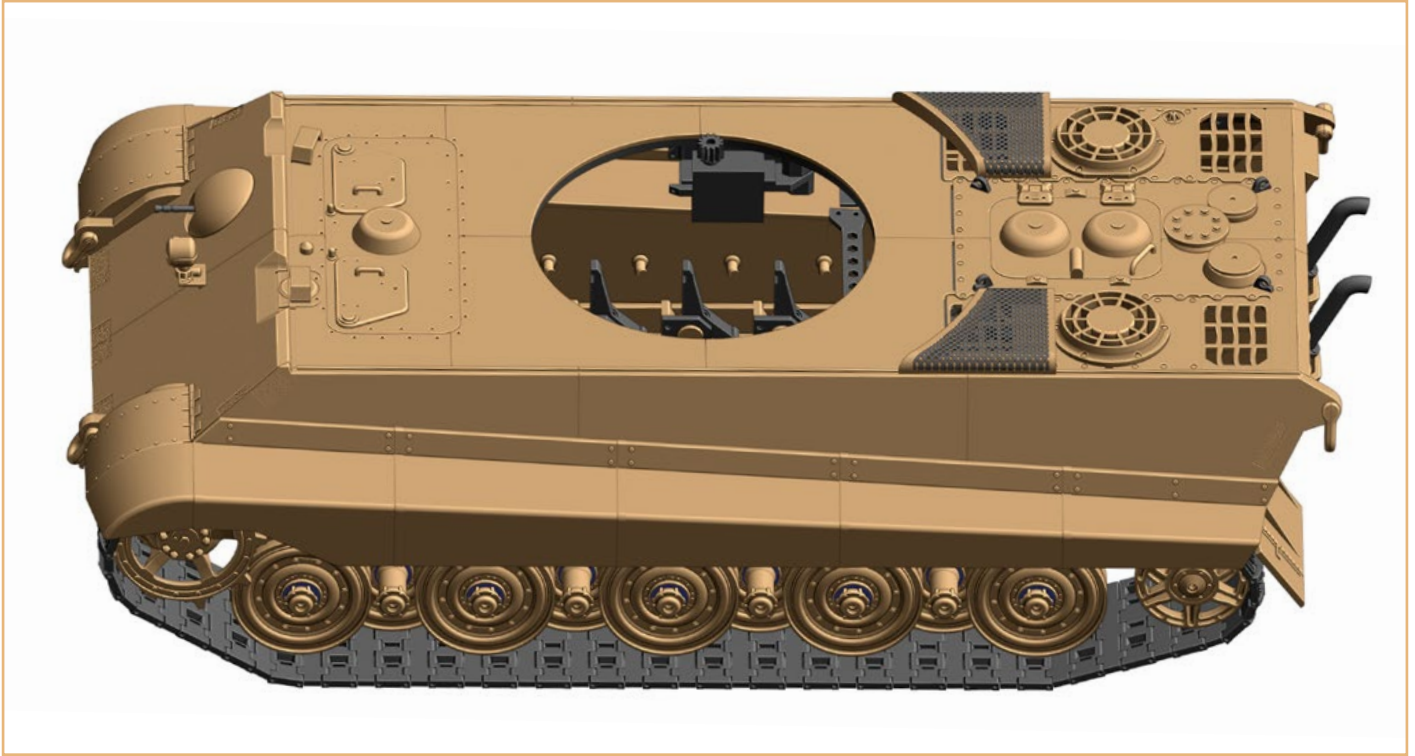
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**Exact position:**

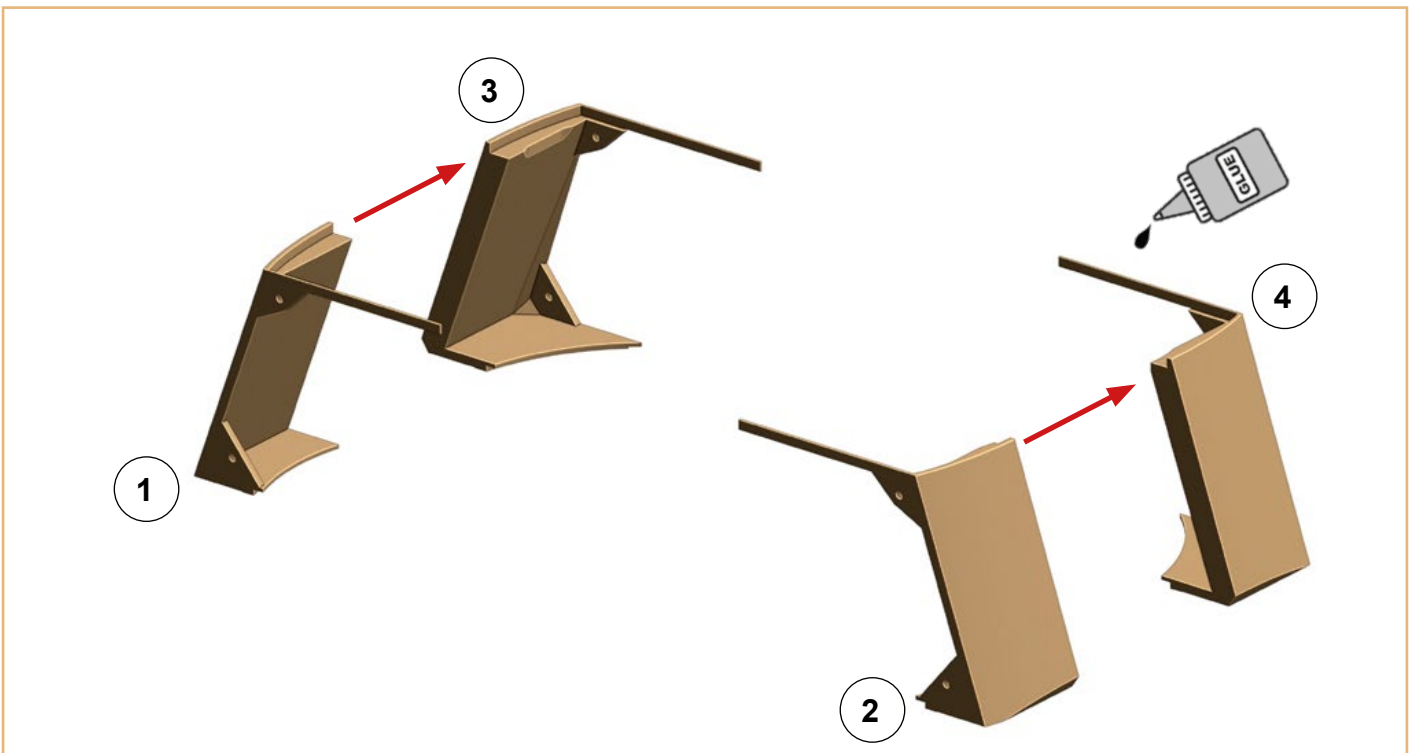


## King Tiger II. Build Guide

Leave the decks removable:



Turret:

