F-18 V3 Planview



1)

Print From Home (Tiled) Printing Instructions

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Step 1: Select Printer.	Printer: HP Deskjet 3520 series (Network) Y Property Copies: 1 _	erties Advanced <u>Help</u> in grayscale (black and white)	0
	Pages to Print	Comments & Forms	
	Current page Pages 1 - 15	Summarize Comments	
Step 2: Set all pages to print.	More Options	Document: 7.6 x 10.1in	
	Page Sizing & Handling Image: Size Size Image: Poster Image: Multiple Fit	8.5 x 11 Inches	
Step 3: Select "Actual Size".	 Actual size Shrink oversized pages Custom Scale: 100 % Choose paper source by PDE page size 		
Step 4: Check Document Size (7.6 x 10.1 in.)	Print on both sides of paper Orientation:	CONTROL	
	 Auto portrait/landscape Portrait Landscape 	x2	
Step 5: Print!			>
	Page Setup	Print Canc	el

1) Print Plans From Home (Tiled Plans)

- Print out your plans from your home printer. There is a helpful resource <u>here</u> if you need more info.
- Using a straightedge and razor blade, cut on the inside of the black lines as pictured.
- You only need to cut off the *right* and *bottom* side of each page as pictured.
- Using clear Scotch Tape, tape all the pages together.
- You can take your PDF file to a print shop (FedEx, Kinkos, etc) and have them print it on a wide format full size printer.
- More resources on Untiled Plans here.







2) Tools Needed

- See the updated <u>Master Parts List</u> for all the parts and tools you need.



3) Spray Glue Down Parts

- Using Elmers Spray Glue, apply a very *light* mist of glue and lay your plans down on the foam.



4) Cut Out Foam

- Using a straightedge and razor blade cut out the parts on the solid lines.
- Leave all the dotted lines alone for now.



4) Cut Out Foam (continued)

- Also cut out all the notches.



5) "Score" On The Dotted Lines

- Scoring is when you take your straightedge and razor blade and lightly run across the surface of the foam.
- Using just the weight of your hand and blade (applying no downward pressure) you are just skimming across the top.
- The goal is to cut through approximately 40% of the 6mm foam (just less than 3mm).
- After scoring along all the dotted lines, now gently bend the foam along the score lines.
- Bend the parts to 45 degrees using the score line as a hinge.





6) Reinforce Score Lines With Hinge Tape

- Cut 3/4" strips of your Strapping Tape and run them along the underside of the fold as reinforcement.



7) Combine Wing Plate Pieces

- Double check that the two wing pieces butt together smoothly.
- Trim or sand if needed.
- Glue them together using 5 Minute Epoxy.
- Tightly "pull" them together using masking tape every 6 inches.
- Put the masking tape on the top and underside.



8) Cutting Carbon Tube

- WARNING: Do not breathe the carbon dust when cutting. Treat it as you would fiber glass.
- Carbon fiber also splinters easily so do not attempt to "snip" it.
- For best results, use a fine tooth, high speed cutting machine such as a Scroll saw or Dremel.
- Wrap where you want to cut with masking tape (this will help catch some dust and keep the carbon from splitting).
- Then wrap the area you are cutting with a wet paper towel to trap more of the dust.
- Cut the carbon tube outside and use a dust mask.





9) Cut Out For 3mm Carbon Tube

- Trace out where the carbon tubes go (see your PDF plan print for exact location and length).
- You want a 2mm "canal" for your 3mm tube to fit tightly into.
- Using the same "scoring" technique you used previously simply score along the lines where the carbon tube goes.
- Use a 2mm standard screwdriver to "pluck" out the foam.
- Run your carbon tube back and forth in the groove to compress the foam to fit.
- Dry fit the carbon tube before glueing to insure it's flush with the surface.

10) Glueing 3mm Carbon Tube

- Once the carbon is flush, run masking tape along each side of the canal.
- Slather 5 Minute Epoxy thoroughly and evenly through the canal.
- Press the carbon tube firmly into the canal.
- Cover the tube with masking tape.
- Place flat weights (such as large books) on top while drying.
- Wait 20 minutes for a good drying and then peel the tape off.