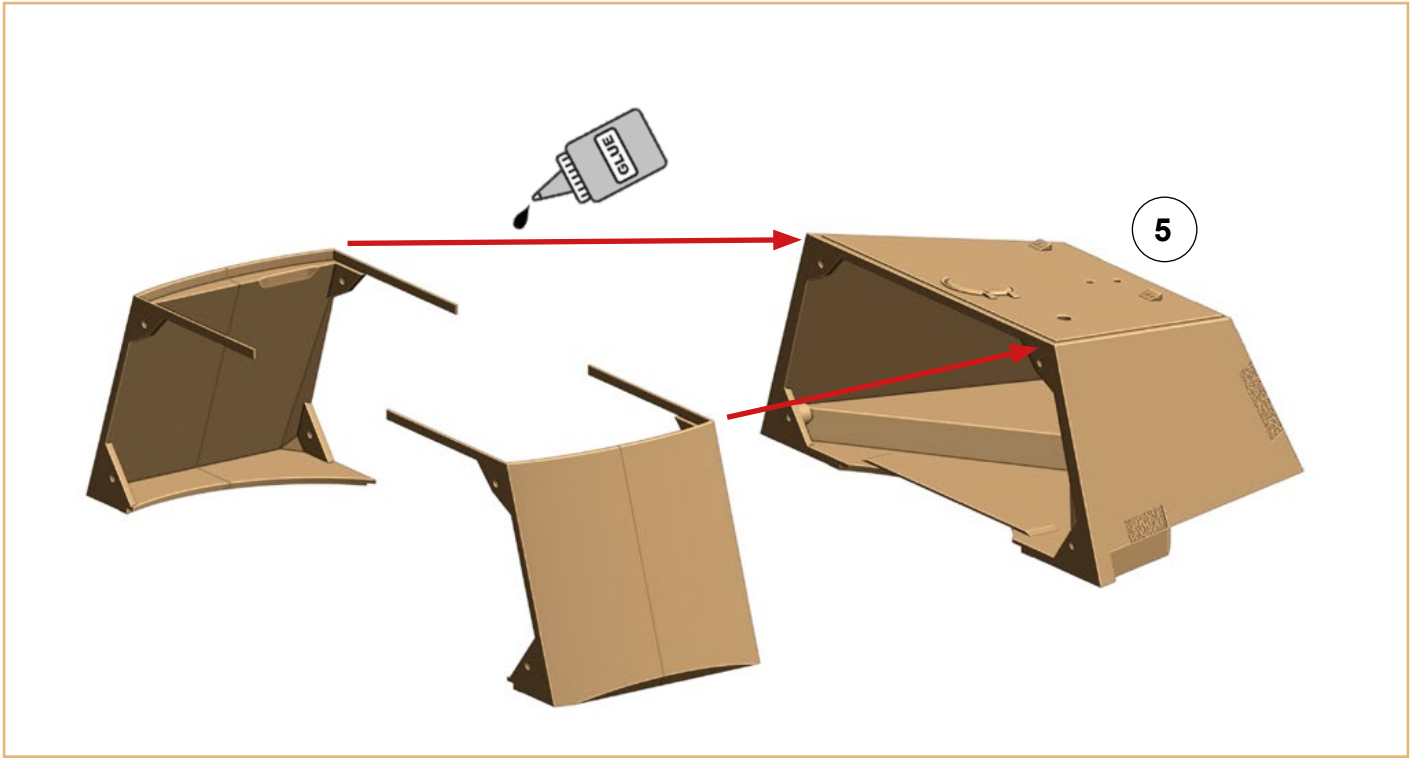


## King Tiger II. Build Guide

### Turret:

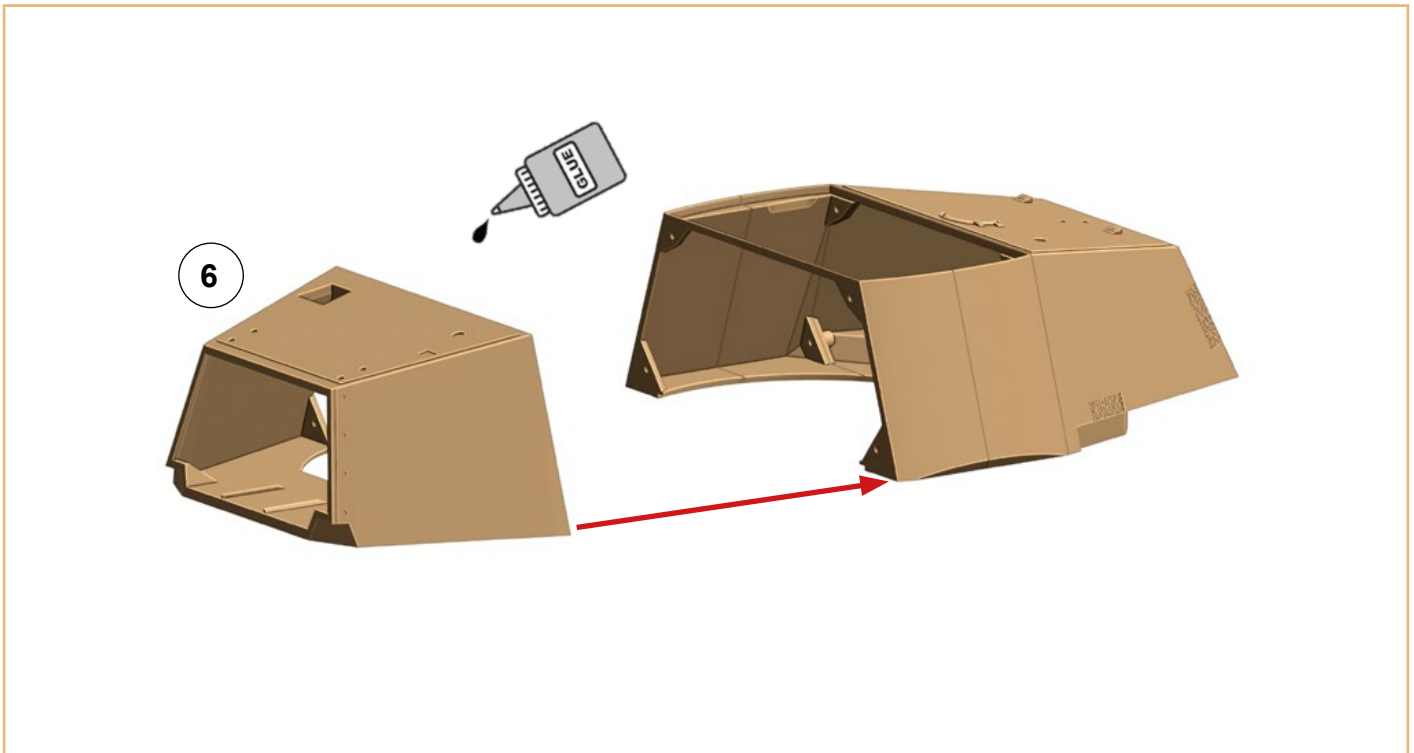
4x screw M3 10 mm

2x nut M3



4x screw M3 10 mm

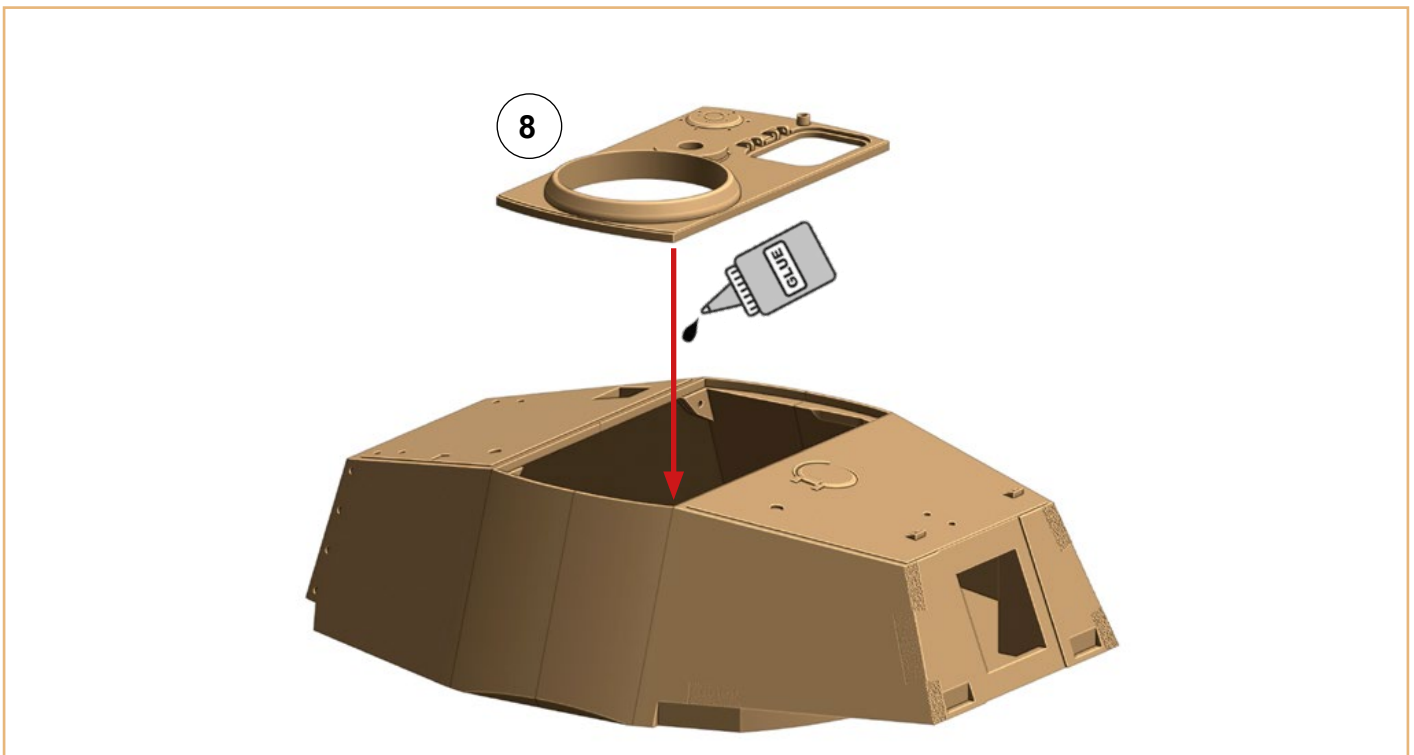
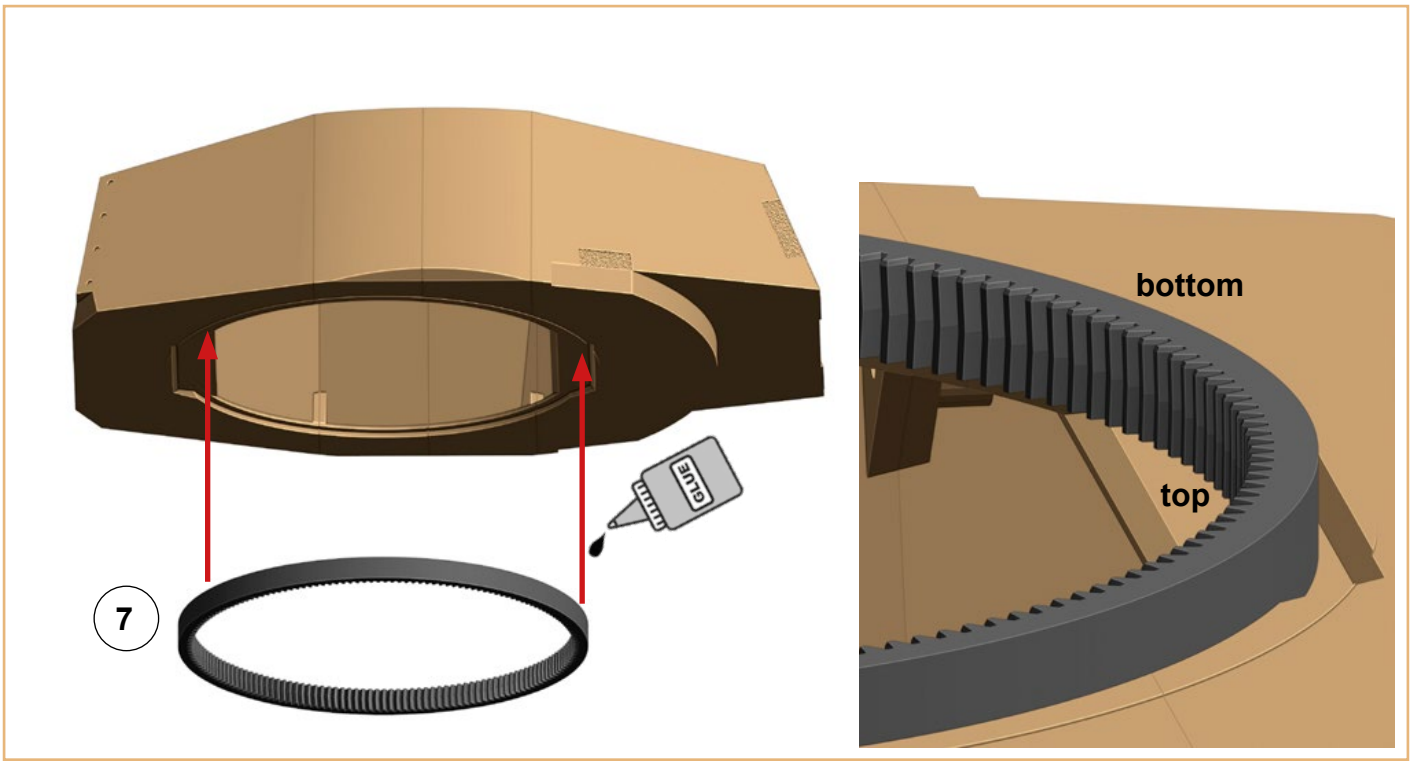
4x nut M3





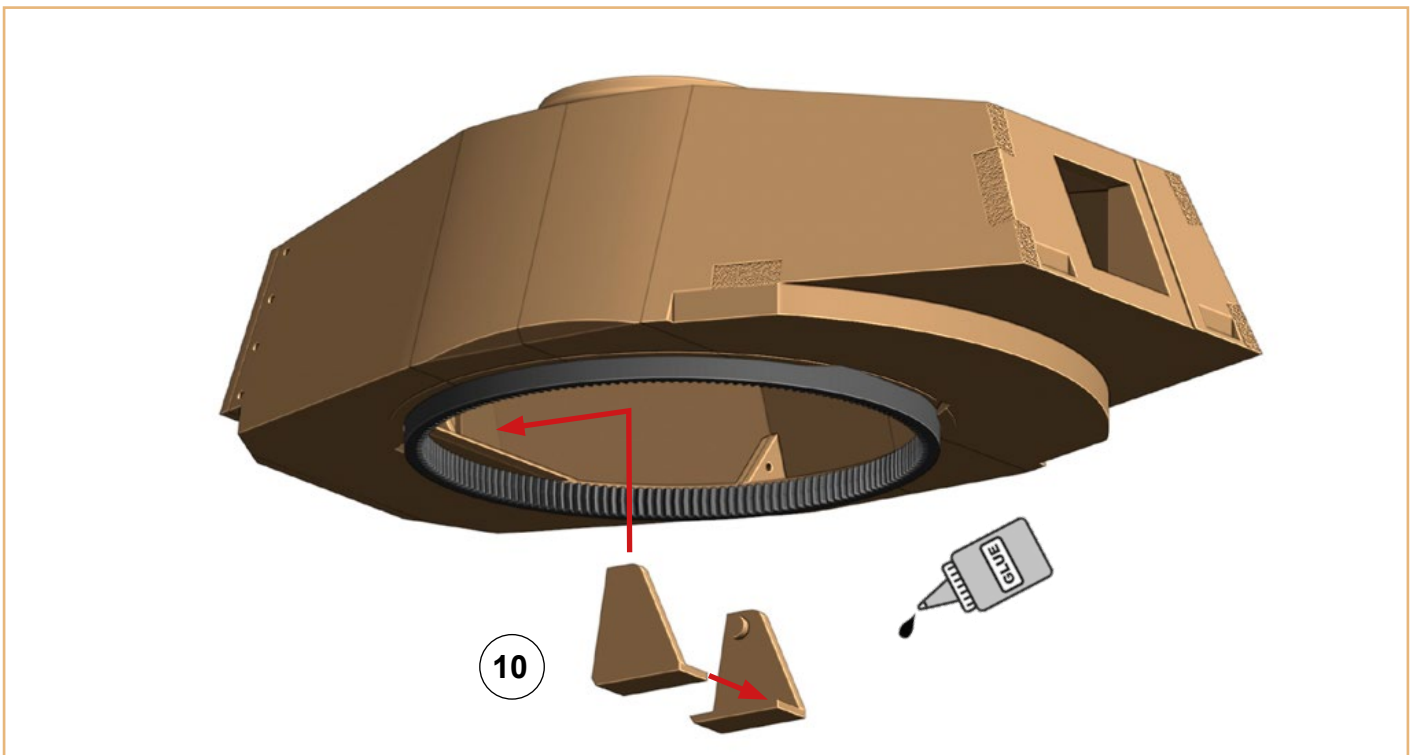
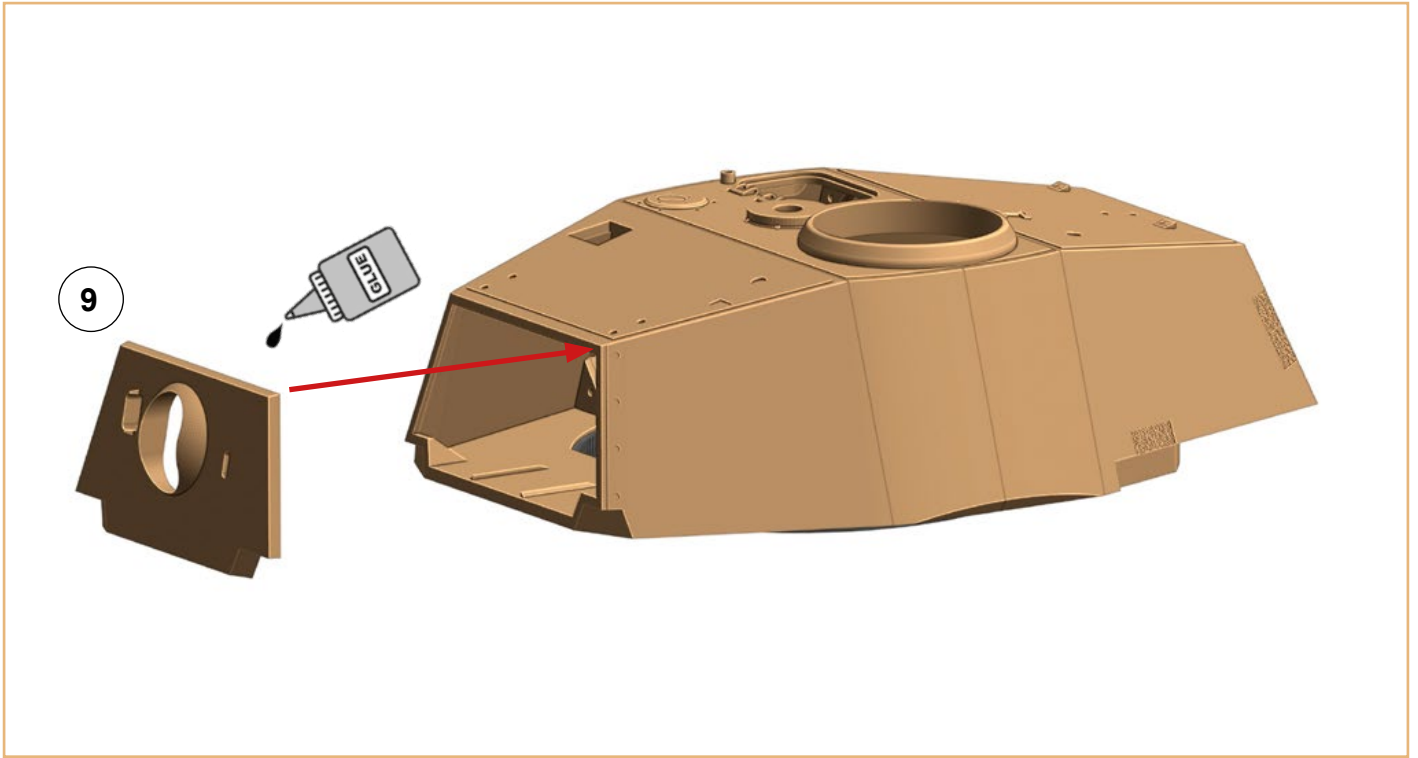
# King Tiger II. Build Guide

## Turret:



# King Tiger II. Build Guide

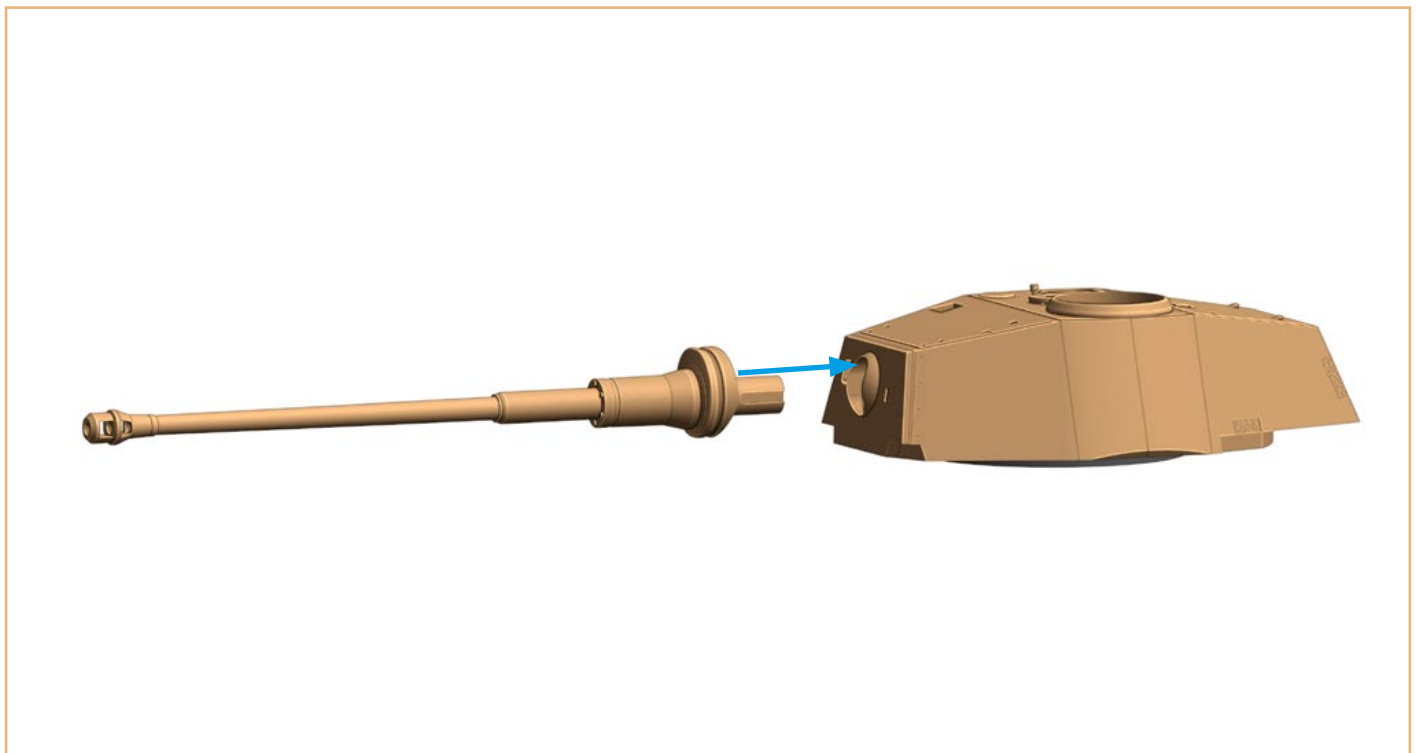
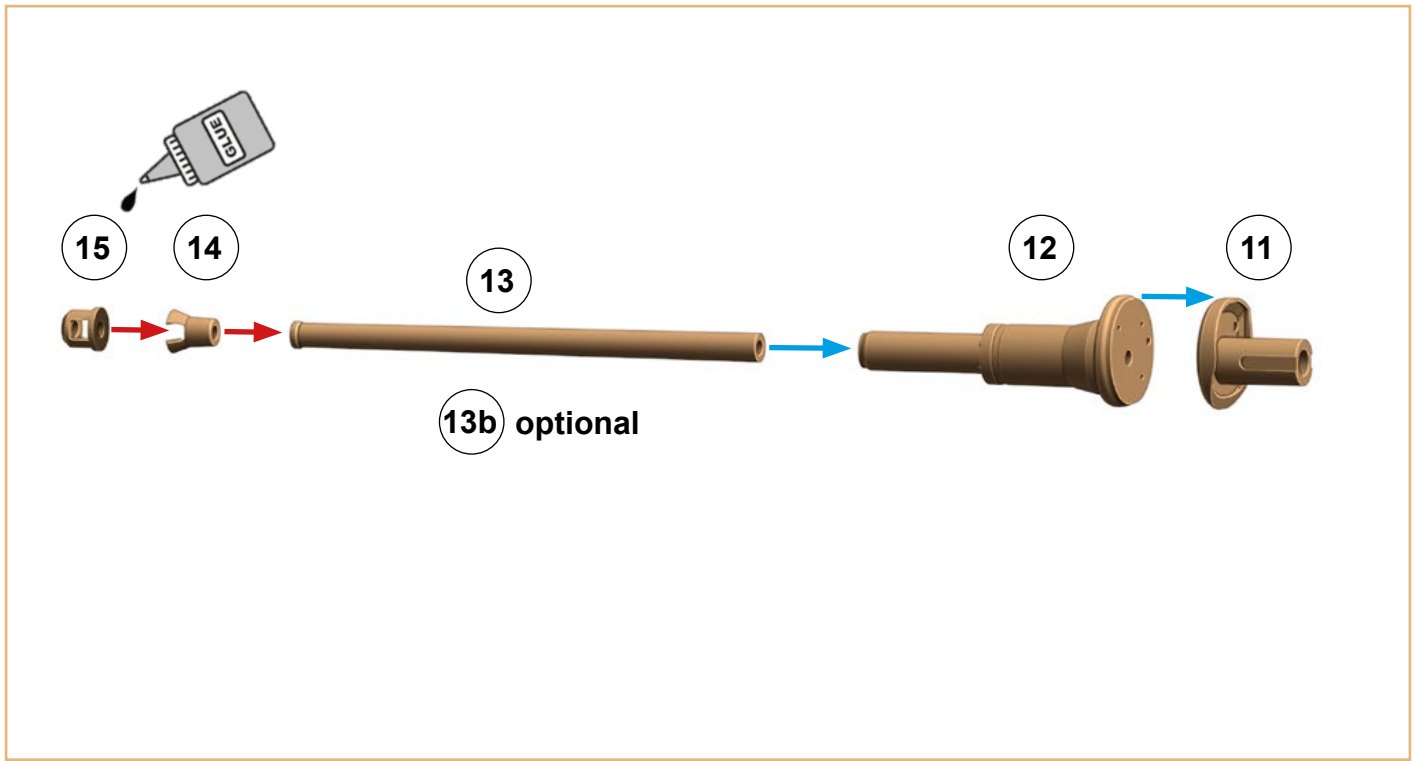
## Turret:



# King Tiger II. Build Guide

## Turret:

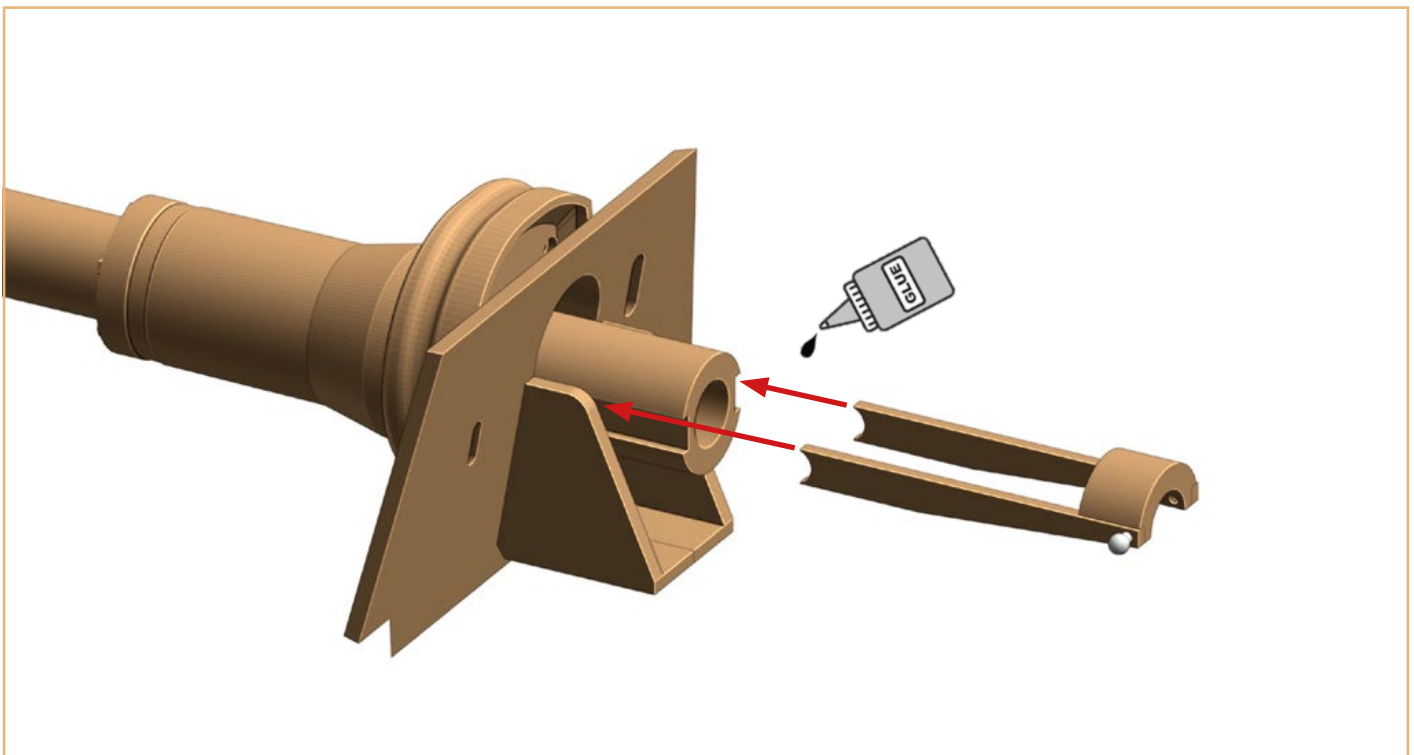
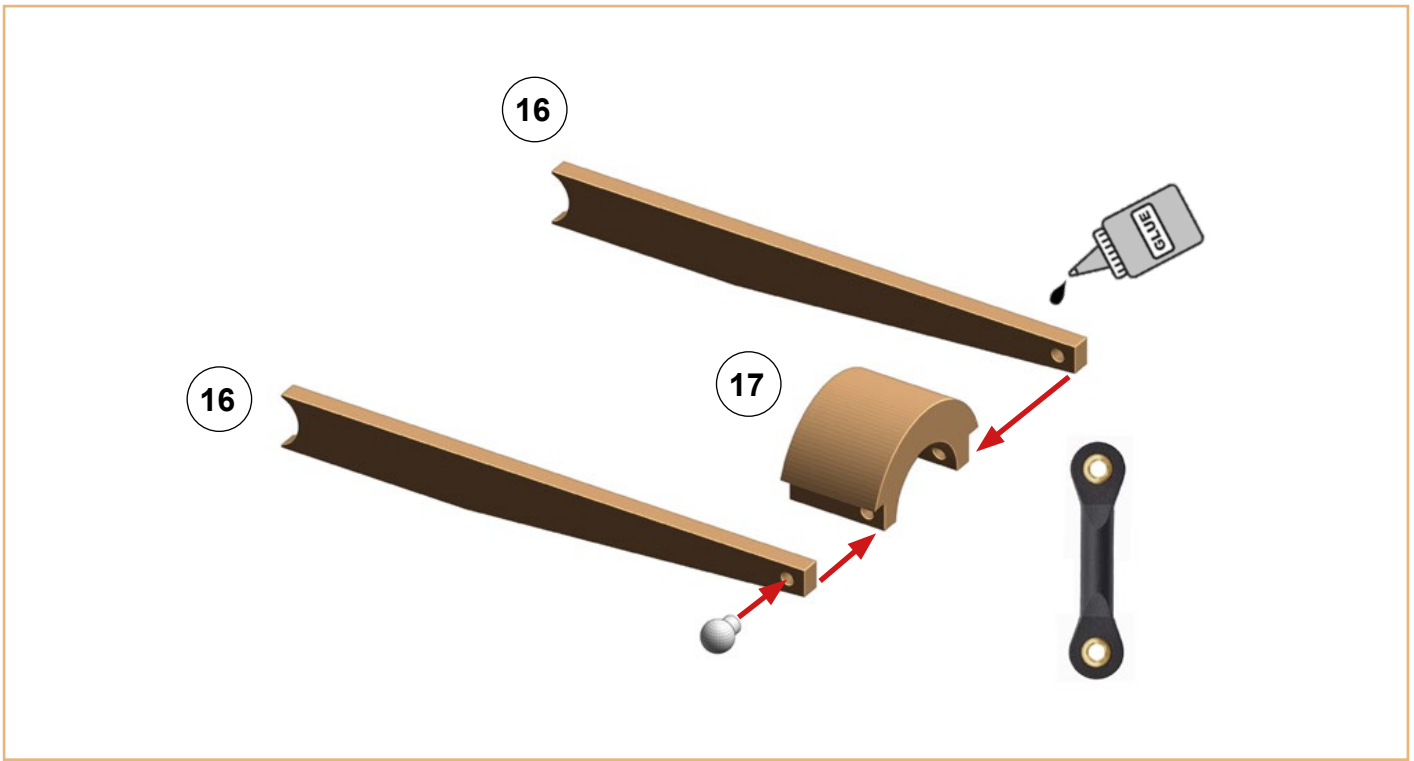
3x screw M3 8 mm



## King Tiger II. Build Guide

**Turret:**

**end ball + endball joint 20 mm**

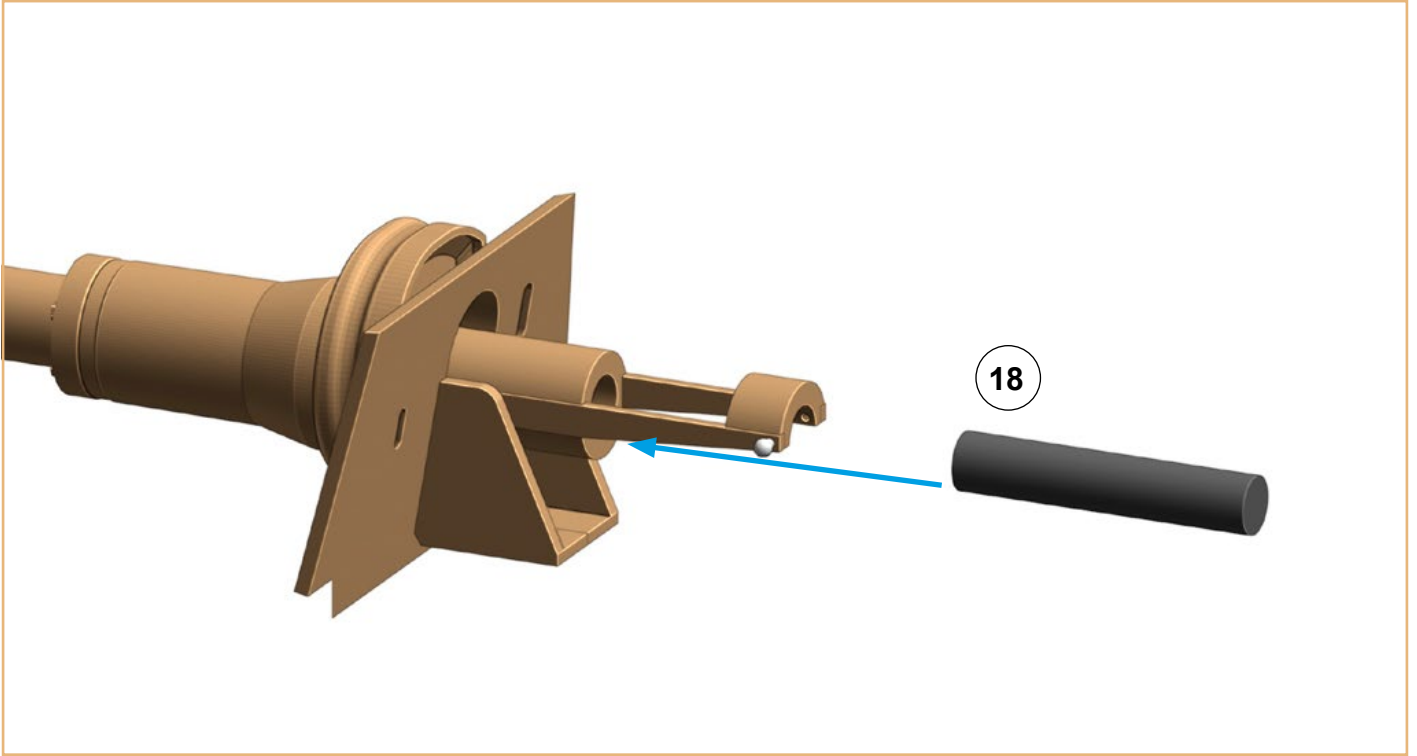




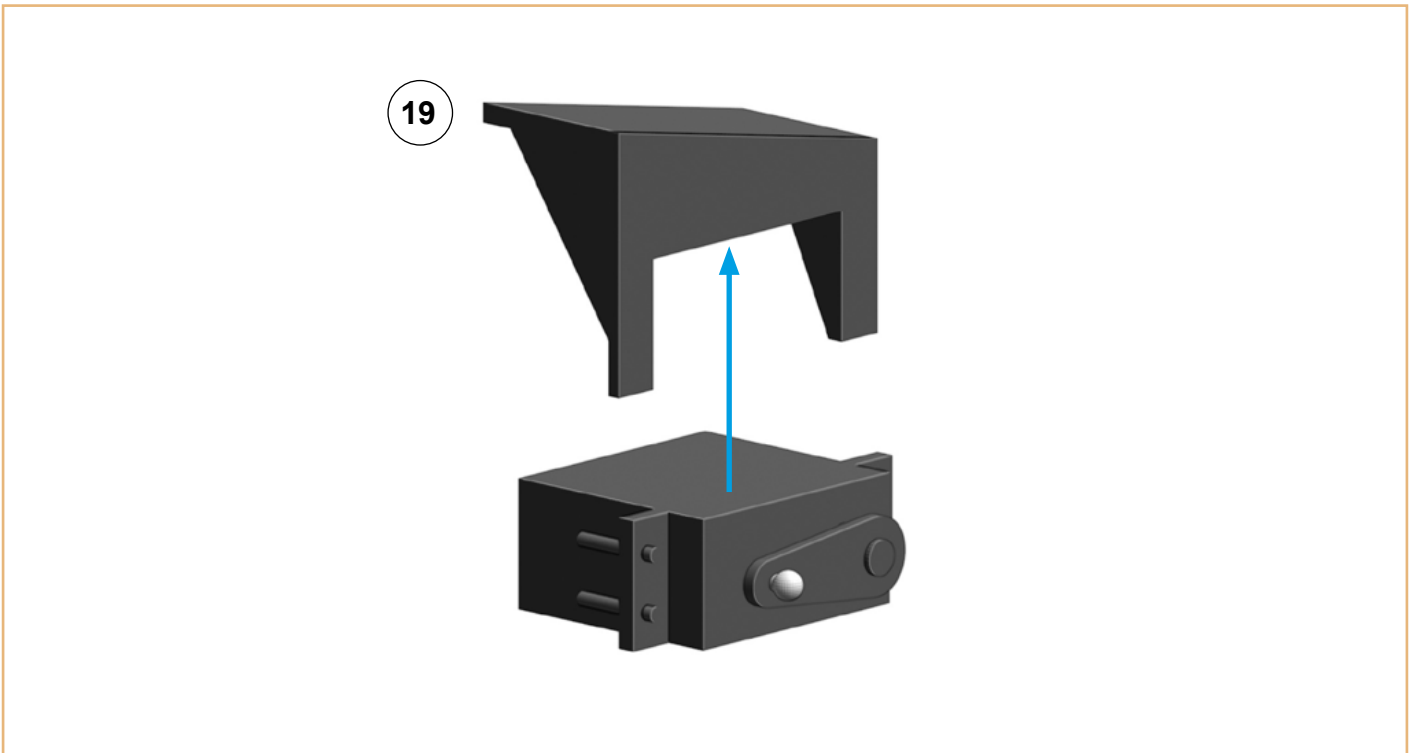
## King Tiger II. Build Guide

### Turret:

If you do not use airsoft mechanics, place part 18 instead.