11) Round All Leading Edges

- Surfaces to bevel/sand: Wing, prop slot, vertical and horizontal stabilizers.
- You can use a razor blade to lightly take the edge off and then sand smooth with fine sandpaper.
- After you are done beveling the edges, pinch the new edge with your fingertips and run them along the length of the edge, squeezing and pressing the foam.
- The plane still flies fine even if you leave the edges square. Any roundness you do is extra credit, so don't sweat it.

12) Bevel Control Surfaces

- Cut out the control surfaces you intend to use. We are using elevons only for the stock build.
- Practising the beveling step below on some scrap foam first is recommended.
- Using a brand new razor blade and straight edge, cut a bevel along the edge as pictured.
- Repeat this process on the opposite edge as pictured.
- About 30 degrees bevel for both sides will give you 60 degrees of movement (more than enough).

13) Hinge Tape All Control Surfaces

- Apply the Strapping Tape along the top of the joint as pictured.
- Our general rule is apply about 2 inches of tape every 2 inches.
- Make sure to have the threads in the tape running parallel with the hinge (horizontally).
- Next carefully apply it along the bottom of the joint as pictured.
- Be sure to have the control in the "open" position while applying to insure full movement.
- If needed, tear off the tape and take another try until your controls look as pictured.
- When all done, trim1/8" of foam off from the inside of the elevon. This is so the parts don't rub in flight while the wing is flexing.

14) Glue Nose Frame

- First lay down the parts pictured and insure they sit flat and snug. Trim or sand if needed.
- Now spread 5 Minute Epoxy along all the joining edges.
- Press the parts together firmly and pin down as needed to prevent gaps in the glue joints.
- For optional added strength, after the Epoxy dries, run a bead of hot glue along the joints.

15) Join Nose Frame And Skin

- Repeat the gluing steps as you did above....
- Fold the nose skin around the nose frame using the notches as a guide.
- Be sure to have these parts facing the right way. Examine the picture closely.

16) Glue Nose Piece

- Repeat the glueing steps as you did above...
- Bend the piece so that it wraps around the nose correctly before applying glue.
- Glue the nose tip ends together using hot glue. You'll have to bend them slightly, this is normal.

17) Install Nose Onto Wing Plate

- Repeat the gluing steps as you did above...

- Make sure the nose and wing plate are flush with each other.

18) Install Engines

- Repeat the gluing steps as you did above...
- Study the pictures well and make sure all the notches are aligned and all the glue joints are strong.

19) Install Motor Mount Support

- Repeat the gluing steps as you did above...
- A little extra epoxy is a good idea for this part for added strength.

20) Install Cockpit

- Fold the cockpit together and glue it to the fuselage, using the notches as a guide.

21) KF Airfoil (Optional)

- We do use and recommend the KF2 (single step on the top as pictured) for this plane.
- Use hot glue to attach the KF airfoils to the top of the plane.
- Measure 3/4" back from the leading edge on the top of the wing, mark the line with a pen.
- Draw a second line 1/8" up from the bottom of the wing and mark the line with a pen.
- Use a razor blade to cut between the two lines you made.
- Use some fine sandpaper to quickly smooth out the edges.

22) Install Vertical Stabilizers

- Dry fit these parts to ensure all is working well before you glue them down.
- Repeat the gluing steps as you did above...

23) Cut Out & Hinge Hatch

- Cut out your access hatch.
- Do NOT bevel the edges for the hinge.
- Put Strapping Tape on the top and bottom of the hinge as pictured.

24) Install Hatch Magnets

- We use 1/4" x 1/16" magnets.

- Cut out a notch behind the motor mount and hot glue down magnets as pictured.
- First, hot glue down the magnets behind the motor mount and then cover them in masking tape as the glue dries.
- Now, drop your top set of magnets onto the ones you just glued down and covered with tape.