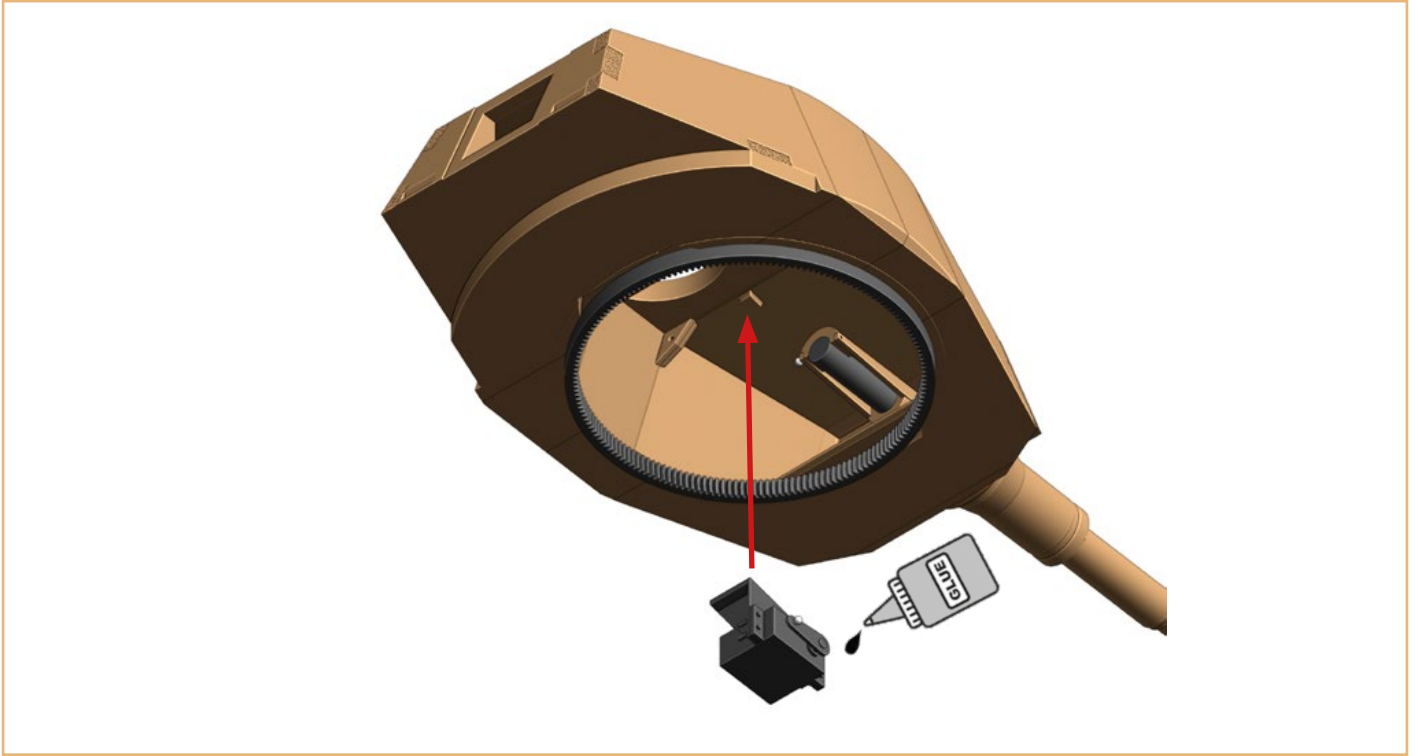


4x screw M2,5 10 mm  
end ball

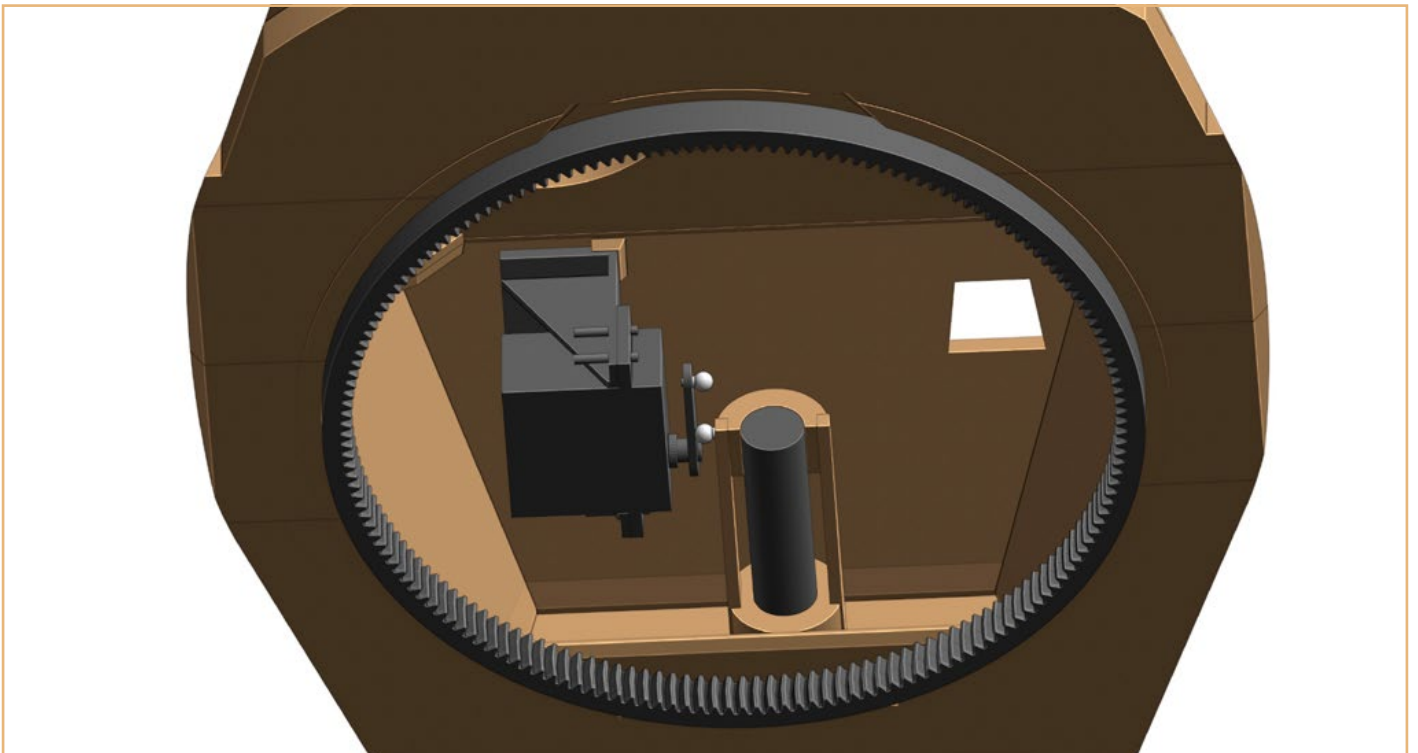


## King Tiger II. Build Guide

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