24) Install Hatch Magnets (Continued)

- Close the lid and press down on the magnets so they dent the underside of the top hatch.
- Find the dent marks and measure out where top magnets go.
- Use the same technique as laying carbon to "pluck" the foam for top magnets.
- Put some masking tape between the magnet sets.
- Now dry-fit everything to make sure it all lines up right.
- Keep the masking tape between the magnet sets and hot glue the top set in.
- Close the hatch and let it dry in the closed position to insure 100% fit.
- The masking tape will stop it from being glued together.

25) Install Motor Mount

- The prop needs to be about in the middle of the prop slot (not too close to either edge).
- It's ok to custom cut your prop slot larger or into a different shape if needed.
- First dry fit your entire motor, prop, and mount assembly to see how it all fits before screwing and gluing.
- Epoxy down mount using masking tape and pins to hold it. Make sure the mount dries straight.
- Extra 1" squares of foam are recommended to glue down as pictured for extra support.
- Now seal with hot glue. You want the motor mount "too strong" not "strong enough".

26) Install Motor

- Screw the metal mount to the motor using the screws provided with your motor.
- Then screw motor with metal mount to your plywood mount using #6 x ¹/₂" size screws or nuts and bolts.

27) Epoxy Control Horns

- The control horns will go about 2" from the inside of the control surface as pictured.
- IMPORTANT: The hole of the horn needs to be directly over the hinge line as pictured.
- The control horn needs to go 90 degrees from hinge line as pictured.
- Measure and cut a tight slot all the way through the foam for the control horn to glue into.
- The bottom of the horn should lay flat and flush with the bottom of the foam (top of the table).
- Generous amounts of epoxy are going to hold it in the best.

28) Install Control Rods

- We use Dubro 2-56 control rods and clevises for all our planes.
- Its best to put the servos close to (or in front of) the center of gravity.
- First, measure out and mark where you want your servos to go. (Install the servos AFTER your control rods are done)
- Then make a rod to fit. Bend the rod with needle nose pliers.
- The "servo end" of the control rod will make a tight Z-bend as pictured.
- Screw the clevis half way down the threads so you have maximum adjustments at the field.

29) Install Servos

- Now you have your control rods 100% done and your servos ready to be installed.
- Attach the clevis to the control horn and let your control rods show you EXACTLY where to cut out for the servo.
- Trace out (error on too tight) and then cut out a spot for your servo. Make sure it's snug.
- Glue down with hot glue.
- "Zero out your servo" by turning on your radio, centering the trim, and ensuring the servo is mechanically centered.
- Install control rod on the servo arm and then attach the servo arm to the servo.
- Adjust linkage if needed with the clevis threads.

30) Install Battery Velcro

- Lay down sticky Velcro for your battery inside the full length of the compartment.
- More than enough Velcro is best so you have more ability to move your battery around.
- Moving your battery forward or backward is how you will adjust the center of gravity (CG).
- Put the opposite Velcro on your battery.

31) Tape Down Wiring

- Plug in the ESC to the motor and tape down the wires.

- If you need help soldering, see this helpful thread.
- If your motor is spinning the wrong way, just reverse any two of the ESC wires.

32) Overview Top

- Here are some pictures of the finished model, ready to fly.

33) Overview Bottom

- Here are some pictures of the finished model, ready to fly.

34) Control Throws

- For the recommended stock set up, have all controls deflecting 1.5".

35) Painting

- We use Testors paint because it's one of the few paints that doesn't melt the foam.
- Shake can well and hold 12" away and spray a light coat.
- Let it dry and repeat. Best to practise on some scrap foam first.

36) Taping

- We use the "3 inch Rainbow Sheen" tape for the cockpits.
- We use 5" x 36" MonoKote stickers for the stripes on the wings.

F-18 V3 Elevons Wiring Diagram

F-18 V3 Standard Wiring Diagram

F-18 V3 Advanced Wiring Diagram

I hope your build went good! Contact us if you need anything.