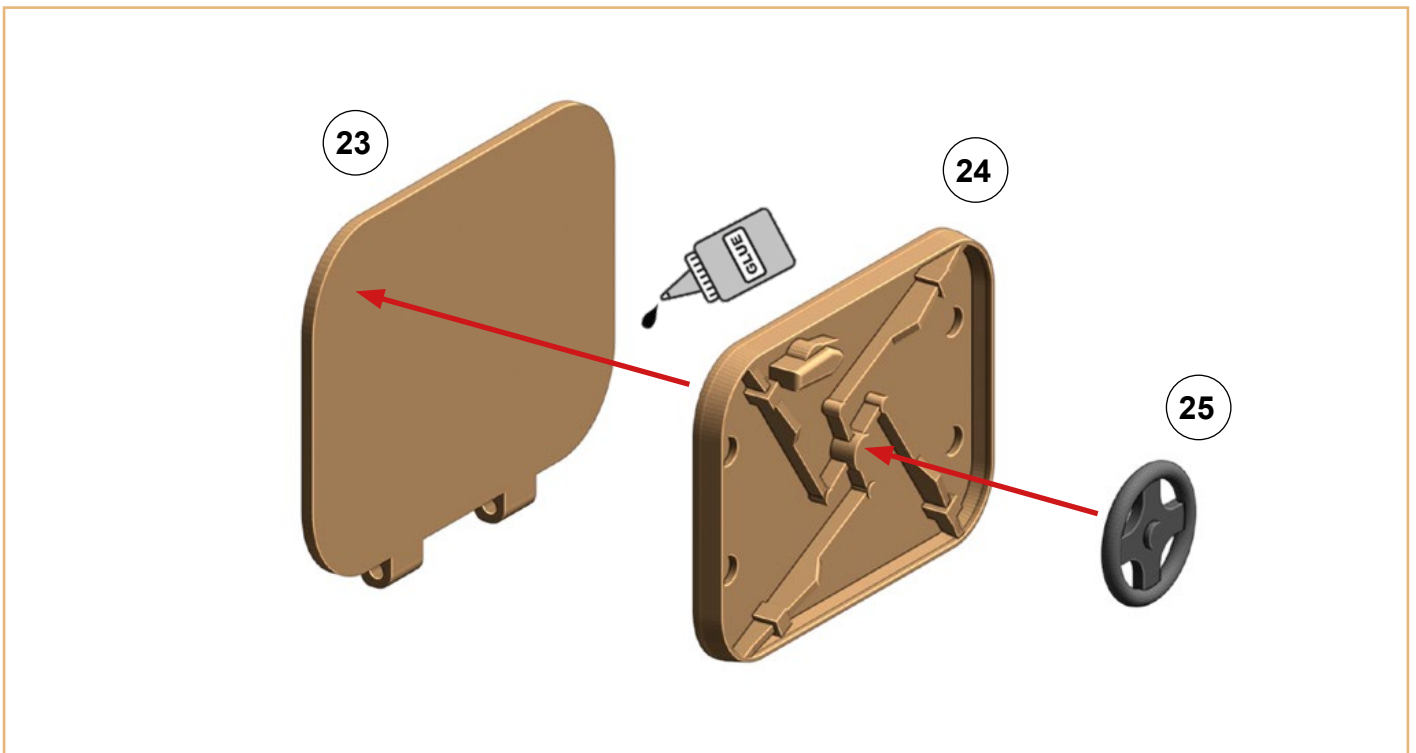
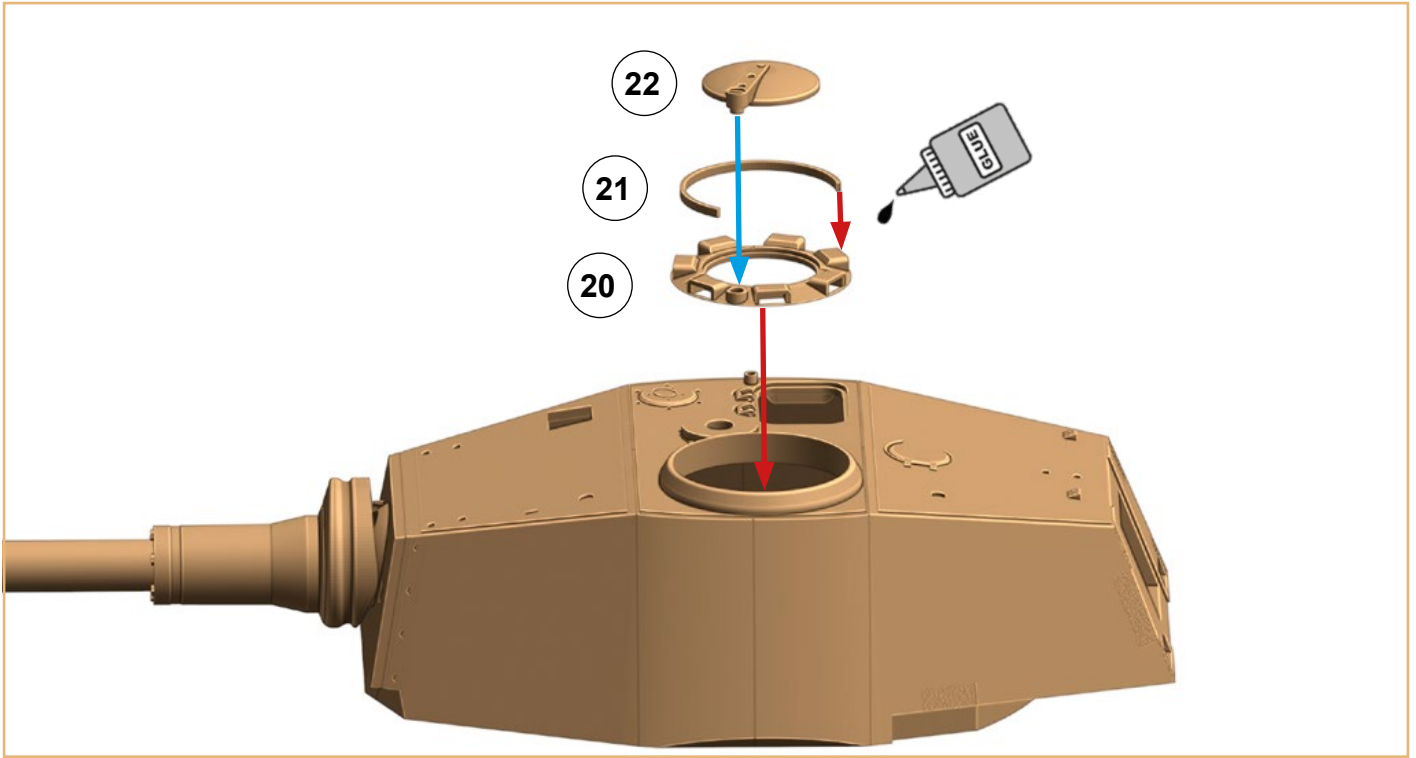


**Exact position:**



# King Tiger II. Build Guide

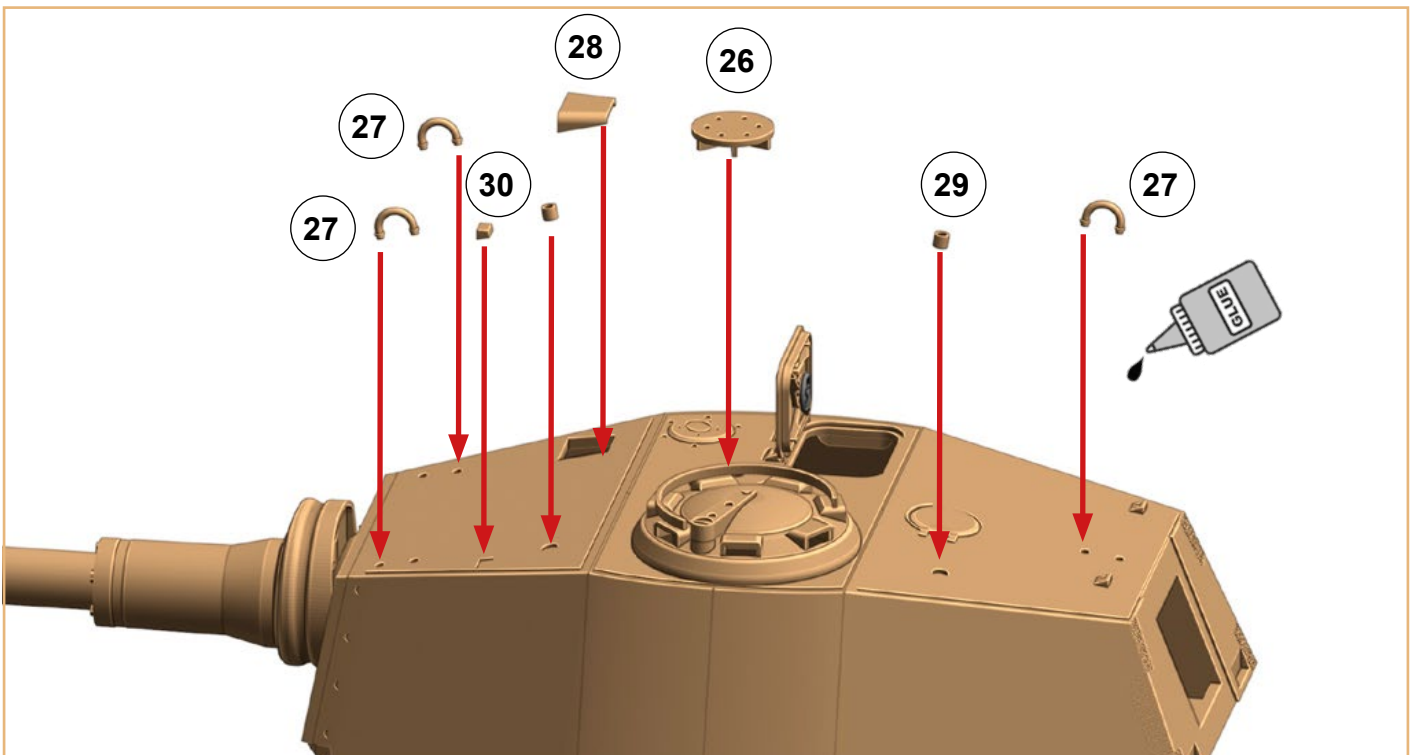
## Turret:



## King Tiger II. Build Guide

### Turret:

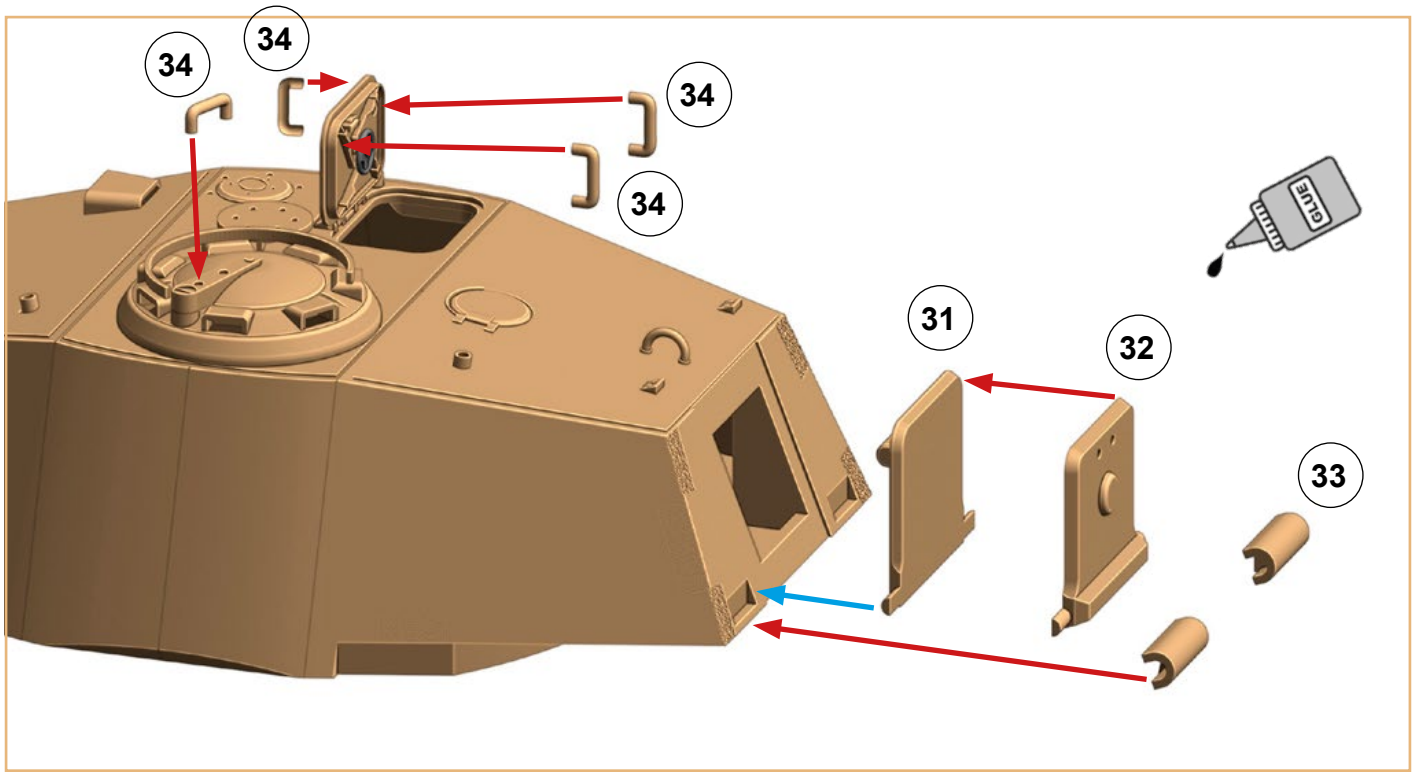
2x rod 1,5x10 mm





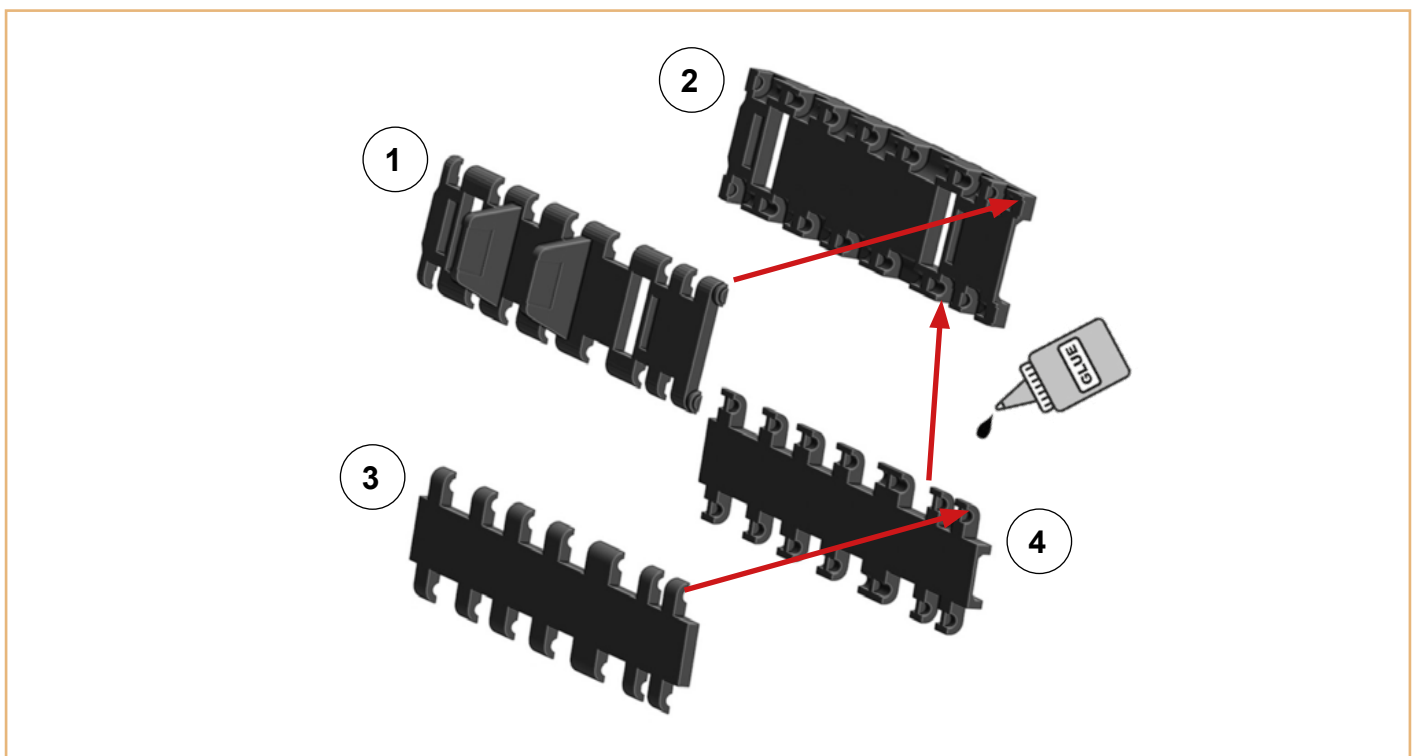
# King Tiger II. Build Guide

## Turret:



## Accessories:

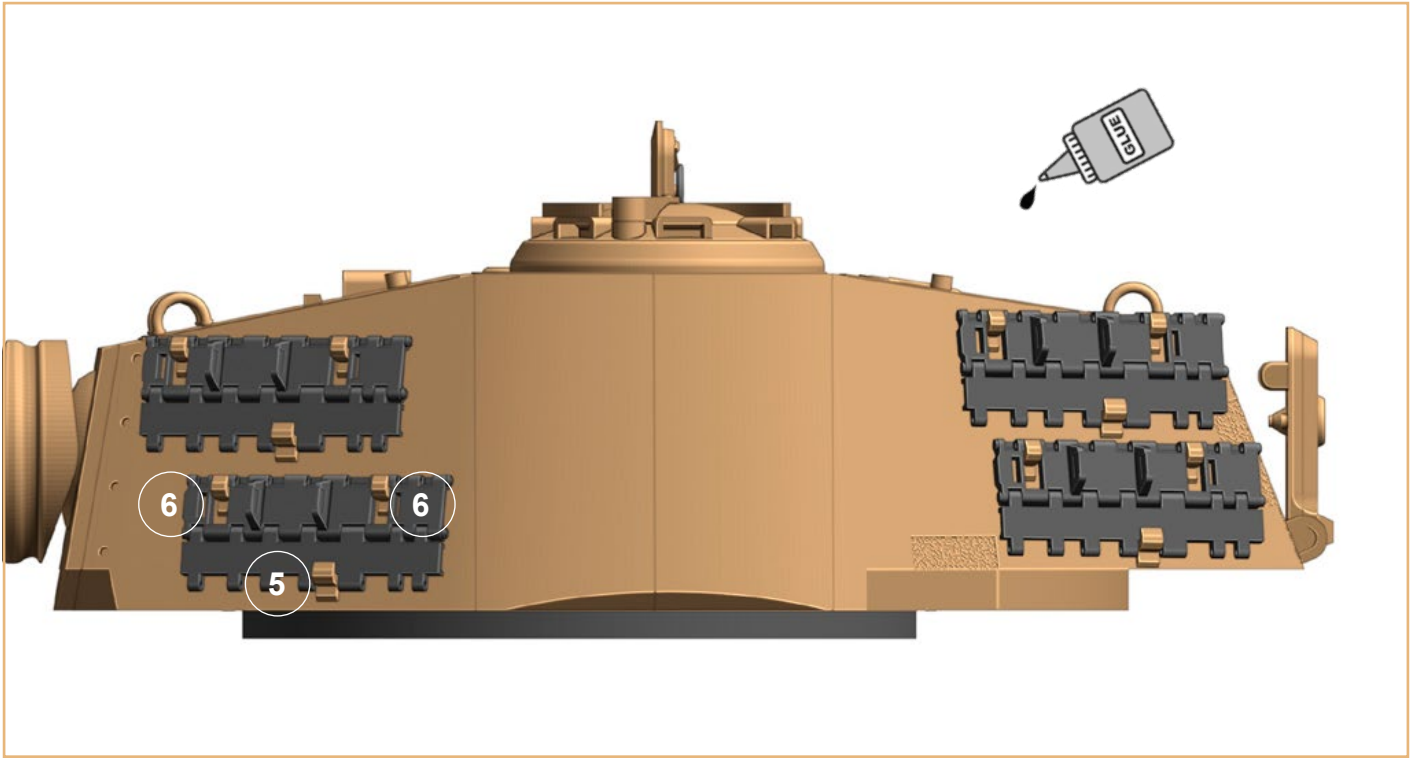
8x



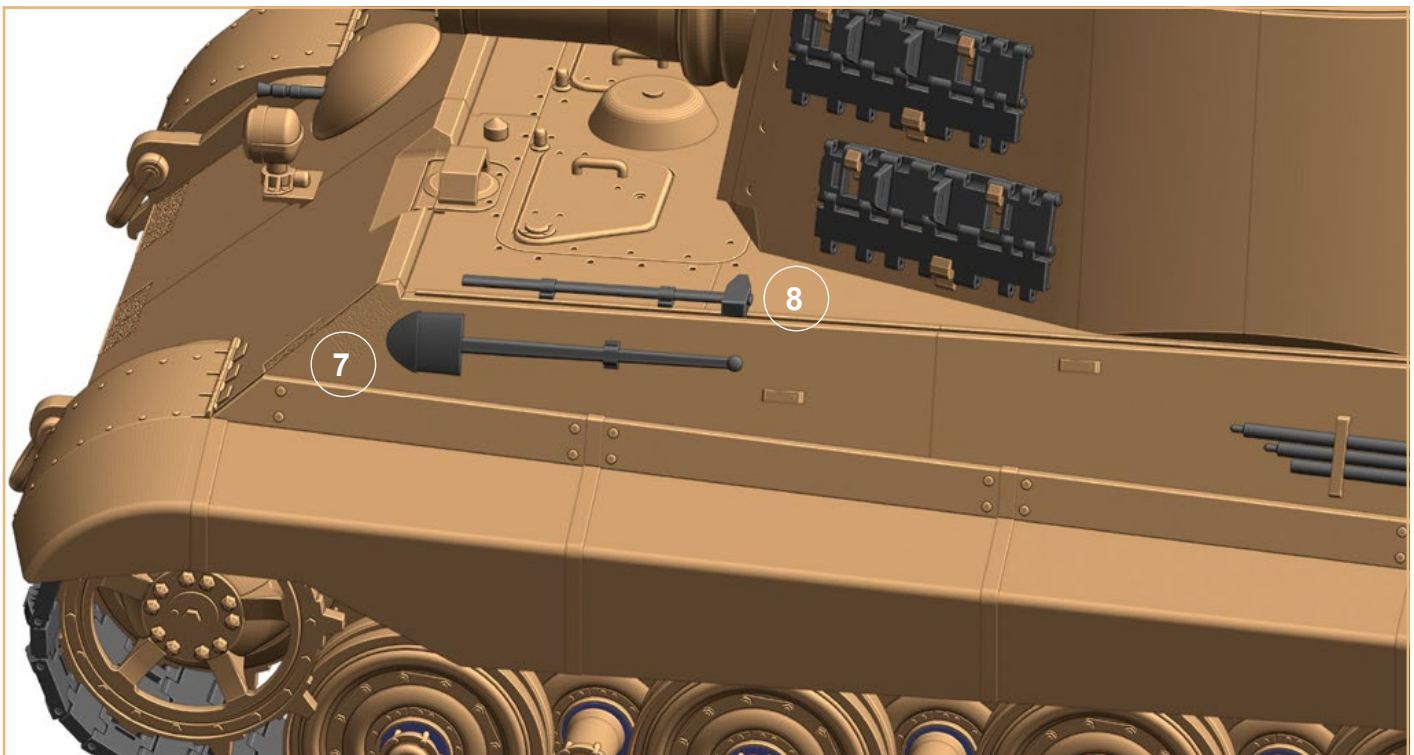
## King Tiger II. Build Guide

### Accessories:

exact position of spare tracks (8x):

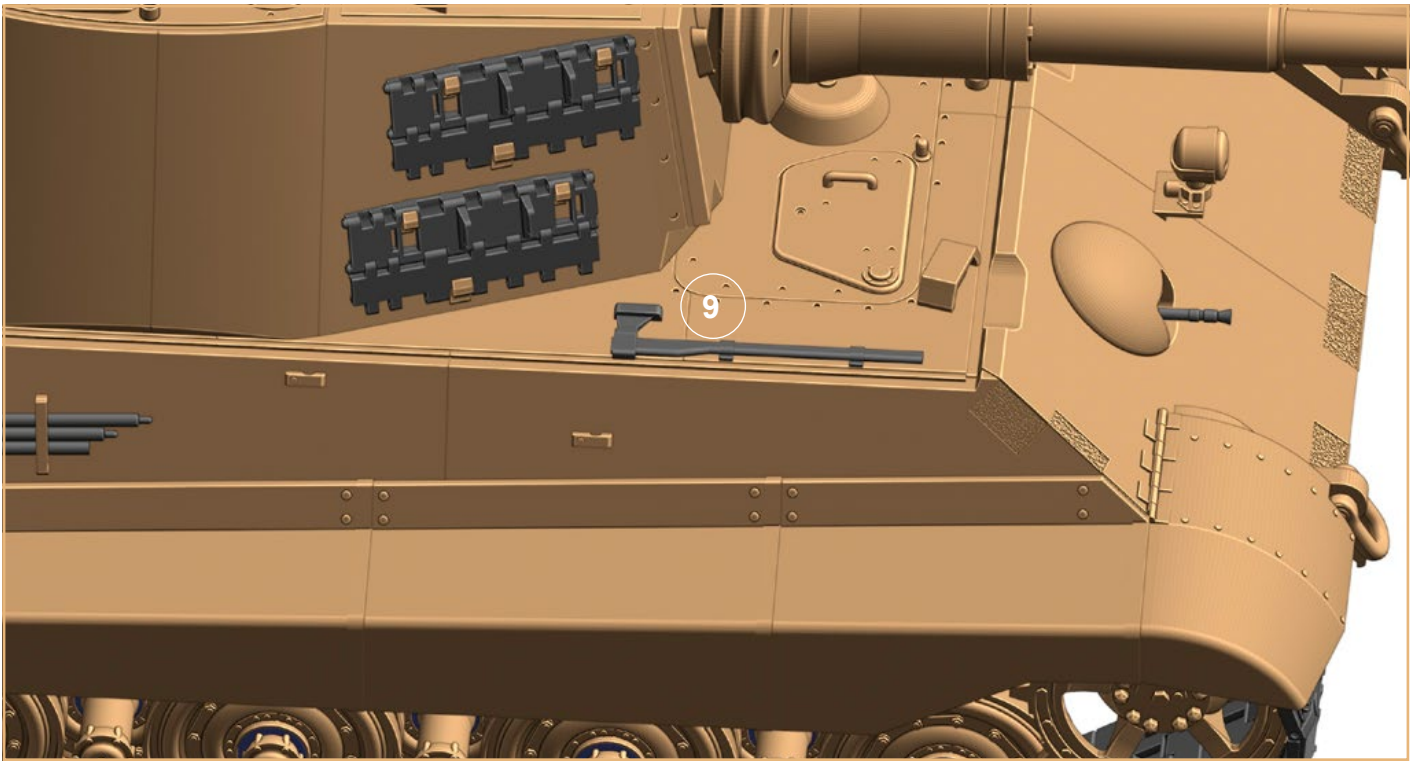


### Accessories:

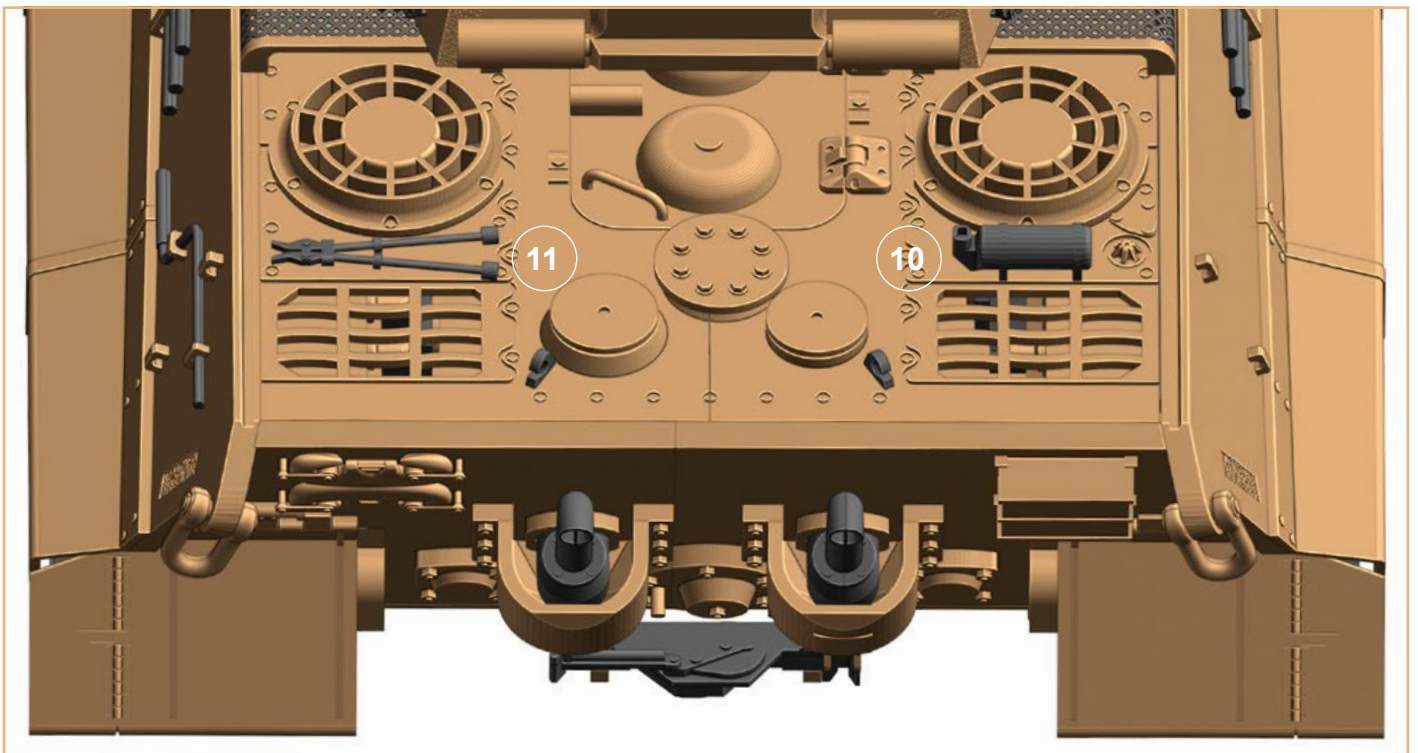


# King Tiger II. Build Guide

## Accessories:



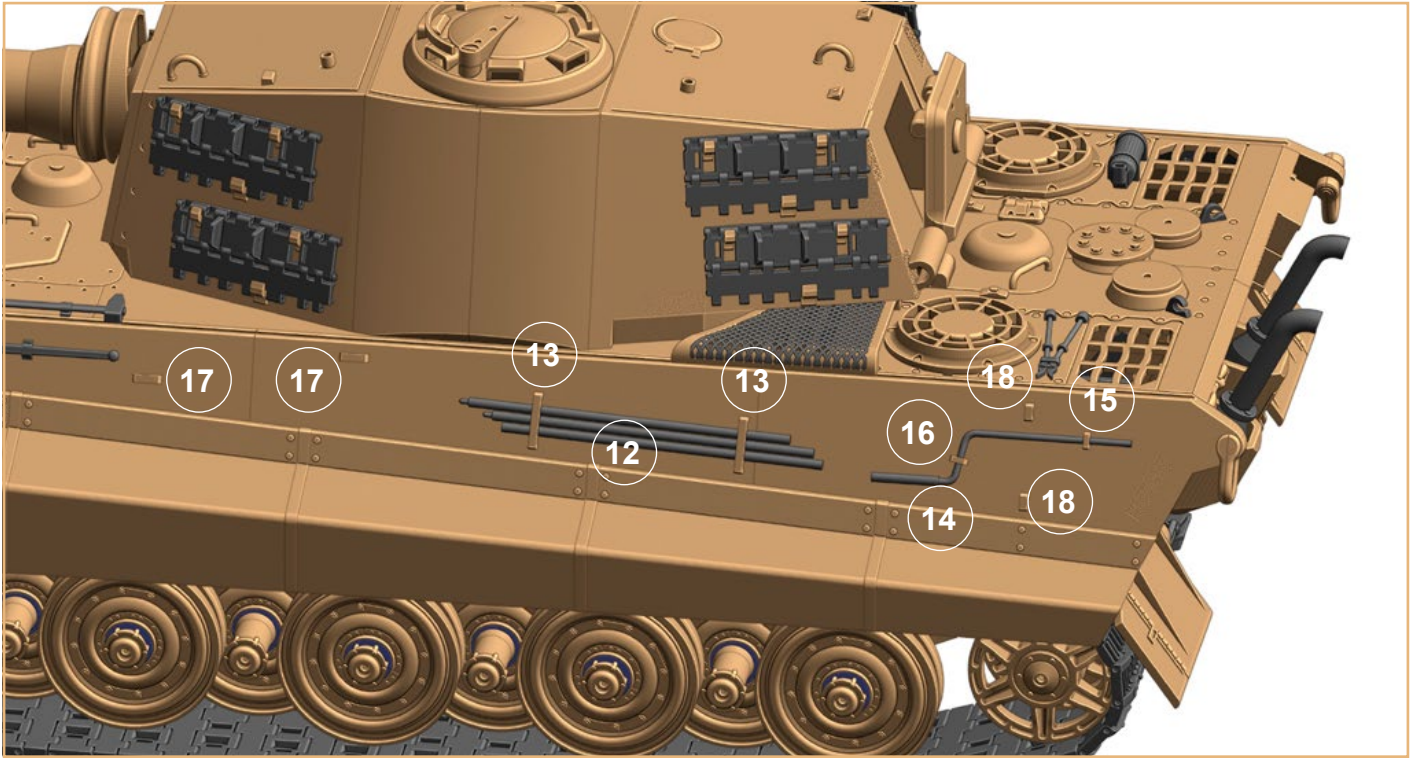
## Accessories:



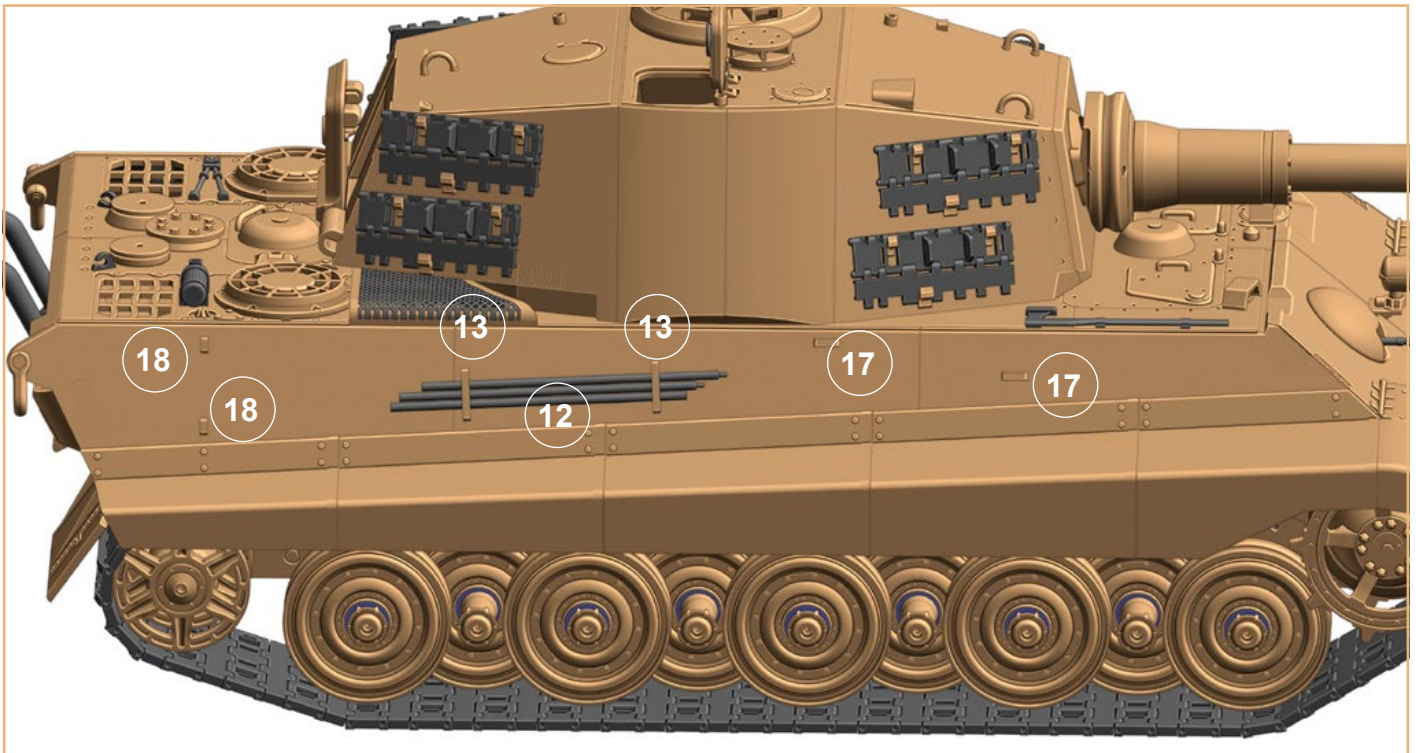


# King Tiger II. Build Guide

## Accessories:



## Accessories:





## King Tiger II. Build Guide

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**Detail:**

